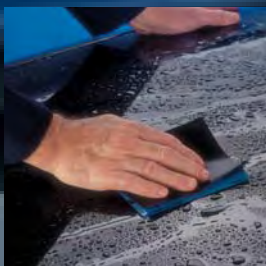
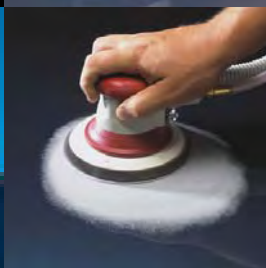


NORTON

**AUTOMOTIVE AFTERMARKET
REFINISHING PRODUCTS**

Catalog 330



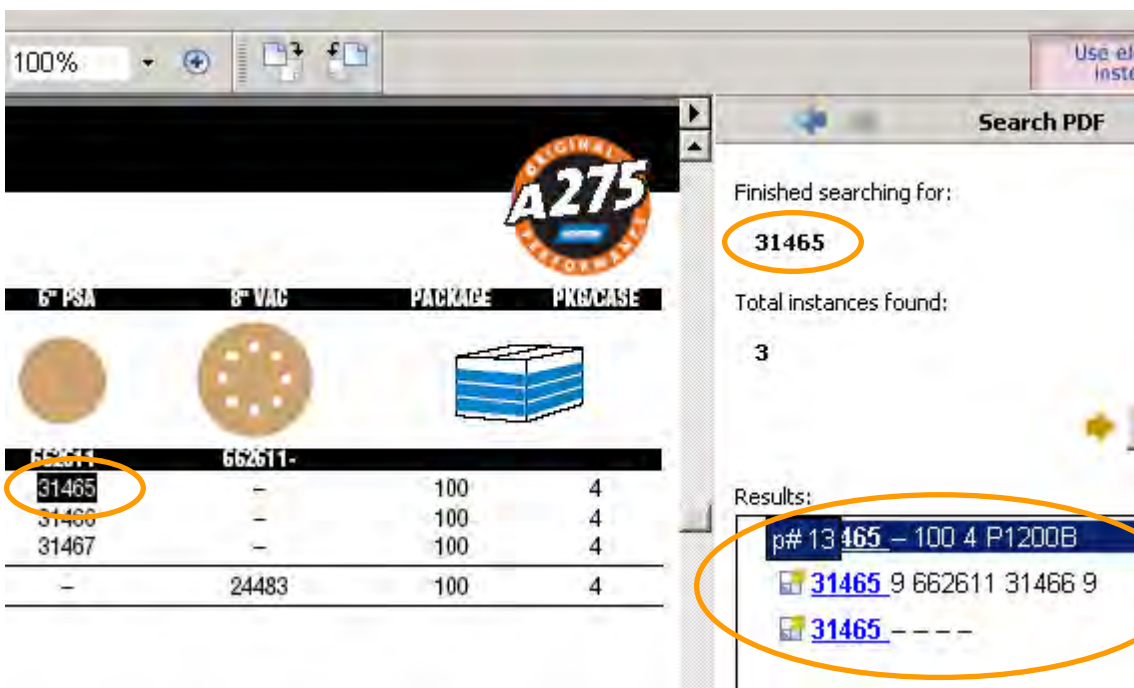
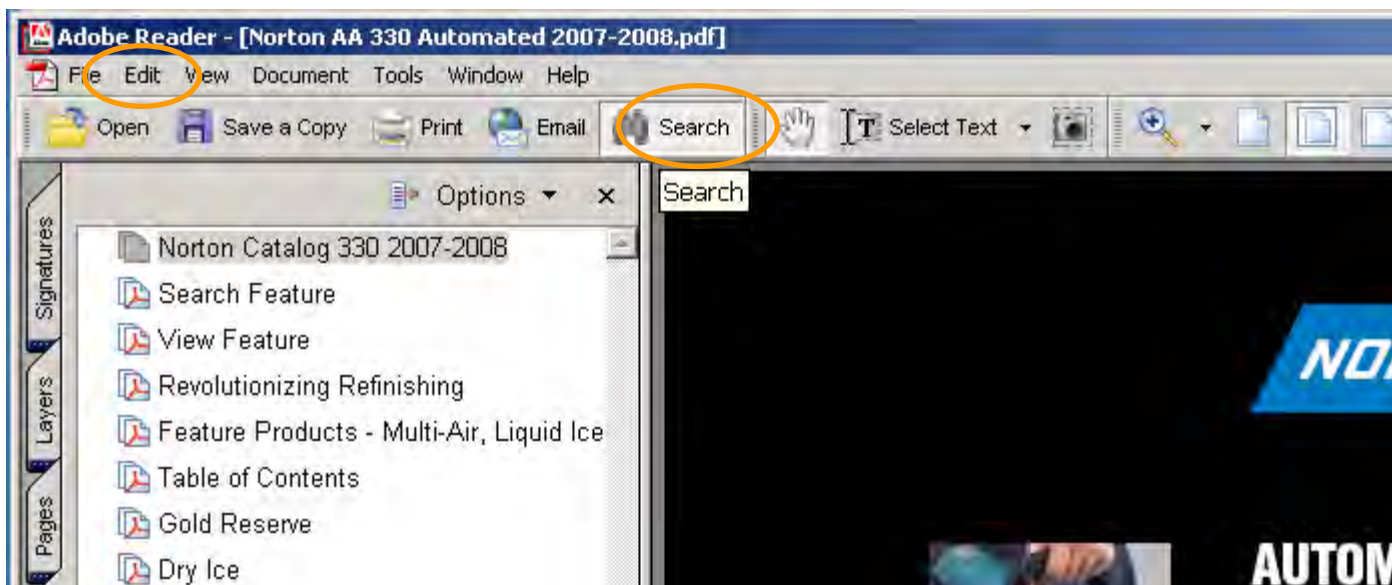
**REVOLUTIONIZING
REFINISHING**

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2007-2008

SEARCH FEATURE

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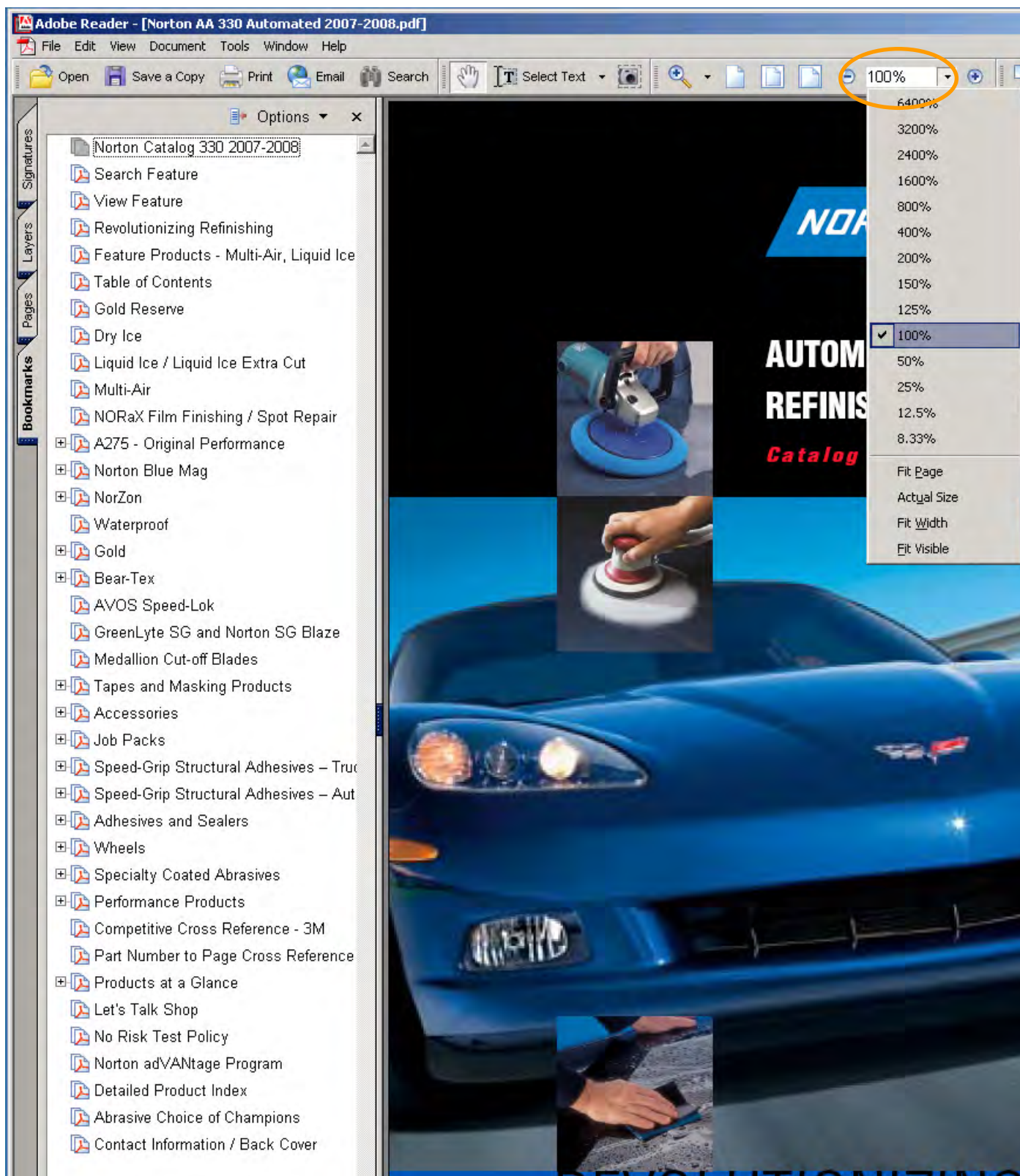
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GOLD

PSA Disc Rolls

SIZE

GRIT

- P400C
- P320C
- P280C
- P240C
- P220C
- P180C
- P150C
- P120C
- P100C
- P80C
- P60C

*** NON-STOCK**

Ideal for feather-edging, stripping old paint and dry sanding plastic filler and putty. Sharp, hard aluminum oxide abrasive on a tough paper backing for aggressive sanding and long life. No-Fil and OpenKote prevent clogging and loading. Disc Rolls are ideal for use with Norton Disc roll dispensers on page 22. Back up

2007-2008

REVOLUTIONIZING REFINISHING



Performance You Can Bank On

From the drawing board to the body shop, every Norton product is extensively tested to establish higher standards of performance and productivity. Norton products are engineered to save body shop pros time and money while providing the finest possible end result. And the best possible bottom line.

NOTHING
SAYS
NORTON
LIKE
THE
END
RESULT



NORTON

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The Multi-Air System

Eliminating dust and increasing the surface cutting area is how Multi-Air is able to improve productivity by 35% versus traditional vacuum sanding and by 60% versus non-vacuum sanding. It's simple, if you keep the abrasive grain exposed to cut through paint and primer by continually removing the dirt that can clog paper and

leave wild scratches, you will cut faster and the sandpaper will last longer. Bottom line, the job gets done faster and costs less with Norton Multi-Air.



Liquid Ice and Liquid Ice Extra Cut

Creating a flawless, high gloss finish is now easy as 1, 2, 3. Just squirt on some Liquid Ice and start with Super Cut Wool Pad Step 1 to remove all sand scratches. Switch to Step 2 Blue Foam Cutting Pad to remove any polish swirl marks. Switch to Step 3 White Foam Finishing Pad to produce a high glass finish and follow it up with Liquid Ice Spray-On Detailer for an amazing scratch-free finish, even after it sits in the sun.



SpeedGrip Line Expanded: Epoxy Panel Bond and Epoxy Repair

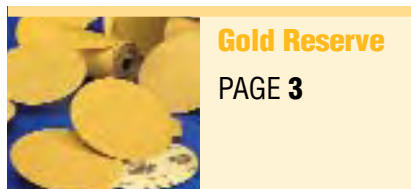
Norton SpeedGrip Urethane Structural Adhesives are a versatile and fast two-part system for bonding and repairing steel, aluminum, flexible, semirigid and rigid plastic and fiberglass. Just select the working time that best fits your needs.

The superior two-part epoxy designed to bond steel, aluminum, SMC, FRP and fiberglass auto parts and panels and a flexible part repair adhesive and filler.



NORTON

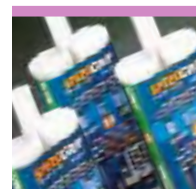
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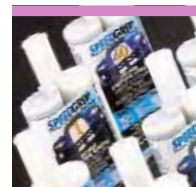
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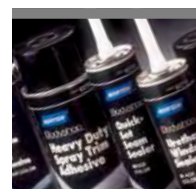
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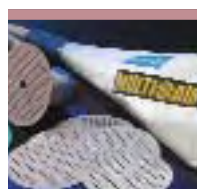
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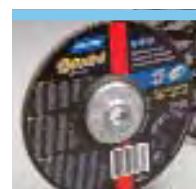
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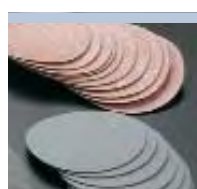
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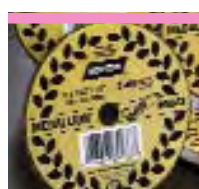
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For pricing information, refer to separate 330 price schedules. Prices subject to change without notice.

NORTON



Gold Reserve... you can bank on the performance.

Gold Reserve is ideal for feather-edging, stripping old paint and dry sanding filler and putty. Sharp, hard premium aluminum oxide abrasive on a super durable B-weight latex/paper backing is perfect for aggressive sanding and long life. No-Fil water-based stearate and engineered coating techniques prevent clogging and loading.

FEATURES

■ "P" graded premium A/O grain

■ Strong B-weight latex/paper backing

■ Water-based, non-loading stearate

BENEFITS

■ Produces a quick, cool cut
■ Produces a more consistent scratch pattern

■ Resists tearing
■ Conformable and flexible

■ Resists loading
■ Increases productivity

PSA Discs



Disc rolls are ideal for use with Norton disc roll dispensers and convenient tabbed discs allow you to take just what you need for the job and to protect the adhesive from dirt and contaminants.

SIZE	6" TAB DISC	5" DISC ROLL	6" DISC ROLL	PACKAGE	PKG/CASE
					
GRIT	662611-	662611-	662611-		
P400B	83832	83814	83823	100	4
P320B	83831	83813	83822	100	4
P240B	83830	83812	83821	100	4
P220B	83829	83811	83820	100	4
P180B	83828	83810	83819	100	4
P150B	83827	83809	83818	100	4
P120B	83826	83808	83817	100	4
P100B	83825	83807	83816	100	4
P80B	83824	83806	83815	100	4



NORTON

DRY ICE

new!

Dry Ice... ideal for sanding paint, metal or composites.

Dry Ice is perfect for refinishing jobs that require an extremely durable abrasive with a strong reinforced backing that cuts fast plus lasts extra long without generating heat.

FEATURES

- Patented Norton SG ceramic grain
- Unique fibre reinforced B-weight latex/paper backing

BENEFITS

- Superior cut on abrasion resistant paints and clears
- Cuts difficult to sand surfaces
- Maximum tear resistance
- Flexible and easy removal

PSA Disc Rolls



Premium quality PSA discs in convenient roll form are ideal for use with Norton Disc Roll Dispensers on page 33. Simply tear off and apply self-adhering disc to back-up pad on page 36.

SIZE	5" DISC ROLL	6" DISC ROLL	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
P400B	55377	55373*	100	4
P320B	55378	55374	100	4
P240B	55380	55376	100	4
P220B	42474	48340	100	4
P180B	40498	40508	100	4
P150B	40499	40509	100	4
P120B	40500	40510	100	4
P100B	40501	40511	100	4
P80B	40502	40512	100	4

* NON-STOCK

Speed-Grip Discs



No system anywhere holds better or fastens more easily than Speed-Grip. The quick-change hook and loop fastening system locks and unlocks each and every time. Provides cooler cutting action and a finer finish. back-up pads are on page 34.

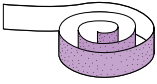
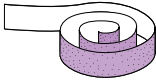
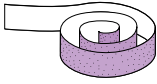
SIZE	5" DISC	6" DISC	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
P400B	49537	49542	50	4
P320B	49538	49543	50	4
P220B	49541	49546	50	4
P180B	40518	40528	50	4
P150B	40519	40529	50	4
P120B	40520	40530	50	4
P100B	40521	40531	50	4
P80B	40522	40532	50	4

*NON-STOCK

PSA Sheet Rolls



Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly. Use on hand sanding blocks, file shoes or file boards.

SIZE	2-3/4" X 45 YDS	2-3/4" X 30 YDS	2-3/4" X 25 YDS	PACKAGE	PKG/CASE
					
GRIT	662611-	662611-	662611-		
P400	49557	—	—	1	5
P320	49558	—	—	1	5
P240	49560	—	—	1	5
P220	49561	—	—	1	5
P180	49562	—	—	1	5
P150	49563*	—	—	1	5
P120	—	49564	—	1	5
P100	—	49565*	—	1	5
P80	—	—	49566	1	5

* NON-STOCK



Liquid Ice... one polish, three pads.

Remove scratches with a single polish. Rather than changing compounds and pads to achieve a high gloss finish, you only need to change the pad. Liquid Ice polish matches the cut of the pad to the work.

FEATURES	BENEFITS
■ Simple	■ One product does it all
■ Versatile	■ Works on all types of paint finishes
■ Easy to use	■ Just squirt it on and buff it off
■ Multiple pads	■ For aggressive cut, intermediate polishing and fine finishing
■ One polish, three pads	■ No cross contamination
■ No swirl marks	■ Incredible high gloss
■ Water soluble	■ Easy to work with and clean up

Liquid Ice Polishing System



Remove scratches with a single polish. Rather than changing polish and pads to achieve a luster finish, you only change pads. Liquid Ice compound matches the cut of the pad to the work. Remove imperfections effortlessly for a quality job with a finish that glistens.

	BOTTLES	PADS	CLOTH	PACKAGE	PKG/CASE
DESCRIPTION	636425-	636425-	636425-		
Liquid Ice – Extra Cut – Quart	97116	–	–	1	4 new!
Liquid Ice – Quart	42075	–	–	1	4
Liquid Ice – Gallon	42076	–	–	1	2
Clean-up/Detailer Spray 32 oz.	42082	–	–	1	4
Micro-Fiber Wipe	–	–	04402	5	4
Clay Overspray Remover 100 gr.	42083	–	–	2 bars	4
8" Super Cut Wool Pad – Step 1	–	42077	–	1	6
9" Blue Cutting Foam Pad – Step 2	–	42078	–	1	6
9" White Finishing Foam Pad – Step 3	–	42079	–	1	6
Speed-Grip Back-Up Pad	–	42080	–	1	3
Alternate Pad for Step 1:					
8" x 3/4" nap Lambs Wool Pad	–	04703	–	–	12
8" Interface Pad (use with 04703)	–	04704	–	2	12



1

Use the Super Cut Wool Pad #42077. (Spur wool pad before starting to condition and remove loose yarns or dry polish). Apply Liquid Ice or Liquid Ice Extra Cut to the work area. To prevent slinging, spread over the work area with the polishing pad before starting machine. Buff (with pad slightly on edge) using medium pressure at 1000-1200 rpm. Remove all sand scratches with the wool pad before moving to pad #2.



2

Use the Blue Cutting Foam Pad #42078 and repeat step 1 except turn the buffer rpm up to 1500. Remove all polish swirl marks before moving to pad #3.



3

On dark finishes the White Finishing Foam Pad #42079 is recommended to remove the finest polish swirl marks and produce a high gloss finish (Buff at 1500 rpm).



Multi-Air... less dust – more productivity.

The Norton Multi-Air Process combines the revolutionary maximum dust extraction Multi-Air back-up pad with premium abrasive Multi-Air discs to optimize performance, increase productivity and eliminate dust. Multi-Air back-up pads must be used with Multi-Air discs and the holes aligned in each for the Multi-Air system to work properly.

FEATURES

- Revolutionary design for maximum vacuum assist
- Cutting surface of disc remains clean
- Premium abrasive grain

BENEFITS

- 30% increase in dust extraction
- Clogging is virtually eliminated
- Less dust and contamination
- 35% increase in productivity versus traditional vacuum systems
- Consistent cut throughout disc life
- Longer life and faster cut

Multi-Air Speed-Grip Discs



A275 "Original Performance" on hook and loop Speed-Grip discs offer the longest life and fastest cut for any sanding job in the bodyshop. Multi-Air discs must be used only with Multi-Air back-up pads.



6" DISC		PACKAGE	PKG/CASE
			
636425-			
P800	60573	100	4
P600	60572	100	4
P500	60571	100	4
P400	60570	100	4
P320	60568	100	4
P280	60567	100	4
P240	60566	100	4
P220	60565	100	4
P180	60564	100	4
P150	60563	100	4
P120	60562	100	4
P80	60561	100	4

Multi-Air SoftTouch Speed-Grip Discs



A275 "Original Performance" on hook and loop Speed-Grip discs on a durable foam sponge allows for contour sanding without cutting through. Discs are color-coded to properly identify grit.



6" DISC		PACKAGE	PKG/CASE
			
636425-			
P1500	60579	20	4
P1200	41388	20	4
P1000	60578	20	4
P800	60577	20	4

 P800  P1000  P1200  P1500

Multi-Air Speed-Grip Back-Up Pads



Innovative design for optimal air flow and powerful dust extraction. Medium pad is recommended for all applications. Soft pad is only for applications of extreme contours using Speed-Grip P320 and finer. Packed with Festo adapter, 2 x M8 and 5/16" bolts and 3 fiber ring spacers. Use only with Multi-Air discs.

6" BACK-UP PAD		RPM	PACKAGE	PKG/CASE
				
636425-				
Medium	60580	12,000	5	1
Soft	60605	7,700	5	1

DO NOT USE THE SOFT DENSITY PAD WITH SOFTTOUCH DISCS.

 MEDIUM  SOFT

NORaX FILM FINISHING DISCS / SPOT REPAIR



NORaX... the final finishing system.

This quick and easy two-step process leaves a finish that buffs out faster. An interface pad is included with each box of 6" discs.

FEATURES	BENEFITS
■ Specially treated grain using multi-layer technology	■ Consistent cut throughout the life of the disc which reduces buffing time
■ 3-mil polyester film backing	■ Substantially longer life than conventional abrasives
■ Moist sanding on a 3/32 random orbital D/A sander	■ Consistent finish which results in less time spent buffing
	■ Long life
	■ Significantly faster than hand sanding
	■ Reduces risk of dirt contamination

NORaX Film Finishing System



	PAD	3" DISC	6" DISC	PACKAGE	PKG/CASE
					
DESCRIPTION	636425-	662611-	662611-		
3000 Grit (Pink)	—	—	56808	15	4
	—	59608	—	25	4
1500 Grit (Blue)	—	—	56809	15	4
	—	59605	—	25	4
3" x 1/2" Speed-Grip Interface Pad	05457	—	—	10	1
6" x 1/2" Speed-Grip Interface Pad	42089	—	—	5	1



Spot Repair... fix problems on the spot.

Norton Spot Repair products quickly remove surface defects and bring the finish to showroom quality in seconds.

Spot Repair System



Minimize the repair area to just the spot of the defect.

	PAD	1-3/8" SPEED-GRIP	PACKAGE	PKG/CASE
				
GRIT	636425-	662611-		
1-1/4" Speed-Grip Back-Up Pad	36224*	—	10	1
2500 Black Ice	—	47437	50	5
2000 Black Ice	—	47438	50	5
1500 Black Ice	—	47439	50	5
1200 Black Ice	—	47440	50	5
1000 Black Ice	—	47441	50	5
P800 Black Ice	—	47442	50	5
P600 Black Ice	—	47443	50	5

*FOR HUTCHINS MODEL 3501.

	PAD	3" SPEED-GRIP	PACKAGE	PKG/CASE
	636425-	662611-		
2500 Black Ice	—	47432	50	4
2000 Black Ice	—	47433	50	4
3" Speed-Grip Back-Up Pad 5/16"-24	04295	—	10	1
3" x 1/2" Speed-Grip Interface Pad	05457	—	10	1
3" Speed-Grip Natural Wool Pad	43832	—	10	4
3" Medium Blue Speed-Grip Foam Pad	05459	—	10	4
3" Soft White Speed-Grip Foam Pad	05460	—	10	4
3" x 3/4" Nap Speed-Grip Black Wool Pad	03670	—	10	4
3" Speed-Grip Interface Pad for Black Wool	05524	—	10	1

SEE PAGE 9 FOR THE FULL OFFERING OF 3" SPEED-GRIP A275.



A275... the best sandpaper on the planet.

A275 is sandpaper technology at its best. It cuts faster, runs cooler, resists loading better and lasts far longer than any conventional sandpaper.

FEATURES	BENEFITS
Premium heat-treated grain	30% - 50% faster cut rate Extended life
Premium B-weight latex fiber reinforced paper backing	Tear resistant More flexible Easier disc removal
FEPA P-graded grain	Achieves a more consistent, uniform scratch pattern
Superior bond system	Optimizes grain adhesion Extends cut life
Waterbased stearate No-Fil	Improves load resistance Extends cut life
No pigment in No-Fil or bond	Eliminates the risk of color transfer Creates a much stronger bond

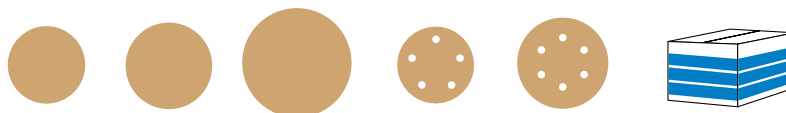
PSA Disc Rolls



Premium quality PSA (pressure sensitive adhesive) discs in convenient roll form are ideal for use with Norton Disc Roll Dispensers on page 33. Simply tear off and apply self-adhering disc to Stick and Sand Back-Up Pad (see page 36). Packed in handy corrugated boxes for ease of use, and individually wrapped in polybags.

For dust-free sanding, pre-punched PSA vacuum assist discs are available in 5", 6" and 8" sizes.

SIZE	5" DISC ROLL	6" DISC ROLL	8" DISC ROLL	5" VAC DISC ROLL	6" VAC DISC ROLL	PACKAGE	PKG/CASE
------	--------------	--------------	--------------	------------------	------------------	---------	----------



GRIT	662611-	662611-	662611-	662611-	662611-		
P800B	31451	31468	—	—	31502*	100	6
P600B	31452	31469	—	—	31503	100	6
P500B	31453	31470	—	—	—	100	6
P400B	31454	31471	—	31488	31505	100	6
P360B	—	41198	—	—	—	100	6
P320B	31456	31473	—	31490	31507	100	6
P280B	31457	31474	—	—	31508	100	6
P240B	31458	31475	—	31492	31509	100	6
P220B	31459	31476	—	31493	31510	100	6
P180B	31460	31477	—	31494	31511	100	6
P150B	31461	31478	—	31495	31512	100	6
P120B	31462	31479	—	31496	31513	100	6
P100B	31463	31480	—	31497	31514	100	6
P80B	31464	31481	—	31498	31515	100	6
P320B	—	—	31609	—	—	100	4
P220B	—	—	31612	—	—	100	4
P180B	—	—	31613	—	—	100	4
P150B	—	—	31614	—	—	100	4
P120B	—	—	31615	—	—	100	4
P80B	—	—	31617	—	—	100	4

*NON-STOCK

PSA Discs



Finer grits can be used dry on base coat / clear coat systems to save time and money and increase worktime productivity.

SIZE	5" PSA	6" PSA	8" VAC	PACKAGE	PKG/CASE
GRIT	662611-	662611-	662611-		
P1500B	31448*	31465	—	100	4
P1200B	31449	31466	—	100	4
P1000B	31450	31467	—	100	4
P180B	—	—	24483	100	4

* NON-STOCK

Speed-Grip Discs



No system anywhere holds better or fastens more easily than Speed-Grip. The quick-change hook and loop fastening system locks and unlocks each and every time. Provides cooler cutting action and a finer finish. For dust-free sanding, Speed-Grip, the Norton quick-change fastening system, is available in pre-punched 5" and 6" vacuum assist discs.

Back-up pads are on page 34.

SIZE	3" BLANK	5" BLANK	6" BLANK	8" BLANK	5" VAC	6" VAC	PACKAGE	PKG/CASE
GRIT	662611-	662611-	662611-	662611-	662611-	662611-		
P1500B	—	31533	31550	—	—	31584	100	4
P1200B	—	31534	31551	—	—	31585	100	4
P1000B	—	31535	31552	—	—	31586	100	4
P800B	—	31536	31553	—	—	31587	100	4
P600B	—	31537	31554	—	31571	31588	100	4
P500B	—	31538	31555	—	—	31589	100	4
P400B	—	31539	31556	—	31573	31590	100	4
P320B	—	31541	31558	31659*	31575	31592	100	4
P280B	—	—	31559	—	31576	31593	100	4
P240B	—	31543	31560	—	31577	31594	100	4
P220B	—	31544	31561	—	31578	31595	100	4
P180B	—	31545	31562	31661	31579	31596	100	4
P150B	—	31546	31563	—	31580	31597	100	4
P120B	—	31547	31564	31662	31581	31598	100	4
P100B	—	31548	31565	31663	31582	31599	100	4
P80B	—	31549	31566	31664*	31583	31600	100	4
P1500B	47434	—	—	—	—	—	50	4
P1000B	35900	—	—	—	—	—	50	4
P800B	31519	—	—	—	—	—	50	4
P600B	36996	—	—	—	—	—	50	4
P500B	31521	—	—	—	—	—	50	4
P400B	36995	—	—	—	—	—	50	4
P320B	31524	—	—	—	—	—	50	4
P240B	31526	—	—	—	—	—	50	4
P220B	31527	—	—	—	—	—	50	4
P180B	31528	—	—	—	—	—	50	4
P150B	40385	—	—	—	—	—	50	4
P120B	28688	—	—	—	—	—	50	4
P100B	44926	—	—	—	—	—	50	4
P80B	31532	—	—	—	—	—	50	4

* NON-STOCK

Speed-Grip Rolls



Speed-Grip rolls are available in grits that offer you superior cutting performance and longer life for use with the Hutchins Truck Bed Sanding System. 80-320 grit are A275. 40 grit is H875 Norton Blue Mag.



SIZE		PACKAGE		PKG/CASE
4-1/2" X 10 YDS				
GRIT		662611-		
P320B	83218	1	5	
P180B	83058	1	5	
P120B	83057	1	5	
P80B	83056	1	5	
40E	83219	1	5	

Body File Sheets



These body file sheets are a popular choice for dry sanding paint, primer and primer surfacer; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas. Special No-Fil coating prevents premature loading.

A275 body file sheets come in three different types: Clip-On, PSA and Speed-Grip.

Clip-On

SIZE		PACKAGE		PKG/CASE
2-3/4" X 17-1/2"				
GRIT		662611-		
P220B	31647	50	10	
P180B	31648	50	10	
P150B	31649	50	10	
P120B	31650	50	10	
P100B	31651	50	10	
P80B	31652	50	10	

PSA

SIZE		PACKAGE		PKG/CASE
2-3/4" X 16-1/2"				
GRIT		662611-		
P220B	31635	50	10	
P180B	31636	50	10	
P150B	31637	50	10	
P120B	31638	50	10	
P100B	31639	50	10	
P80B	31640	50	10	

Speed-Grip

SIZE		PACKAGE		PKG/CASE
2-3/4" X 16-1/2"		2-3/4" X 16" VAC		
GRIT		662611-		
P220B	31641	31653*	50	10
P180B	31642	31654	50	10
P150B	31643	31655*	50	10
P120B	31644	31656	50	10
P100B	31645	31657	50	10
P80B	31646	31658*	50	10

* NON-STOCK

9" x 11" Sheets



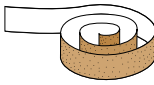
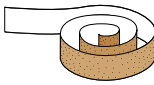
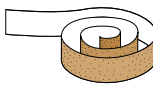
Popular choice for dry sanding old paint, primer, primer surfacer, and between color coats; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas. Special No-Fil coating prevents premature loading. Can be cut into halves or thirds to fit neatly on jitterbug sanders.

SIZE	9" X 11"	PACKAGE	PKG/CASE
			
GRIT	662611-		
P1500B	31618	100	5
P1200B	31619	100	5
P1000B	31620	100	5
P800B	31621	100	5
P600B	31622	100	5
P500B	31623	100	5
P400B	31624	100	5
P320B	31626	100	5
P280B	31627	100	5
P240B	31628	100	5
P220B	31629	100	5
P180B	31630	100	5
P150B	31631	100	5
P120B	31632	100	5
P100B	31633	100	5
P80B	31634	50	5

PSA Sheet Rolls



Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly. Use on hand sanding blocks, file shoes or file boards. Fits sheet-roll dispenser #42773 on page 33.

SIZE	2-3/4" X 25 YDS	2-3/4" X 30 YDS	2-3/4" X 45 YDS	PACKAGE	PKG/CASE
					
GRIT	662611-	662611-	662611-		
P600B	—	—	31679*	1	5
P400B	—	—	31681	1	5
P320B	—	—	31683	1	5
P240B	—	—	31685	1	5
P220B	—	—	31686	1	5
P180B	—	—	31687	1	5
P150B	—	—	31688	1	5
P120B	—	31689	—	1	5
P100B	—	31690	—	1	5
P80B	31691	—	—	1	5

* NON-STOCK



NORTON



Norton Blue Mag... the roughest, toughest sandpaper ever made.

Norton Blue Mag, with super strong phenolic resin as a bonding agent, "is simply the best in the world!" Couple this with flexible latex backing – in an indestructible E-weight – and the end result is one of the toughest, longest lasting, high performance coarse grit sandpapers ever made. "Absolutely, positively."

FEATURES	BENEFITS
■ High strength blue latex paper backing	■ Improves performance and flexibility ■ Reduces curling and edge chipping
■ Latest NorZon grain design	■ Self-sharpening ■ Improves cut rate ■ Extends product life
■ Proven coating technique	■ Improves cut rate ■ More consistent, uniform scratch pattern
■ Superior bond system	■ Optimizes grain adhesion ■ Extends product life

PSA Discs



Norton Blue PSA Discs are the workhorse of the industry. Save time and money and increase productivity. PSA backed for convenient application.

SIZE	5" PSA	6" PSA	8" PSA	5" VAC	6" VAC	8" VAC	PKG	PKG/CASE
GRIT	662611-	662611-	662611-	662611-	662611-	662611-		
80E	25244	23573	—	25508*	—	—	50	4
40E	25307	23574	—	24919	23580	—	50	4
36E	25436	23575	—	24920	—	—	50	4
80E	—	—	23576	—	—	23582	25	4
40E	—	—	23577	—	—	23583	25	4
36E	—	—	23578	—	—	23584	25	4

* NON-STOCK

Discs



Another industry workhorse, these tough, long-lasting, high performance Norton Blue Discs increase productivity to save you time and money. Hard, self-sharpening grain makes it ideal for use on both metal and plastic. For use with Norton Disc Adhesive on page 45, and Glue-On back-up pads on page 36.

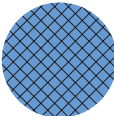
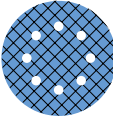
SIZE	6" BLANK	8" BLANK	PACKAGE	PKG/CASE
GRIT	662611-	662611-		
80E	23602	—	50	4
40E	23603	—	50	4
36E	23604	—	50	4
80E	—	23605	25	4
40E	—	23606 *	25	4
36E	—	23607	25	4

* NON-STOCK

Speed-Grip Discs

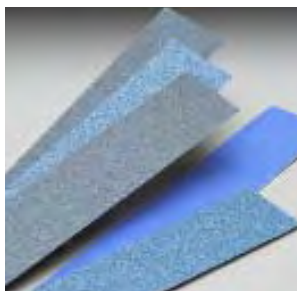


Hook and loop fastening system allows for cool running characteristics that result in reduced loading, less frequent change-overs, and greater overall efficiency in productivity. Ideal for sanding body filler.

SIZE	5" BLANK	6" BLANK	8" BLANK	8" VAC	PACKAGE	PKG/CASE
						
GRIT	662611-	662611-	662611-	662611-		
80E	25444	23588	23591	23596	25	4
40E	25684	23589	23592	23597*	25	4
36E	-	23590	23593	23598	25	4

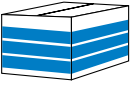
* NON-STOCK

Body File Sheets



Norton Blue Body File Sheets come in three different types; Clip-On, PSA and Speed-Grip. Pick the one that's right for your job. Tough, high performance body files will make short work of your sanding needs. Ideal for sanding body filler.

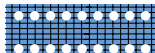
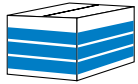
Clip-On

SIZE	2-3/4" X 17-1/2"	PACKAGE	PKG/CASE
			
GRIT	662611-		
180E	26511	50	5
100E	26512	50	5
80E	23620	50	5
40E	23621	50	5
36E	23622	50	5

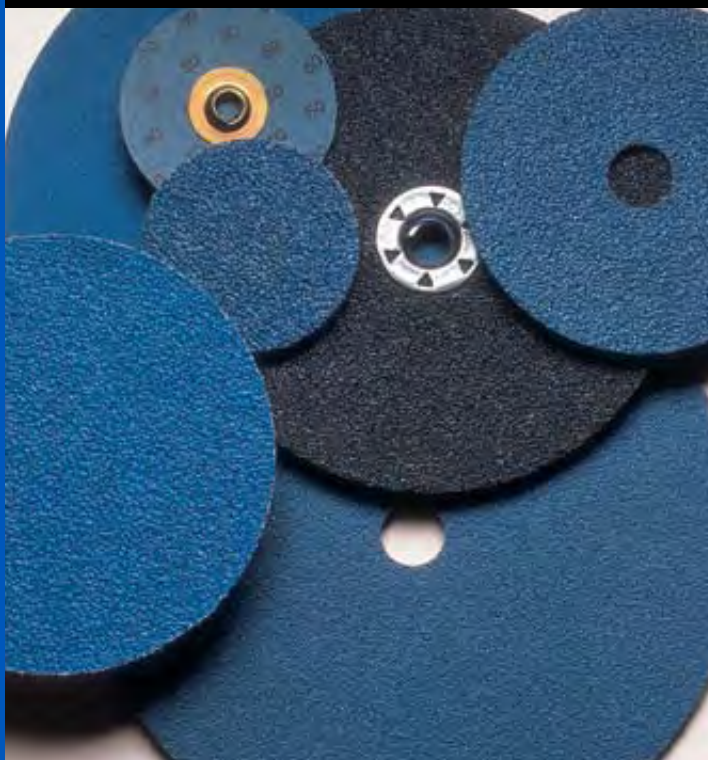
PSA

SIZE	2-3/4" X 16-1/2" PSA	2-3/4" X 16" PSA VAC	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
100E	25595	-	50	10
80E	23608	23611	50	5
40E	23609	23612*	50	5
36E	23610	23613*	50	5

Speed-Grip

SIZE	2-3/4" X 16-1/2"	2-3/4" X 16" VAC	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
80E	23614	23617	25	5
40E	23615	23618	25	5
36E	23616	23619*	25	5

* NON-STOCK



NorZon... a legendary workhorse.

Heavy duty fibre and cloth grinding discs are preferred by body shop professionals for tough jobs like paint removal, cutting down plastic filler or prepping bare metal. Made with superior zirconia alumina abrasive, the NorZon family of products outperforms and outlasts the competition. The unique grain composition promotes a quick initial cut and actually self-sharpens with continued use.

FEATURES	BENEFITS
■ Superior zirconia alumina grain	■ Promotes quick initial cut ■ Actually self-sharpens with continued use
■ Super hard phenolic resin bond system	■ Optimizes grain adhesion ■ Extends product life

NorZon Speed-Lok and Speed-Lok TR Grinding Discs



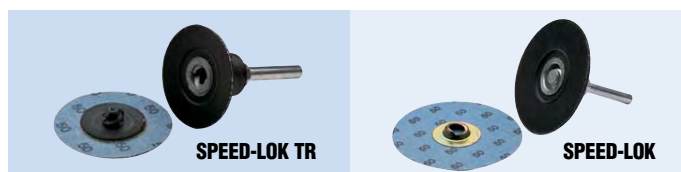
Double laminated cloth discs get into hard-to-reach areas for the toughest jobs. Norton's Speed-Lok and Speed-Lok TR systems permit instant disc mounting and removal. When you are ready to change the disc, simply twist it off.

Speed-Lok and Speed-Lok TR Grinding Discs

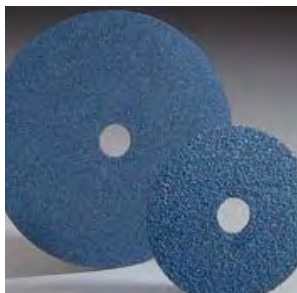
SIZE	2"	2" TR	3"	3" TR	PACKAGE	PKG/CASE
						
GRIT	662611-	662611-	662611-	662611-		
80	38633	21049	38660	21054	25	1
60	38634	21048	38661	21053	25	1
50	38635	38670	38662	38673	25	1
36	38637	38671	38664	38674	25	1
24	38638	38672	38665	38675	25	1

Speed-Lok and Speed-Lok TR Back-Up Pads

SIZE	2"	3"	PACKAGE	PKG/CASE
				
	636425-	636425-		
Speed-Lok Back-Up Pad	43210	43225	1	1
	662610-	662610-		
Speed-Lok TR Back-Up Pad	55103	55105	1	1



NorZon Grinding Discs



Superior zirconia alumina abrasive makes NorZon fibre discs outperform and outlast conventional discs. A quick initial cut and a self-sharpening action continuously expose sharp, new cutting points. Its cooler-running characteristic results in reduced loading, less frequent disc change-overs, and greater efficiency and productivity.

Grinding Discs

SIZE	5"	7"	9-1/8"	PACKAGE	PKG/CASE
					
GRIT	662611-	662611-	662611-		
80	38600	38590	—	25	1
60	38601	38591	—	25	1
50	38561	38592	38582	25	1
36	38562	38593	38583	25	1
24	38563	38594	38584	25	1

Back-Up Pads for Grinding Discs

SIZE	5"	7"	9-1/8"	PACKAGE	PKG/CASE
					
	636425-	636425-	636425-		
Back-Up Pads	43421	43422	43423	1	1

NorKut Grinding Discs



NorKut grinding discs are made with rugged NorZon grain so it cuts fast and lasts long. Resin bonded to a unique backing which resists cracking and breaking, these discs can be cut down to any size up to the 1" core. Use the cores to grind "pinch" welds and other hard to reach areas. Two quick change mandrels allow NorKut to be used on most popular tools. 7/16"-20 thread is for use with hand held pneumatic grinders while the 1/4" mandrel is for use on automotive drills.

SIZE	3"	MANDREL	PACKAGE	PKG/CASE
				
GRIT	636425-	636425-		
50	03658	—	20	4
36	03657	—	20	4
24	03656	—	20	4
7/16"-20 Mandrel	—	03659	5	10
1/4" Mandrel	—	03660	5	10



NORTON



Black Ice... for the ultimate finish.

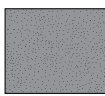
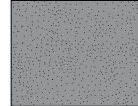
Norton, the world's largest manufacturer of abrasives, has developed an entire line of durable and flexible waterproof products that increase productivity and profitability—while achieving the ultimate finish.

FEATURES	BENEFITS
■ Premium abrasive grain	■ Fast initial cut, long life
	■ Grain selection engineered for automotive applications
■ Improved flexible backing	■ Resists cracking and tearing
	■ Resists wrinkles
■ FEPA and JIS grading	■ Consistent finish; no wild scratches
	■ Buffs out faster

Black Ice Waterproof Sanding Paper Sheets

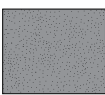
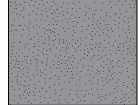


For the ultimate finish, premium grain on a superior paper backing allows for improved cut rate and a uniform finish. Both the bond and the backing are extremely flexible for easy folding and tearing, wet or dry. Engineered specifically for the automotive aftermarket, Black Ice delivers unsurpassed results in waterproof and color sanding.

SIZE	5-1/2" X 9"	9" X 11"	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
2500A	39369	39377	50	5
2000A	39370	39378	50	5
1500A	39371	39379	50	5
1200A	39372	39380	50	5
1000A	39373	39381	50	5
P800B	39374	39382	50	5
P600B	39375	39383	50	5
P500B	—	39384	50	5
P400B	—	39385	50	5
P360B	—	39346	50	5
P320B	—	39386	50	5
P280B	—	39387	50	5
P240B	—	39388	50	5
P220B	—	39389	50	5
Bucket	04413		1	5

Waterproof Sanding Paper Sheets

Can be used wet or dry for old paint finishes, primer and primer surfacer. Washes clean. Resists loading, tearing and curling.

SIZE	5-1/2" X 9"	9" X 11"	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
P2000B	28332	26053	50	5
P1500B	28333	26054	50	5
P1200B	28334	26055	50	5
P1000B	28335	26056	50	5
P800B	—	39347	50	5
P600B	—	26057	50	5
P500B	—	26058	50	5
P400B	—	26059	50	5
P320B	—	26060	50	5
P240B	—	26062	50	5
P220B	—	26063	50	5



Gold... the hardest working sandpaper for the money.

Body shop pros can cut faster on the job and produce a finer, more consistent finish... with the best abrasives for the money!

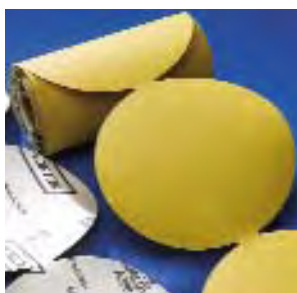
FEATURES

- "P" graded aluminum oxide grain
- Strong C and E weight paper backing
- Exclusive No-Fil formula

BENEFITS

- Produces a quick, cool cut
- Produces a finer, more consistent scratch pattern
- Resists tearing
- Stiffer support for sanding
- Cuts faster
- Resists loading
- Increases productivity

PSA Disc Rolls



Ideal for feather-edging, stripping old paint and dry sanding plastic filler and putty. Sharp, hard aluminum oxide abrasive on a tough paper backing for aggressive sanding and long life. No-Fil and OpenKote prevent clogging and loading. Disc Rolls are ideal for use with Norton Disc roll dispensers on page 33. Back-up pads are on page 36.

SIZE	5" DISC ROLL	6" DISC ROLL	5" VAC DISC ROLL	6" VAC DISC ROLL	PACKAGE	PKG/CASE
						
GRIT	662611-	662611-	662611-	662611-		
P400C	49821	49833	—	30267	100	4
P320C	49822	49834	—	30268	100	4
P280C	—	49835	—	—	100	4
P240C	49824	49836	30259 *	—	100	4
P220C	49825	49837	30260	30271	100	4
P180C	49826	49838	—	30272	100	4
P150C	49827	49839	—	30273*	100	4
P120C	49828	49840	30263	—	100	4
P100C	49829	49841	—	—	100	4
P80C	49830	49842	30265	30276	100	4
P60C	49831	49847	—	—	100	4

* NON-STOCK

PSA Discs



PSA discs stick tight and hold securely to prevent wrinkling and tearing. Fast, easy to use and remove. With transparent liner to protect the adhesive from dirt and contaminants. Use with Norton Stick and Sand Disc Pads on page 36.

SIZE	6" PSA	8" PSA	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
P80E	—	30826	50	4
P40E	—	30827	50	4
P36E	—	30828*	50	4
P80E	30832	—	100	4
P40E	30833	—	100	4
P36E	30834	—	100	4

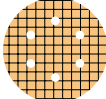
* NON-STOCK

Speed-Grip Discs



No system anywhere holds better or fastens more easily than Speed-Grip. The quick-change hook and loop fastening system locks and unlocks each and every time. Provides cooler cutting action and a finer finish. For dust-free sanding, Speed-Grip, the Norton quick-change fastening system, is available in pre-punched 5" and 6" vacuum assist discs.

SIZE	5" BLANK	6" BLANK	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
P400C	—	49908	100	4
P320C	49900	49909	100	4
P280C	—	49910	100	4
P220C	49902	49911	100	4
P180C	49903	49912	100	4
P150C	49904	49913	100	4
P120C	49905	49914	100	4
P100C	49906	49915	100	4
P80C	49907	49916	100	4

SIZE	5" X 5 HOLE	5" X 8 HOLE	6" X 6 HOLE	PACKAGE	PKG/CASE
					
GRIT	662611-	662611-	662611-		
P320C	30227	30238	30247*	50	4
P220C	30230	30239	30250	50	4
P180C	30231	30240	30251	50	4
P150C	30232	30241	—	50	4
P120C	30233	30242	30253	50	4
P100C	30234	30243	30254*	50	4
P80C	30235	30244	30255	50	4
P60C	30236	30245	—	50	4

* NON-STOCK

Discs



No-Fil Paper Openkote is ideal for feather-edging, stripping old paint and dry sanding plastic filler and putty. Sharp, hard aluminum oxide abrasive on a tough paper backing for aggressive sanding and long life. No-Fil and Openkote prevent clogging and loading.

SIZE	6" BLANK	8" BLANK	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
P320C	49933	—	100	5
P220C	49935	—	100	5
P180C	49936	49941	100	5
P120C	49938	—	100	5
P80C	49940	49942	100	5
P80E	—	30829	100	4
P40E	30803*	30830	100	4
P36E	—	30831*	100	4

* NON-STOCK

Body File Sheets



No-Fil C-weight paper is popular for removing burrs and scratches, cutting down fillers, putty and old paint, and for fast, non-loading sanding of primers. No-Fil keeps the grain free to cut longer. Heavy-duty E-weight backing resists tearing and improves sanding. Available in convenient Clip-On and PSA.

Clip-On and PSA

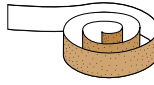
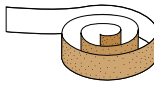
SIZE	2-3/4" X 17-1/2"	2-3/4" X 16-1/2" PSA	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
P180C	01128	—	50	10
P80C	01120	—	50	10
P80E	30835	30838*	50	10
P40E	30836	30839*	50	10
P36E	30837	30840	50	10

* NON-STOCK

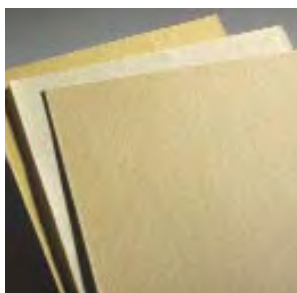
PSA Sheet Rolls



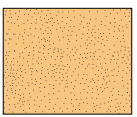
Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly. Use on hand sanding blocks, file shoes or file boards. Fits sheet roll dispenser #42773 on page 33.

SIZE	2-3/4" X 20 YDS	2-3/4" X 25 YDS	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
P400C	—	60352	1	5
P320C	—	60321	1	5
P220C	—	60322	1	5
P180C	—	60323	1	5
P150C	—	60324	1	5
P80C	60325	—	1	5

Sheets



Available in both flexible A-weight and sturdy C-weight design, No-Fil Paper Openkote makes an excellent general duty sheet for dry sanding applications on metal, plastic, or fiberglass automotive surfaces. Tough aluminum oxide grain is specially spaced to resist loading for long cutting action. Effective for feather-edging, removing burrs and sanding plastic filler, and removing old paint.

SIZE	3-2/3" X 9"	9" X 11"	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
P400A	—	84098	100	5
P320A	—	84100	100	5
P280A	—	84101	100	5
P240A	—	84102	100	5
P220A	—	84103	100	5
P180A	—	84104	100	5
P150A	—	84108	100	5
P120A	—	84105	100	5
P100A	—	84106	100	5
P80A	—	84107	50	5
P220C	01123	—	100	10
P180C	01124	—	100	10
P80C	01119	—	100	10

Bear-Tex... tough, flexible and consistent

Bear-Tex products resist loading, and are extremely flexible to help get into the hard-to-reach places.

FEATURES

- Improved weave design
- Improved tensile strength
- Improved flexibility

BENEFITS

- Strengthens the pad
- Allows for a more uniform scratch pattern
- Rinses easily for reuse
- Resists shredding and tearing
- Good for hard to reach places

Bear-Tex Scuff Pads and Rolls

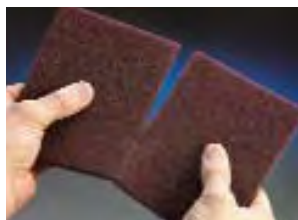


Tough synthetic fiber pads and rolls won't rust or shred and can be rinsed and reused repeatedly. Use on old paint, primer surfacer, metal, plastic, body filler, or fiberglass. Strong, yet flexible, for getting into tight places.

White, Light Duty non-abrasive pads won't scratch the surface. They can be used to remove paint overspray.

Gray (perforated), Final Prep pads are perfect for the final preparation of surfaces. And no other pad can blend a finish better. Ideal for today's paint systems.

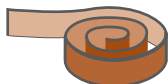
Maroon (perforated), Heavy-Duty are ideal for prepping replacement parts. Strong, yet flexible enough to get into the hardest to reach places.



Scuff Pads

SIZE	6" X 9"	PACKAGE	PKG/CASE	
				
DESCRIPTION	COLOR	662610-		
Light Duty	White	58001	20	3
Final Prep	Gray	58002	20	3
Scuff & Clean	Maroon	58000	20	3

Scuff Rolls

SIZE		4-3/4" X 15'	PACKAGE	PKG/CASE
				
DESCRIPTION	COLOR	662610-		
Color Prep	Gray	59002	1	3
Primer Prep	Maroon	59001	1	3

ROLLS ARE PERFORATED EVERY 6".

Scuff Gel



Formulated for consistent abrasion and outstanding paint adhesion. Use with Bear-Tex gray pad or roll. Cleans, degreases and abrades in one-step. Rinses easily and completely. Water based formula, very low in V.O.C.

Scuff Gel



SIZE	076607-	PACKAGE	PKG/CASE
24.7 oz / 700 grams	05376	1	6



Bear-Tex Rapid Strip Discs

Bear-Tex Rapid Strip Discs are constructed with thick, strong synthetic fibers and extra-coarse silicon carbide abrasive. The open web construction of the disc provides fast cutting action with very little loading. Safer than wire bristle tools, THE BEAST aggressively removes rust and paint from drip moldings, pinch welds, door jambs, seams and other difficult to reach areas. The robust TR+ attachment system allows for rugged cleaning in tight areas. TR+ can be used on all competitive back-up pads utilizing a similar system.

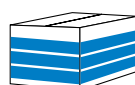


THE BEAST - Bear-Tex Rapid Strip Disc TR+ Disc

SIZE	BACK-UP PAD	4" TR+	RPM	PACKAGE	PKG/CASE
 					
COLOR	636425-	662610-			
Black	—	21780	8000	5	1
Back-Up Pad	55106	—	—	1	1



THE BEAST - Bear-Tex Rapid Strip Disc with Mandrel

SIZE	MANDREL	4" X 1/4" HOLE	RPM	PACKAGE	PKG/CASE
 					
COLOR	662610-	662610-			
Black	—	09324	6000	5	4
Mandrel	09502	—	—	1	1
3-1/16 x 1/4" Shank					



Bear-Tex Speed-Lok TR Rapid Strip Disc

SIZE	2" TR	3" TR	RPM	PACKAGE	PKG/CASE
  					
COLOR	662610-	662610-			
Black	11782	—	15000	10	1
Black	—	11781	12000	10	1
DESCRIPTION	662610-	662610-			
Back-Up Pad	55103	55105	—	10	1

Excellent for removal of rust, undercoating, seam-sealers and stone guards, these discs can get into hard-to-reach areas like wheel wells and under carriage. Ideal for trunk beds and door jambs. Use to remove oxidation from tire rims and to remove rust from brake assemblies.



Bear-Tex Surface Blending Discs



- Blue = Fine (320)
- Maroon = Medium (120)
- Brown = Coarse (80)

Bear-Tex Surface Blending Discs deliver superior, consistent finishes whenever you need to clean, deburr, blend or finish. Bear-Tex surface blending discs provide a higher rate of cut for increased productivity and much longer life. Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues from automotive surfaces. Thick, reinforced non-woven backing is impregnated with tough aluminum oxide abrasive.

Product color coding (by grit) makes work fast and easy.

See pages 35 and 36 for back-up pads.

Disc Attachment Systems



Speed-Lok TR surface blending discs are compatible with the Norton Speed-Lok TR and similar competitive attachment systems.



Speed-Lok surface blending discs are compatible with the Norton Speed-Lok and similar competitive attachment systems.



Speed-Grip Surface Blending discs feature a hook and loop fastening system.

Speed-Lok TR

SIZE	2" SPEED-LOK TR	3" SPEED-LOK TR	CASE
			
GRIT	662610-	662610-	
Fine	09189	—	25
Medium	09190	—	25
Coarse	09191	—	25
Fine	—	09192	25
Medium	—	09193	25
Coarse	—	09194	25

Speed-Lok

SIZE	2" SPEED-LOK	3" SPEED-LOK	CASE
			
GRIT	662610-	662610-	
Medium	09182	—	50
Coarse	09183	—	50
Medium	—	09185	25
Coarse	—	09186	25

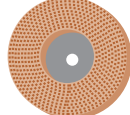
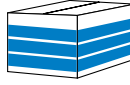
Speed-Grip

SIZE	4"	7"	CASE
			
GRIT	662610-	662610-	
Medium	55019	—	40
Coarse	55018	—	40
Fine	—	55029	25
Medium	—	55028	25
Coarse	—	55027	25

Bear-Tex Brushes



Made with tough, yet flexible nylon filaments heavily embedded with silicon carbide abrasive. Bear-Tex brushes offer significant advantages over wire brushes, steel wool, and other abrasive forms where conformability and longer life are needed. Excellent for work on pick-up truck beds. Requires air-cooled back-up pad for operation, found on page 37.

SIZE	7" X 1" X 7/8"	CASE
		
GRIT	662610-	
120	58834	5
80	58830	5



AVOS... Allows View Of Surface.

AVOS is a revolutionary abrasive system for portable grinders. The unique shape of AVOS discs allows the operator to see the surface area being ground, while the disc is spinning.

FEATURES

■ Unique, advanced see-thru design

■ Speed-Lok design

BENEFITS

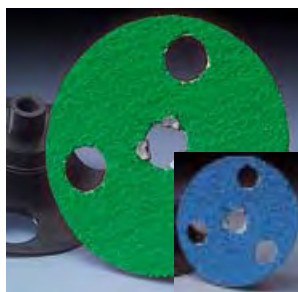
■ Improves vision
■ Improves cut rate
■ Increases air flow allowing for up to 25% cooler cutting

■ Quick change
■ Less downtime

AVOS Speed-Lok Grinding Discs and Back-Up Pads



Hole design allows for vision and cooler sanding. The grinding angle for conventional discs is 45°. AVOS back-up pad and discs allow flatter sanding and reduced gouging, removing debris from sanding area to reduce loading and improve cut rate.



GreenLyte SG - Ceramic stays sharp longer and is ideal for difficult to grind materials.

NorZon - Fast cutting zirconia alumina is ideal for rough stock removal.



AVOS Bear-Tex:

Fine: removes 180-320 grit grindlines and is excellent for paint preparation.

Medium: removes 120-180 grit grindlines and is excellent for cleaning and rust removal.

Coarse: removes 60-120 grit grindlines and is excellent for deburring.



AVOS back-up pads are designed exclusively for use with patented AVOS fibre discs and AVOS Bear-Tex discs. The special high RPM back-up pads include an adapter which allows the AVOS Speed-Lok system to be used on pistol grip sanders rated for 20,000 RPM or less.

SIZE	5"	PACKAGE	PKG/CASE
------	----	---------	----------



GRIT	662611-
------	---------

GreenLyte SG Speed-Lok Discs

50	44048	10	4
36	44047	10	4
24	44046	10	4

NorZon Speed-Lok Discs

80	26560	10	4
50	26558	10	4
36	26557	10	4
24	26556	10	4

Bear-Tex Speed-Lok Discs

Fine	09429	10	4
Medium	09428	10	4
Coarse	09427	10	4

SIZE	5" SPEED-LOK BACK-UP PAD	RPM	CASE
------	--------------------------	-----	------



636425-

Speed-Lok Back-Up Pads For Pistol Grips

3/8" -24	03029	20000	5
7/16" -20	03030	20000	5

Standard Speed-Lok Back-Up Pads

5/8" -11	02517	13000	5
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GREENLYTE SG AND NORTON SG BLAZE

GreenLyte SG and Norton SG Blaze... fastest cutting, longest lasting

SG (Seeded-Gel) abrasives provide the fastest cutting and longest lasting abrasive grinding discs. The self-sharpening design is ideal for high pressure, heavy metal removal applications. Perfect for use on weld grinding.

FEATURES

■ Patented Norton SG ceramic aluminum oxide grain

BENEFITS

■ Fast, cool-cutting action
■ Extended life

GreenLyte SG Grinding Discs



The self-sharpening design of these discs is ideal for high pressure, heavy-metal removal applications such as weld grinding.

SIZE	5" X 7/8"	7" X 7/8"	9-1/8" X 7/8"	PACKAGE	PKG/CASE
					
GRIT	662611-	662611-	662611-		
80	41316	41323	—	25	1
60	41317	41324	41341	25	1
50	41318	41325	41342	25	1
36	41319	41326	41343	25	1
24	41320	41327	—	25	1

Norton SG Blaze Speed-Lok TR Discs



Speed-Lok TR discs allow for quick, tool-free disc change and increased production. They twist-on and twist-off and lock securely to the back-up pad.

Norton SG Blaze self-sharpening design is ideal for high-pressure, heavy metal removal applications.

SIZE	2" TR	3" TR	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
80	62324	62334	25	1
60	62322	62332	25	1
50	62320	62330	25	1
36	62318	62328	25	1



Medallion... cutting edge technology.

For unmatched premium performance on the job, nothing beats Norton's Medallion Cut-Off Blades. Norton's exclusive combination of high performance abrasives make Medallion Blades the ultimate choice for cool, easy cutting of sheet metal. Also ideal for heavy-duty cutting of muffler clamps, bolts and steel rods up to 3/4" thick, as well as spot weld grinding. Fiberglass reinforced with a special reinforced bond, Medallion Blades are available in three thicknesses.

Medallion blade technology can operate at a higher speed than conventional blades, even in excess of 25,000 RPMs. This ensures much cleaner, faster cuts so you increase productivity. So, whatever you need to cut, reach for the specific Medallion product for the job.

Medallion Cut-Off Blades



Medallion Cut-Off Blades deliver premium, unmatched performance on the job. Fiberglass reinforced with a special resinoid bond and available in three thicknesses, Medallion Cut-Off Blades are the ultimate choice for cool, easy, free-cutting of sheet metal, or heavy duty cutting of muffler clamps, bolts and steel rods up to 3/4" thick, as well as spot weld grinding.

		RPM	PACKAGE	PKG/CASE
				
SIZE	076607-			
3" x 1/32" x 1/4"	89033	25465	5	10
3" x 1/32" x 3/8"	89032	25465	5	10
3" x 1/16" x 1/4"	89031	25465	5	10
3" x 1/16" x 3/8"	89030	25465	5	10
3" x 3/16" x 3/8"	89034	25465	5	10
Dispenser plus 15 #89030 blades	89029		1	1

NOTE: DO NOT USE ON TOOL WITHOUT A GUARD.



NORTON



Tapes and masking products... designed specifically for the professional auto refinisher.

From drawing board to body shop, all Norton tapes and masking products are tested and re-tested to establish new standards of performance that will save body shop pros time and money without sacrificing the highest degree of excellence.

Premium Masking Tape



SIZE	18mm (3/4")	36mm (1-1/2")	48mm (2")	CASE
				
DESCRIPTION	636425-05838	636425-36220	636425-36219	
55m Roll	05838	—	—	48
55m Roll	—	36220	—	16
55m Roll	—	—	36219	12

Norton premium masking tape goes on easy, sticks fast and holds tight. It conforms easily to contours and to irregular surfaces and is resistant to temperatures up to 260°F for up to 1 hour. It exhibits no bleed-through, seepage or flaking and leaves no residue when removed.

- Easy-to-see tan color
- No bleed through
- Stays in place
- No curling edges or rollback

Fine Line Tape



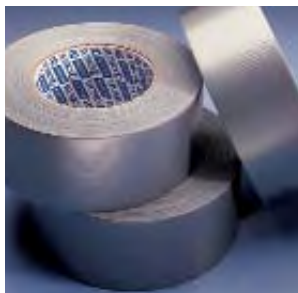
SIZE	1/8"	1/4"	1/2"	CASE
				
DESCRIPTION	636425-72018	636425-72014	636425-72012	
36 Yard Roll	72018	72014	72012	12

Fine Line Tape adheres to and conforms easily to contours and irregular surfaces. This tape's unique thinness allows for minimum edge build-up and leaves no residue when removed. Resistant to temperatures up to 180°F.

- "Pucker-free" cornering
- Straight edges on long runs
- Stays in place
- No curling edges or rollback

TAPES AND MASKING PRODUCTS

Cloth Duct Tape



An industrial quality silver polyester cloth tape providing excellent adhesion to a wide variety of surfaces. Highly conformable and moisture resistant. Ideal for general purpose repair applications.

SIZE	2" X 60 YDS	CASE
		
DESCRIPTION	636425-	
Cloth Duct Tape - Silver	78000	24

Premium Automotive Attachment Tape



SIZE	1/4" X 20 YDS	1/2" X 20 YDS	7/8" X 20 YDS	CASE
				
DESCRIPTION	636425-	636425-	636425-	
Attachment Tape .045" Thick	05620	05621	05622	12

High-density gray foam tape coated with high strength acrylic adhesive on both sides with red polyethylene release liner is designed for bonding medium to large moldings and accessories. High strength acrylic adhesive provides superior adhesion to plastics, metal, and glass and painted vehicle surfaces.

- Used for attaching body side moldings, cladding, door edges, emblems, fascia rub strips, garnish moldings, interior trim panels, rocker panel moldings and pillar covers
- Instant pressure sensitive bonding
- Remains flexible at low temperatures
- Will not absorb moisture
- Conforms to irregular surfaces

Attachment Tape Adhesion Promoter



Molding Tape Adhesion Promoter is a liquid primer to improve the adhesion of acrylic foam attachment tape to exterior and interior trims involving injection molded and/or plastics (TPO, PPO, PP, PG, PC and ABS).

SIZE	220 ml CAN	CASE
		
DESCRIPTION	636425-	
Molding Tape Adhesion Promoter 220ml brush top can	05623	12

Automotive Attachment Tape



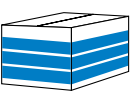
Ideal for mounting side moldings, emblems, trim parts, and other double-coated tape applications. The black color of the tape hides well from detection. Constructed with advanced adhesive system on a closed-cell urethane foam.

SIZE	1/2" X 20 YDS	7/8" X 20 YDS	CASE
			
DESCRIPTION	636425-	636425-	
Attachment Tape .030" Thick	76377	76378	12

TAPES AND MASKING PRODUCTS

Automotive Polycoated Masking Paper



SIZE	6"	12"	18"	24"	36"	CASE
						
DESC.	076607-	076607-	076607-		076607-	
750' (boxed)*	05482	—	—	—	—	6
	—	05479	—	—	—	3
	—	—	05480	—	—	2
	—	—	—	—	05481	1
DESC.	636425-	636425-	636425-	636425-	636425-	
1000' (taped)*	77012	77018	77024	77036	77036	1

*APPROXIMATE LENGTH

Norton Polycoated Masking Paper is the choice of automotive painters for providing protective aprons over adjoining areas during repaint operations. Protects against penetration or over-spray. Norton Masking Polycoated Paper is strong, yet flexible.

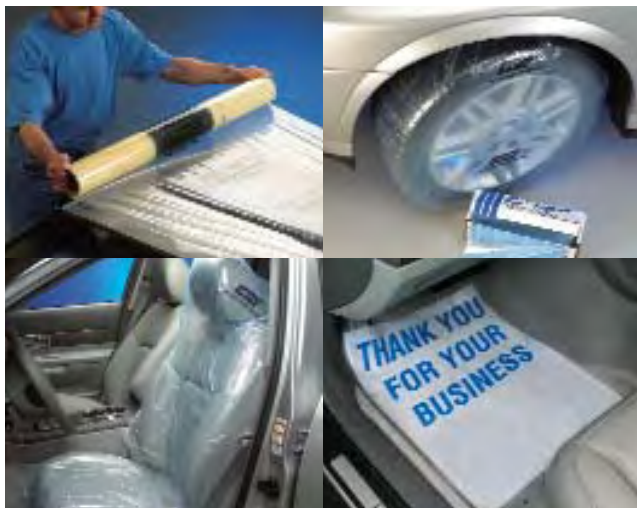
Overspray Sheeting



"Value" paintable overspray sheeting has a seam down the middle for easy centering.

		CASE
		
DESCRIPTION	636425-	
12' x 400'	06727	1
16' x 400'	06728	1

Blue Wrap Protective Plastic



		CASE
		
DESCRIPTION	636425-	
Self Adhesive Weather Barrier 36" x 100' (9 lbs.) 3 mil thick	05920	1
Seat Covers (125/roll) Non-Slip	05921	1
Wheel Maskers (50/roll) Paintable	05922	1
Floor Mats (125/roll) Non-Slip	05923	1

Self Adhesive Weather Barrier

- Clear film with built in UV inhibitors for interior protection
- Do not leave Blue Wrap in place for more than 30 days
- Do not expose to temperatures above 170° F
- Do not install on wet or damp surfaces

Blue Wrap Wheel Maskers

- Tri-layer plastic
- Paintable - NO Flaking
- Fully covers both sides of the wheel
- Covers wheels up to 17"

Blue Wrap Seat Covers

- Full coverage from headrest to floor
- Will not slip or bunch up
- Protects seats from grease, dust and chemicals
- Dispenses easily from perforated roll

Blue Wrap Floor Mats

- Impervious to water, grease and chemicals
- Will not slip or tear
- Protects floor from dirt, grease and chemicals
- Dispenses easily from perforated roll
- Generous size: 16-1/2" x 21"

Blue Sheeting



With Norton Blue Sheeting, paint will adhere to the outside layer of plastic, eliminating paint flake-off, allowing for direct spray. Blue Sheeting features an easy-to-open fold pattern. All sizes come on a standard core to fit all current plastic masking dispensers, so one person can mask the vehicle alone. The cling of Blue Sheeting ensures the material adheres to the area that is to be protected. Blue Sheeting can be cut and painted along the critical edge, replacing paper in the shops. This tri-layer plastic is .4 mil thick.

FEATURES	BENEFITS
■ Tri-layer paintable sheeting	■ Clings ■ Easy to handle - fast application ■ Clings after repositioning
■ Corona treated	■ Paint won't flake off – eliminates use of paper ■ Holds paint like paper
■ 3-ply resin formula	■ Resists tearing
■ Plastic	■ Resistant to solvents ■ No bleed-through
■ Wide widths	■ One pass coverage ■ Fast application increases productivity
■ Self-dispensing perforated box	■ Easy for one person to dispense ■ Protects sheeting from dust and dirt

SIZE	12' X 400'	14' X 350'	16' X 350'	20' X 350'	CASE
DESCRIPTION	636425-03344	636425-03697	636425-03345	636425-03723	1
Blue Sheeting					

Application Steps



1 Lay down a tape line along the critical edge. We recommend Norton Premium Masking Tape. Be sure the entire vehicle is dry. Blue Sheeting is not to be used on a wet surface.

2 Cover the vehicle completely with Blue Sheeting. "Spray This Side" is clearly marked in English and Spanish to indicate the correct paintable surface. The Blue Sheeting will CLING to the vehicle and hold in place. Blue Sheeting can be repositioned and it will maintain its cling. One person can cover the vehicle in less than 2 minutes.

3 Use a safety razor to cut away the excess material. Cut right along the tape line. If working along a door or hood, the excess material can be folded in the door or laid over the motor for extra protection. There is no need to use paper next to the critical edge. Blue Sheeting will cling solidly to the vehicle and will not flake paint, even when hit with a blast of air.

4 Tape the Blue Sheeting in place to the tape line laid down in step 1. The vehicle is ready to paint. You don't have to waste time masking the critical edge with paper. Blue Sheeting does it all for you: clings to the vehicle, paint will not flake off and protects the entire vehicle from overspray. All in one easy to use product.



Norton Accessories... for Superior Performance.

For superior sanding performance, Norton sanding accessories are made of top quality materials. Use of these products will enhance and improve Norton product performance.

Norton Automotive Refinishing Utility Cabinet



Automotive Utility Cabinet features rugged, heavy gauge steel to protect your materials. It has two adjustable shelves and a security latch for locking all doors. You can store all of your abrasives, tapes and chemicals, while keeping them clean, dry and secure. The sidewalls are pre-punched to mount 6 Norton disc roll/sheet roll dispensers.



The Adhesives & Sealers Cabinet is heavy gauge steel and will hold all of the Norton Adhesive and Sealers keeping them dry, clean and secure.

SIZE	32"W X 13"D X 26"H	CASE
		
DESCRIPTION	636425-	
Automotive Utility Cabinet	42770	1

SIZE	15"W X 13"D X 30"H	CASE
		
DESCRIPTION	636425-	
Adhesives & Sealers Cabinet	02532	1

Norton Bucket



Pre-soak waterproof paper in this sturdy blue bucket.

		CASE
		
DESCRIPTION	636425-	
Bucket	04413	5

Rubber Hand Sanding Block

Ideal for uniform sanding. Can be used for dry or wet sanding. Uses a 2-3/4" x 9" sheet which is 1/4 of a standard 9" x 11" sheet. Slotted jaws securely hold sheets in place.

CASE		
 		
DESCRIPTION	076607-	
Rubber Hand Sanding Block	43140	14

Ergonomic Hand Sanding Block for 6" Discs



The unique design quickly converts a 6" diameter PSA or Speed-Grip disc into a hand sander. The ergonomic design of the pad fits the user's fingers for added comfort and reduced fatigue.

CASE		
 		
DESCRIPTION	636425-	
For 6" PSA Discs	03727	5
For 6" Speed-Grip Discs	03726	5

Dual Density Wet Sanding Block



Because of the "grabbing" power of these blocks, no adhesive is required, simply wrap the paper around the block. The dense side is for more aggressive blocking, while the soft side is for color sanding. These blocks come in a "point of purchase" display pack.

CASE		
 		
DESCRIPTION	636425-	
Wet Sanding Block	03728	12

Holey Block



A rugged, semi-rigid, multi-purpose sanding block engineered for flat to medium curved surfaces. A tactical hole pattern side provides numerous cutting edges to create a 30% faster cut rate. The plain side provides firmness and a comfortable, easy-to-hold surface. These blocks come in a "point of purchase" display pack.

CASE		
 		
DESCRIPTION	636425-	
Holey Block	03729	8

Blue Magnet Micro-Fiber Wipe



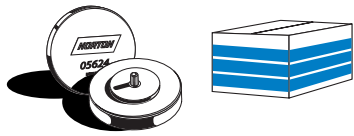
Picks up dirt like a magnet with thousands of advanced micro-fabric fibers. Can hold 7 times its weight in water. Perfect for fine detailing.

SIZE	16" X 16"	PKG	PKG/CASE
 			
DESCRIPTION	636425-		
Micro-Fiber Cloth	04402	5	4

Pin Stripe Removal Wheel



This wheel is designed to remove pinstripes, decals and molding adhesive without damage to the underlying surface. Tan colored, it is 4" diameter, 5/8" thick with a 1/16" step and has a 5/16-24 attached threaded mandrel.

		PKG	PKG/CASE
			
DESCRIPTION	636425-		
Pin Stripe Removal Wheel	05624	1	5
3/8" Drill Adapter	36135	1	1

Norton Sanding Board, Speed-Grip Sanding Board and Air File Shoe

The Norton Sanding Board has a cushioned surface. Spring clips mounted at each end securely hold 2-3/4" x 17-1/2" abrasive sheets, or may be used with 2-3/4" by 16-1/2" PSA sheets.

The Speed-Grip Sanding Board has a lightweight, rugged design for easy sanding of plastic fillers. Spring clips at each end securely hold 2-3/4" x 17-1/2" sheets or may be used with 2-3/4" x 16-1/2" Speed-Grip sheets.

The Speed-Grip Air File Shoe eliminates the need for clips. The quick-change backing positively locks and unlocks every time, for fast, easy-to-manage use of Speed-Grip file sheets.

		PKG	PKG/CASE
			
DESCRIPTION	636425-		
Body File Board	42724	1	6
Speed-Grip Sanding Board	52836	1	5
Speed-Grip Air File Shoe	52835	1	5

Multi-Air Replacement Bag



For Hutchins self-generating vacuum D/A sander

BAG	PACKAGE	PKG/CASE
		
636425-		
Replacement Bag	41423	5
		1

Norton Automotive Disc Roll and Sheet Roll Dispensers



Norton Automotive Disc and Sheet Roll Dispensers feature heavy duty construction and a rubberized finish, designed to protect your product, as well as the finish on your workpiece. Norton dispensers

CASE		
DESCRIPTION	636425-	
Double Disc Roll Dispenser	02981	1
Single Disc Roll Dispenser	42772	1
Sheet Roll Dispenser	42773	1

are versatile, for use with any 5" or 6" disc roll or sheet roll. They can be attached to a wall, mounted on a Norton Utility Cabinet, or stacked upon other Norton dispensers.

Norton Tack Cloths



The Norton Tack Cloth is a soft cloth impregnated with a special formula that effectively removes dust, dirt and sanding residue. It contains no waxes or silicones, and is compatible with all paints and lacquers, even polyurethane and epoxy paints. This cloth is always soft and tacky, and will never dry out. It is also spontaneous combustion proof, non-toxic and anti-static.

SIZE	18" X 36"	PACKAGE	PKG/CASE
DESCRIPTION	076607-		
Tack Cloth	49008	12	12

SoftTouch Sponges



The finishing action of sponges generates a finer finish than conventional coated abrasive products.

GRIT DESIGNATION	FINISH GENERATED
Medium	P180/P120
Fine	P400/P320
Super Fine	P600/P500
Ultra Fine	P1000/P800
Micro Fine	P1500/P1200

SIZE	4-1/2" X 5-1/2" X 3/16"	PACKAGE	PKG/CASE
DESCRIPTION	076607-		
Medium	03074	20	4
Fine	03075	20	4
Super Fine	03076	20	4
Ultra Fine	03077	20	4
Micro Fine	03078	20	4

Benefits of SoftTouch sponges:

- Can be used wet or dry
- Fits comfortably in your hand
- Flexible design for multiple applications
- Uniform finish

Applications:

Medium - scuff, shaping filler
 Fine - feather-edge, scuffing primer, scuffing new parts before painting
 Super Fine - preparing panel for base coat
 Ultra Fine - sanding base coat, removing clear coat defects
 Micro Fine - clear coat sanding, removing minor defects

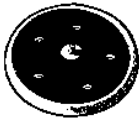


Low Profile Back-Up Pads for Dual Action/Random Orbital Sanders



The low profile design (1/2" thick) is specifically balanced to eliminate vibration to enhance fine grit sanding. Designed with medium density polyurethane foam for conformability, these pads are firm enough for flat surfaces. The vacuum is available in standard 5-hole pattern or a 6-hole pattern. The backing plate is fiberglass with a riveted 5/16"-24 threaded shank.

PSA

SIZE	PSA	PSA VAC	RPM	CASE
				
	636425-	636425-		
5" Low Profile	03112	03113	10000	5
6" Low Profile	05581	05583	10000	5

Speed-Grip

SIZE	SPEED-GRIP	SPEED-GRIP VAC	RPM	CASE
				
	636425-	636425-		
5" Low Profile	03119	03120	10000	5
6" Low Profile	05582	05584	10000	5

Speed-Grip Disc Back-Up Pads



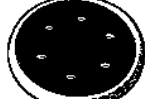
Designed exclusively for use with Speed-Grip discs, the pad face has numerous hooks designed to securely lock the disc to the pad, permitting easy application and removal.

3", 5" and 6" diameter pads have 5/16"-24 threaded shank; the 8" diameter pad has a 5/8"-11 threaded female hub. All pads have a tapered edge.

Plain

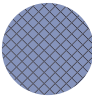
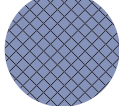
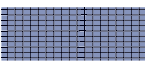
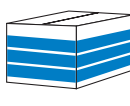
SIZE	3"	5"	6"	8"	RPM	CASE
						
	636425-	636425-	636425-	636425-		
Speed-Grip	04295	—	—	—	12000	10
Back-Up	—	—	43856	—	10000	5
Pads	—	—	—	43704	3200	5
Value Back-Up		84502	84602	—	10000	1
Pads						

Vacuum

SIZE	6"	8" - 5 SCREW	8" - 6 SCREW	RPM	CASE
					
	636425-	636425-	636425-		
Speed-Grip	43857	—	—	10000	5
Vacuum	—	43712	43714	3200	1
Back-Up Pads					

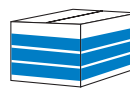
PSA Conversion Discs and Strips

Permanent adhesive on textile hook backing allows for easy conversion of Stick and Sand Pads to Speed-Grip.

SIZE	6"	8"	2-3/4" X 16"	CASE
				
DESCRIPTION	636425-	636425-	636425-	
Disc	02470	02471	—	20
Strip	—	—	02472	20

Foam Speed-Grip Interface Pads

Designed for use with our fine grit Speed-Grip sanding discs. Improves both surface finish and cut rate. Use with Speed-Grip Disc Back-Up Pads.

SIZE	3"	5"	6"	PACKAGE	PKG/CASE
					
DESCRIPTION	636425-	636425-	636425-		
1/2" Thick	05457	—	—	10	1
	—	—	42089	5	1
3/4" Thick	—	02161	02162	2	10

Speed-Lok Disc Back-Up Pads



SIZE	2"	3"	RPM	CASE
				
DESCRIPTION	636425-	636425-		
Speed-Lok	43210	—	25000	10
Back-Up Pads 1/4" shank	—	43225	20000	10

Designed for use with Speed-Lok cloth discs. Each disc has a built-in center hub that enables Speed-Lok discs to be mounted, locked in place, and removed quickly and easily with a simple twist.

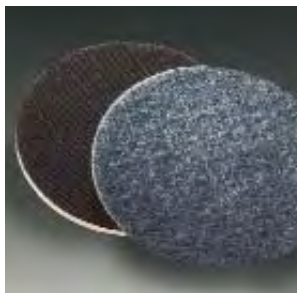
Speed-Lok TR Disc Back-Up Pads



SIZE	2"	3"	RPM	CASE
				
DESCRIPTION	662610-	662610-		
Speed-Lok TR	55103	—	25000	10
Back-Up Pads 1/4" shank	—	55105	20000	10

Speed-Lok TR Disc Back-Up Pads are for use with Speed-Lok TR Discs. Easily mounted and locked in place, these durably constructed back-up pads are expressly designed to fit all Norton TR discs as well as similar competitive designs.

Bear-Tex Speed-Grip Disc Back-Up Pads



Gripper-faced back-up pads provide easy, "press-on" mounting to firmly anchor Bear-Tex Surface Blending Discs.

SIZE	4"	7"	RPM	CASE
				
DESCR.	662610-59356	662610-59368		
Bear-Tex Back-Up Pads	—	—	18000 6000	5 5

4" PADS HAVE A 1/4" SHANK.

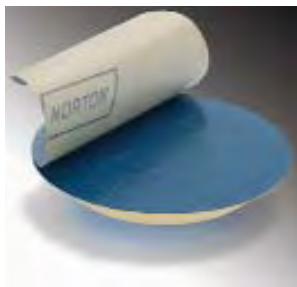
7" PADS HAVE 5/8-11 FEMALE THREAD.

Glue-On Disc Back-Up Pads

For paper or cloth discs, Glue-On Disc Back-Up Pads have a specially designed fabric inlaid into the pad surface that permits even distribution of manually applied disc adhesive (refer to Disc Adhesive, page 45).

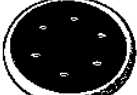
SIZE	5"	6"	RPM	CASE
				
DESCRIPTION	636425-43400	636425-43401		
Glue-On Back-Up Pads	—	—	10000	10

Stick and Sand Disc Back-Up Pads



Designed for use with all PSA (pressure sensitive adhesive) backed discs. Made of epoxy-glass and molded rubber, the 6" pads (3/4" thick) have a 5/16"-24 threaded shank for use on random orbital or dual action sanders. The 8" pad has a 5/8"-11 threaded female hub.

SIZE	6"	8"	RPM	CASE
				
DESCRIPTION	636425-43852	636425-43112		
Stick and Sand Back-Up Pads	—	—	10000 6000	5 5
Value Back-Up Pads	84600	—	10000	1

SIZE	6" VAC	8" VAC - 6 SCREW	RPM	CASE
				
DESCRIPTION	636425-43853	636425-43728		
Stick and Sand Vacuum Back-Up Pads	—	—	10000 1500	5 1

Air-Cooled Back-Up Pads



For fibre discs and Bear-Text abrasive brushes, these pads are designed for medium to heavy grinding applications. Slotted aluminum hub plus curved ribs on rubber face of pad promote a cooler cutting action to reduce loading and increase abrasive life by up to 20%. Fits 5/8"-11 arbor. Choose medium density for all-purpose grinding; hard density for a more aggressive cut. Select retainer nut for pad of your choice.

SIZE	5"	7"	9"	RPM	CASE
					
DESCRIPTION	636425-	636425-	636425-		
Med. No Nose	03000	—	—	10000	5
Medium	43421	—	—	10000	5
Medium	—	43422	—	7000	5
Medium	—	—	43423	6600	5
Firm	—	43425	—	8600	5
CASE					
					
DESCRIPTION	636425-				
#103 Retainer Nut for 5" Pad	43463				10
#834 Retainer Nut Spanner Wrench	43005				5

Sanding Blocks



PSA Sanding Blocks-Firm

Constructed of Sturdy, high strength, durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. The embossed rubber face allows for good adhesion of PSA sheet rolls.

Speed-Grip Sanding Blocks-Firm

Constructed of Sturdy, high strength, durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. The hook & loop face works with Speed-Grip and standard hook & loop sheets.

PSA Sanding Blocks-Soft

Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good both both flat surfaces as well as contours. The embossed rubber face allows for good adhesion of PSA sheet rolls.

Speed-Grip Sanding Blocks-Soft

Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good both both flat surfaces as well as contours. The hook & loop face works with Speed-Grip and standard hook & loop sheets.

SIZE	2-3/4" X 5"	2-3/4" X 7-3/4"	CASE
			
DESCRIPTION	636425-	636425-	
Soft – PSA	42090	—	5
Firm – PSA	42091	—	5
Soft – Speed-Grip	42092	—	5
Firm – Speed-Grip	42093	—	5
Firm – PSA	—	42094	5
Firm – Speed-Grip	—	42095	5





The First Choice Automotive Professional... Norton Job Packs.

An attractive, competitively priced retail packed line of refinishing products for walk-in trade. The most popular sku's all endorsed by "The King" of stock car racing himself, Richard Petty, in an attractive, eye-catching package. We bring you the first choice of Champions in sandpaper, cut-off wheels, scuff pads and accessories.



UPC NUMBER	GRIT	DESCRIPTION	PKG	PKG/ CASE
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Starter Pack

662611-56835	—	Assortment of "A" items	1	1
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Chip & Scratch Repair Kit

636425-37913	—	Chip Repair Kit	1	5
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9" x 11" Dry Sanding Sheets

662611-48534	P320B	Dry Sanding	5	10
662611-48536	P220B	Dry Sanding	5	10
662611-48537	P180B	Dry Sanding	5	10
662611-48556	P80D	Dry Sanding	5	10
662611-48557	P40D	Dry Sanding	5	10

9" x 11" Wet Sanding Sheets

662611-48544	2500A	Black Ice Waterproof	5	10
662611-48545	2000A	Black Ice Waterproof	5	10
662611-48546	1500A	Black Ice Waterproof	5	10
662611-48547	1200A	Black Ice Waterproof	5	10
662611-48548	1000A	Black Ice Waterproof	5	10
662611-48549	P800B	Black Ice Waterproof	5	10
662611-48550	P600B	Black Ice Waterproof	5	10
662611-48552	P400B	Black Ice Waterproof	5	10
662611-48553	P320B	Black Ice Waterproof	5	10
662611-48555	P220B	Black Ice Waterproof	5	10
662611-48538	180C	Waterproof	3	10
662611-48542	80C	Waterproof	3	10

2-3/4" x 16-1/2" Stick and Sand Longboard

662611-48562	80E	Norton Blue Mag	5	10
662611-48563	40E	Norton Blue Mag	5	10
662611-48564	36E	Norton Blue Mag	5	10

2-3/4" x 17-1/2" Longboard

662611-48566	P180B	A275	5	10
662611-48567	P150B	A275	5	10
662611-48571	80E	Norton Blue Mag	5	10
662611-48572	40E	Norton Blue Mag	5	10
662611-48573	36E	Norton Blue Mag	5	10

UPC NUMBER	GRIT	DESCRIPTION	PKG	PKG/ CASE
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Blue Magnet Micro-Fiber Wipe

636425-04402	—	16" x 16"	5	4
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Grinding Discs

662611-48574	24	5" NorZon Fibre discs	2	10
662611-48575	36	5" NorZon Fibre discs	2	10
662611-48592	24	7" NorZon Fibre discs	2	10
662611-48593	36	7" NorZon Fibre discs	2	10

8" Stick and Sand Discs

662611-48594	80E	Norton Blue Mag PSA discs	5	10
662611-48595	40E	Norton Blue Mag PSA discs	5	10
662611-48596	36E	Norton Blue Mag PSA discs	5	10

6" Stick and Sand Discs

662611-48576	P600B	A275 PSA discs	5	10
662611-48578	P400B	A275 PSA discs	5	10
662611-48580	P320B	A275 PSA discs	5	10
662611-48583	P220B	A275 PSA discs	5	10
662611-48584	P180B	A275 PSA discs	5	10
662611-48586	P120B	A275 PSA discs	5	10
662611-48588	P80B	A275 PSA discs	5	10
662611-48589	80E	Norton Blue Mag PSA discs	5	10
662611-48590	40E	Norton Blue Mag PSA discs	5	10
662611-48591	36E	Norton Blue Mag PSA discs	5	10

6" x 9" Scuff Pads

662610-48597	—	Heavy Duty Maroon	3	10
662610-48598	—	Final Prep Gray	3	10

Medallion Cut-Off Blade

076607-03876	36	3" x 1/16" x 3/8"	1	10
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3" TR Discs

662610-48607	Coarse	Bear-Tex Surface Blending	3	10
662611-48608	24	NorZon Grinding	3	10
662611-48609	36	NorZon Grinding	3	10

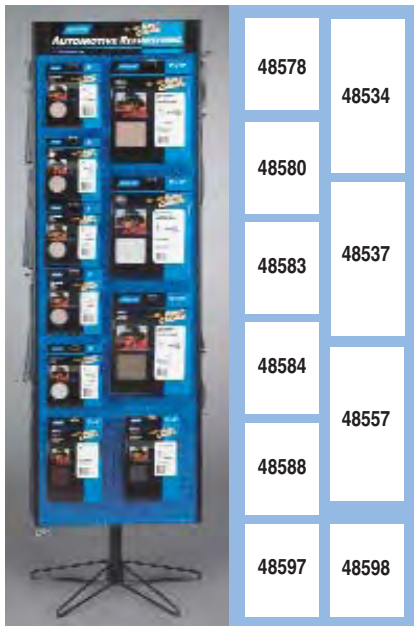
SHADING INDICATES ITEMS INCLUDED IN STARTER PACK #56835.

Recommended Spinner Configuration

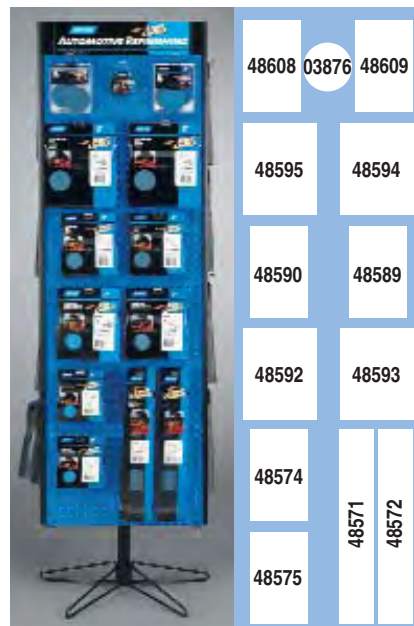
Side 1



Side 2



Side 3



Billy Chitt



Norton Racing



NORTON

SPEEDGRIP STRUCTURAL ADHESIVES – TRUCK LINE



Road-Worthy, Shop-Tested, OEM Approved.

The Norton SpeedGrip TRUCK LINE is a complete offering of Urethane and Epoxy Adhesives and fillers to meet the most demanding bonding and repair requirements of the truck collision repair industry. Tested and proven at the OEM level from adhesives for panel bonding to some of the industry's most durable and easy to sand filler material to make your cosmetic repairs fast and flawless, Norton has it all.

Count on Norton to help you deliver the results your customers demand.

SMC/FRP Fiberglass Repair and Panel Bonding – Urethane



Norton SpeedGrip/PLIOGRIP® two-part urethane adhesives are a quick and versatile system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and SMC, FRP and fiberglass. All products provide the same outstanding performance on these materials. Just select the working time that best fits your needs.

Working Times

OPEN TIME	WORK TIME	CLAMPING/ FIXTURE TIME	SANDING/ PAINTING TIME
3 minutes	3-1/2 minutes	10 minutes	30 minutes
10 minutes	17 minutes	30 minutes	1 hour
35 minutes	50 minutes	1-1/2 hours	3 hours

		SIZE	CASE	
				
DESCRIPTION	636425-	PLIOGRIP®		
3 minutes	04671	400 ml	7773	6
10 minutes	04672	400 ml	7779	6
35 minutes	04673	400 ml	7770	6
3 minutes	04677	600 ml	7773	6
10 minutes	04678	600 ml	7779	6
35 minutes	04679	600 ml	7770	6

400ml USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC
600ml USE APPLICATOR GUN #41397-PNEUMATIC
1:1 CARTRIDGES

OEM APPROVED

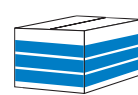
SMC/FRP Fiberglass Panel Bonding – Epoxy



Superior two-part epoxy SpeedGrip/PLIOGRIP® adhesive designed to bond steel, aluminum, SMC, FRP and fiberglass truck parts and panels. It seals and bonds in one application. The longer work time allows for adequate adjusting and handling. The glass beads mixed in this formulation provide the adequate spacing between parts for optimal bond strength.

Working Time

WORK TIME	CLAMPING/ FIXTURE TIME	SANDING/ PAINTING TIME
90 minutes	4 hours	8 hours

		SIZE	CASE
			
DESCRIPTION	636425-		
Epoxy Panel Bonding Adhesive	04674	400 ml	6

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC
2:1 CARTRIDGE

PLIOGRIP® ADHESIVE MANUFACTURED BY ASHLAND INC., COLUMBUS, OH
 ® PLIOGRIP, REGISTERED TRADEMARK, ASHLAND INC.

SPEEDGRIP STRUCTURAL ADHESIVES – TRUCK LINE

SMC/FRP Fiberglass Repair – Urethane



Norton SpeedGrip/PLIOGRIP® Fiberglass Matting adhesive (PLIOGRIP® #7779-L) is a low viscosity two-part urethane specially formulated to saturate the fiberglass mat for large repairs where extra reinforcement is needed or to saturate the fiberglass cloth for any repair where conformability is critical.

Fiberglass Matting Adhesive

Used to saturate fiberglass cloth when preparing backup patches. The self-leveling feature allows #04680 to also be used for

filling cracks, channels and areas restricting the application of an adhesive bead.

OEM APPROVED

		SIZE	CASE
			
DESCRIPTION	636425-		
Fiberglass Matting Adhesive	04680	400 ml	6
Fiberglass Mat	04690	36" x 38"	6
Fiberglass and SMC Cloth	04691	36" x 38"	6

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC

Fiberglass Mat

Use with SpeedGrip Truck Line Fiberglass Matting Adhesive #04680 to patch larger holes, cracks, tears and punctures in SMC, FRP and fiberglass.

Fiberglass and SMC Cloth

For reinforcing SMC, FRP and fiberglass repairs. Use with SpeedGrip Truck Line Fiberglass Matting Adhesive #04680.

Rigid Parts Repair Adhesive and Filler – Epoxy



Two-part SpeedGrip epoxy used to repair SMC, FRP, fiberglass and other rigid plastic parts. Formulated to finish the front side of rigid repairs used over the top of urethane adhesives.

WORK TIME	SANDING/PAINTING TIME
6 minutes	12 minutes

		SIZE	CASE
			
DESCRIPTION	636425-		
Rigid Parts Epoxy Adhesive	04675	400 ml	6

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC

Flexible Parts Repair Adhesive and Filler – Epoxy



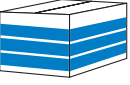
Two-part SpeedGrip epoxy used to repair flexible plastic parts. Formulated to finish the front side of flexible repairs used over the top of urethane adhesives.

WORK TIME	SANDING/PAINTING TIME
6 minutes	12 minutes

		SIZE	CASE
			
DESCRIPTION	636425-		
Flexible Parts Epoxy Adhesive	04676	400 ml	6

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC.
USE TPO ADHESION PROMOTER #04625 FOR SYSTEM II PLASTICS.

Accessories

	400ml MANUAL	400ml AIR	600ml AIR	18 ELEMENT	24 ELEMENT	PKG	CASE
							
DESCRIPTION	636425-	636425-	636425-	636425-	636425-		
Manual Applicator Gun	41398	41396	41397	—	—	1	1
Mixing Tips – 18 Element	—	—	—	04627	—	6	60
Mixing Tips – 24 Element	—	—	—	—	04628	6	6



Manual Gun-400ml
1:1 and 2:1 mixing ratios.



Pneumatic Gun-400ml
1:1 and 2:1 mixing ratios.



Pneumatic Gun-600ml
1:1 mixing ratio.



Mixing Tip Square
Mixing nozzle for double cartridges.

SPEEDGRIP STRUCTURAL ADHESIVES – AUTO LINE



Panel Bonding, Plastics, Steel, Fiberglass... One Line Does it All.

Whether you're working on steel, SMC, FRP, fiberglass, rigid plastic, semi-rigid plastic, flexible plastic or panel bonding, Norton SpeedGrip Urethane and Epoxy Structural Adhesives get the job done. Put Norton SpeedGrip to the test in your shop.

Improve Repair Quality

- OEM quality and performance
- Outstanding corrosion protection
- High strength structural bonding

Increase Productivity

- Faster unclamp times
- Faster repair time than welding and no heat warpage

SpeedGrip Structural Adhesives – Urethane



Norton SpeedGrip Structural Adhesive is a versatile and fast two part urethane system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and fiberglass. All products perform the same on all materials. Just select the working time that best fits your needs.

		SIZE	CASE
			
DESCRIPTION	636425-		
Adhesive – 30 seconds	04647	220 ml	6
Structural Adhesive – 1 minute	04615	220 ml	6
Structural Adhesive – 5 minutes	04616	220 ml	6
Structural Adhesive – 15 minutes	04617	220 ml	6
Structural Adhesive – 40 minutes	04618	220 ml	6

SpeedGrip Seam Sealers – Urethane



This black urethane seam sealer is available in two formulations:

SpeedGrip Seam Sealer is used to seal interior and exterior seams, joints and voids. It will not shrink, harden or crack and retains its flexibility. For use on vertical and horizontal seams.

The Self Leveling Seam Sealer is formulated for use on horizontal seams like roof channels, trunk seams and drip rails.

		SIZE	CASE
			
DESCRIPTION	636425-		
Seam Sealer	04620	220 ml	6
Seam Sealer – Self Leveling	04621	220 ml	6

Panel Bonding Adhesive – Epoxy



Two-part epoxy used to bond Steel, Aluminum, SMC, FRP and fiberglass body panels to each other and to metal frames (no primer required).

- Automatic mixing
- Outstanding sag resistance
- Longest work time for bonding large areas
- Minimal odor
- Glass beads for adequate spacing

		SIZE	CASE
			
DESCRIPTION	636425-		
Panel Bonding Adhesive 2:1	06115	220ml	6
WORK TIME	CLAMPING/ FIXTURE TIME	CURE TIME	
90 minutes	4 hours	24 hours	

Flexible Parts Repair Adhesive and Filler – Epoxy



Two-part SpeedGrip epoxy used to repair most plastic parts, including bumper covers and other plastic body panels. Formulated to finish the front side of flexible repairs used over the top of urethane adhesives. Use TPO Adhesion Promoter #04625 (aerosol) or #04624 (brush top) for System II plastics.

- Automatic mixing
- Designed to be used as a filler and adhesive
- Epoxy based for easy sanding
- Formulated for excellent feather edge
- Flexible through a wide range of temperatures

		SIZE	CASE
			
DESCRIPTION	636425-		
Epoxy Repair Adhesive and Filler	06116	200ml	6

Working Time

WORK TIME	SANDING TIME	CURE TIME	FULL CURE
6 minutes	15 minutes	60 minutes	6 hours

SpeedGrip TPO Adhesion Promoter



SpeedGrip TPO Adhesion Promoter is available in both aerosol and brush top. To test for TPO plastic, lightly sand an inconspicuous spot on the plastic to be repaired with a 36 grit NorZon Speed-Lok TR disc. If the area melts and/or smears, then it is TPO plastic. If it sands cleanly, then it is not TPO.

		SIZE	CASE
			
DESCRIPTION	636425-		
TPO Adhesion Promoter-Brush Top	04624	118 ml	12
TPO Adhesion Promoter-Aerosol	04625	333 grams	12

SpeedGrip Urethane Foam



Two-part gray, flexible urethane foam formulated to expand 10 times its original volume. Used to stop wind, noise and water leaks in pillar posts. Adds reinforcement to panels. Matches OEM flexible foams.

		SIZE	CASE
			
DESCRIPTION	636425-		
Flexible Urethane Foam	04622	220 ml	4

Accessories

CASE

DESCRIPTION	636425-	636425-	636425-	
Heavy Duty Manual Applicator Gun 1:1 & 2:1	41400	—	—	1
Pneumatic Applicator Gun 1:1 & 2:1	—	41399	—	1
Mixing Tips - 18 element (blue)	—	—	04627	60
Mixing Tips - 24 element (green)	—	—	04628	6



Heavy-Duty Manual Applicator Gun – 1:1 and 2:1

Heavy-duty manual applicator gun designed for SpeedGrip Structural Adhesive system. Can be used for either 200 ml. or 220 ml. cartridges.



Pneumatic Applicator Gun – 1:1 and 2:1

Pneumatic applicator gun designed for SpeedGrip Structural Adhesive system. Can be used for either 200 ml. or 220 ml. cartridges.



Mixing Tips

18-element and 24-element mixing tips ensure automatic mixing.

Mixing Tips

PRODUCT

All Urethane Structural Adhesives, Seam Sealer and Foam Self Leveling Seam Sealer, Epoxy Filler and Epoxy Panel Bonding Adhesive

MIXING TIP

#04627 - 3/8" x 18 elements (Blue)
#04628 - 3/8" x 24 elements (Green)

CASE

DESCRIPTION	636425-	636425-	636425-	636425-	
Structural Backing Patch 4" x 72"	04631	—	—	—	6
Nylon Reinforcing Tape 2" x 65'	—	04632	—	—	6
Plastic Contour Release Film 5" x 72"	—	—	04633	—	6
Plastic Parts Cleaner	—	—	—	04623	12



Structural Backing Patch

Combination of fiberglass cloth, fiberglass reinforcing tape and release film to provide additional strength to the repair. Size: 4" x 72"



Nylon Reinforcing Tape

Self-adhesive backing tape for repairing and filling holes and plastic gouges. It can be used for both urethane and epoxy adhesives. Size: 2" x 65'



Plastic Contour Release Film

Film to be overlaid on SpeedGrip adhesive just after it has been applied to prevent air entrapment. Use this Plastic Contour Release Film to force the bead of SpeedGrip adhesive into the groove and shape it closely to the original contour of the plastic. Size 5" x 72", 5 mil thick.



Plastic Parts Cleaner

Selected combination of solvents that remove wax, grease, and silicone from all plastic and rubber parts. This cleaner is safe for use on all types of plastics and does not leave any residue.



Adhesives and Sealers... Fast, Sure and Easy.

At Norton, we don't just make the best sandpaper in the world. We offer the finest adhesives, sealers and coatings too. All designed for fast, sure, easy work around the shop. To help you get troublesome jobs done right, the first time, every time.

Super Bond Weatherstrip Adhesive

Super Bond Weatherstrip Adhesive is a fast setting, high-bond strength adhesive. Used to bond rubber or vinyl weatherstrips to doors, trunks, windows, etc. Nasal tip or controlled bead. Instant tack. Strong bond. Fast drying. Waterproof. Resists oil, grease and silicone.

Super Bond Emblem and Trim Adhesive, Clear

A clear, colorless adhesive with fast tack times and excellent adhesion to almost any surface. Serves as a replacement for a wide variety of adhesive products for bonding metals, plastic, vinyl or rubber. A multipurpose product, it allows for the reduction of specialty adhesives for unique applications.

No. 10 Disc Adhesive

A specially formulated bonding agent, No. 10 Disc Adhesive is designed for use in automotive refinishing, for holding abrasive discs to any back-up pad. Heat-resistant for long tackiness and repeat usage. A good general-purpose adhesive which may be used for temporary or for more permanent bonds.

Heavy Duty Spray Trim Adhesive

A fast drying, super strength adhesive in an aerosol can. Used to bond carpeting, urethane foam, insulation, supported vinyl, wood, paper, hood pads, and headliners to most substrates. Convenient adjustable spray nozzle for varied applications.

Urethane Windshield Sealer

A primerless, one part urethane adhesive sealant for full-cut and short-cut methods of windshield and backlite installations. Easy handling and fast-set properties. Excellent shelf life. Passes the Motor Vehicle Safety Standard #212 windshield barrier test and the #216 crush test.

SIZE	5 OZ TUBE	CASE
------	-----------	------



DESCRIPTION	076607-
-------------	---------

Super Bond
Weatherstrip Adhesive

Black	82705	12
Amber	82706	12

Super Bond Emblem and Trim Adhesive, Clear	82710	12
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No. 10 Disc Adhesive	82720	12
----------------------	-------	----

SIZE	15.75 OZ CAN	CASE
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DESCRIPTION	076607-
-------------	---------

Heavy Duty Spray Trim Adhesive	82725	12
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SIZE	1/10 GAL. CARTRIDGE	CASE
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DESCRIPTION	076607-
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Urethane Windshield Sealer	82735	12
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NORTON

Glass-Grip Butyl Ribbon Sealer

The same high-quality, high-strength butyl tape supplied to the OEM's for years. Used in the installation of auto glass windshields. Excellent adhesion, conformity, and unlimited shelf life. Can be used year round; bonds and seals well in all weather.

SIZE	15 FEET	CASE
		
DESCRIPTION	076607-	
5/16" Ribbon Sealer, Black	82740	12
3/8" Ribbon Sealer, Black	82741	12

Brushable Seam Sealer

A fast-setting, brush grade sealant that can be used to seal any body seam against moisture or dust. Skins in five minutes; can be painted in 30 minutes. Used on flat seams in trunk areas or to finish skin panels. Cartridge container allows for ease of application along continuous seams. Can hold brush marks for OEM appearance. Excellent toolability.

		CASE
		
DESCRIPTION	076607-	
Brushable Seam Sealer		
Cartridge 1/10 Gal.	82745	12
1 Quart Can	82746	6

Urethane Seam Sealer

A one-component, polyurethane seam sealer that cures quickly to a permanent, flexible sealant designed for sealing interior and exterior body joints and seams. Cured material can be painted in one hour. This product duplicates OEM appearance. The high solids composition of this material enables the product to be used in a paint bake booth. Flexible foil package eliminates product waste. For use with Application Gun (#82786) on page 47.

SIZE	SAUSAGE PACK	CASE
		
DESCRIPTION	076607-	
Urethane Seam Sealer	82751	6

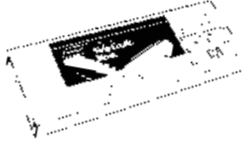
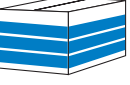
Quick-Set Seam Sealer

Designed to meet the flexibility requirements associated with modern unibody construction, Quick-Set Seam Sealer can be used to seal any body seam against moisture or dust and to finish skin panels. Applies easily, skins in 2 minutes, paintable in 30 minutes. Provides fast paint times with outstanding tooling. Remains flexible when dry. Excellent adhesion to numerous substrates.

SIZE	1/10 GAL CARTRIDGE	CASE
		
DESCRIPTION	076607-	
Quick-Set Seam Sealer - Beige	82750	12

Strip Caulk

Waterproof strip caulk is a non-hardening, non-shrinking, rope sealer than can be used to seal cracks, seams, joints or housings. No tools required for installation. Simply press into place. Available in black or gray. Each strip is 3/16" x 1'

SIZE	98 FEET	CASE
		
DESCRIPTION	076607-	
Strip Caulk, Black	82760	12
Strip Caulk, Gray	82761	12

Zinc Rich Weld-Thru Primer

Easy and convenient way to restore OEM zinc corrosion protection to vehicles, Norton Zinc Rich Primer is fast drying, and resists sags and settling. It is water resistant after 15 minutes, and may be topcoated if desired. Excellent heat resistance up to 500°F. Convenient aerosol can allows application to the metal surface either before or after welding.

SIZE	16 OZ CAN	CASE
		
DESCRIPTION	076607-	
Zinc Rich Weld-Thru Primer	82781	12

Rocker-Panel Texture Coat

A rapid drying, flexible, abrasion-resistant protective coating that can be varied to match OEM textures as found on rocker panels and valances. Designed for under-the-paint use as an original or replacement texturized coating. Use either over or under enamels or lacquers. Paintable in 30-45 minutes. Highly chip resistant. Convenient aerosol application requires no clean up.

		CASE	
			
DESCRIPTION	076607-		
Rocker-Panel Texture Coat			
13 oz. Aerosol Can - White	82770	6	
13 oz. Aerosol Can - Black	82772	6	

Rubberized Undercoat

Seals out rust, fumes, heat and cold while protecting underbody areas. Excellent adhesion that won't crack or chip under normal conditions. Ideal on new panel and fender replacements, section repairs, weld joints and rust holes. Fast drying, economical, with excellent coverage. Requires no equipment to clean up.

		CASE	
			
DESCRIPTION	076607-		
Premium Rubberized Undercoat 24 oz.	82775	6	
Rubberized Undercoating 20 oz.	82776	6	

Panel and Adhesive Cleaner

Removes adhesives, tar, grease, wax, body sealers, undercoating sprays, and silicone from most surfaces. Aggressive cleaner is safe to use on most paint applications. Packaged with squirt dispenser. Use as directed.

		1 QUART CAN	CASE
			
DESCRIPTION	076607-		
Panel and Adhesive Cleaner	82780	12	

Application Gun

Designed for use with Norton Urethane Seam Sealer (#82751) on page 46. This item is a fully enclosed metal unit, which provides fast and efficient application of seam sealer material.

		CASE	
			
DESCRIPTION	076607-		
Application Gun	82786	1	

Depressed Center Wheels



Gemini

This aluminum oxide product sets the industry standard for cut rate and performance at very competitive prices.

SIZE D X T X H	GEMINI	RPM	CASE
			

1/4" Metal/Steel Grinding - Type 27 Depressed Center Wheels

3" x 1/4" x 3/8"	662435-28855	18000	20
4" x 1/4" x 5/8"	662435-30620	15280	20
4-1/2" x 1/4" x 7/8"	662528-30611	13580	20
7" x 1/4" x 5/8"-11	FC 662529-40147	8600	10
9" x 1/4" x 5/8"-11	FC 662530-49105	6600	10

FC = FAST CUT

Bench Wheels



Gemini Bench wheels with heavy duty vitrified bond deliver consistent performance at competitive prices for steel applications.

			RPM	CASE
				
SIZE	ALUMINUM OXIDE			
6" x 3/4" x 1"	Coarse	662528-37103	4140	1
	Medium	662528-37102	4140	1
	Fine	662528-37101	4140	1
6" x 1" x 1"	Coarse	662528-37958	4140	1
	Medium	662528-37957	4140	1
	Fine	662528-37100	4140	1
8" x 3/4" x 1"	Coarse	662530-42315	3600	1
	Medium	662530-42316	3600	1
	Fine	662530-42317	3600	1

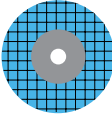
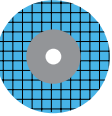
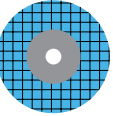
Bench Wheel Arbor Bushings

WHEEL DIA	WHEEL CENTER HOLE	1/2"	5/8"	3/4"	7/8"
6"	1"	■	■	■	■
8"	1"		■	■	■

THESE SIZE BUSHINGS SHIPPED FREE OF CHARGE WITH YOUR WHEEL ORDER

Small Diameter Reinforced Cut-Off Wheels

Norton cut-off wheels are unequalled in life and cut rate for the highest productivity on a wide variety of metals.

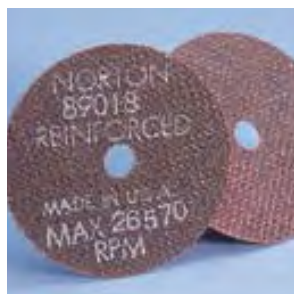
	NORZON PLUS	GEMINI	PERFORMANCE	VALUE	RPM	PKG	PKG/CASE
							
SIZE D X T X H	662435-	662435-	076607-	076607-			
3" x 1/32" x 3/8"			89018	89011	21260 26570	100 5	4 20
3" x 1/16" x 3/8"			89014	89012	21260 26570	100 5	4 20
4" x .035" x 3/8"	10675	FC 10630			19100	25	1
4" x 1/16" x 3/8"	FC 10677	FC 10655			19100	25	1

FC = FREE CUT

DO NOT USE ON A TOOL WITHOUT A GUARD.



Performance Cut-Off Blades cut 50% faster and last twice as long as conventional blades. Excellent for sheet metal work, cutting clamps and rusted bolts. Follow all safety precautions.

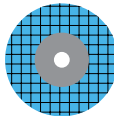


Value Cut-Off Blades are the choice for volume purchases. Effective for cutting autobody sheet metal, hangers, clamps, and rusted bolts.

Reinforced Chop Saw Wheels



Use Long Life wheels on small cross section workpieces. Use Rapid Cut wheels on hard-to-cut materials and on older, low horsepower machines.

		RPM	CASE
			
SIZE	GEMINI		
14" x 7/64" x 1"	RC 662533-13588	4365	10
16" x 7/64" x 1"	LL 662534-10198	3820	10

LL = LONG LIFE, RC = RAPID CUT



NORTON

Cartridge Rolls



Designed for grinding, deburring, blending, finishing or polishing a wide variety of materials.

Straight Cartridge Rolls (Pencils)

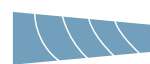
DIAMETER X LENGTH X CENTER HOLE	METALITE R228	PACKAGE	PKG/CASE
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SIZE	GRIT	636425-		
3/8" x 1-1/2" x 1/8"	60	42012	50	10
	80	42008	50	10
	120	42000	50	10
1/2" x 1-1/2" x 1/8"	60	42053	50	10
	80	42049	50	10
	120	42041	50	10

Tapered Cartridge Rolls (Spirapoints)

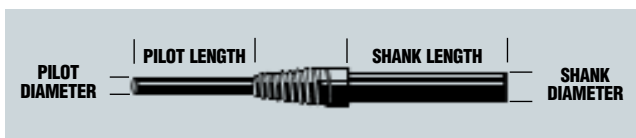
BASE DIAMETER X OVERALL HEIGHT X CENTER HOLE	METALITE R228	PACKAGE	PKG/CASE
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SIZE	GRIT	636425-		
3/8" x 1" x 1/8"	60	42289	50	10
	80	42286	50	10
	120	42280	50	10
1/2" x 1-1/2" x 1/8"	60	42319	50	10
	80	42316	50	10
	120	42310	50	10

Threaded Mandrels

These precision machined, high grade steel mandrels are designed for use with abrasive pencils and spirapoints.



PILOT DIAMETER	PILOT LENGTH	SHANK DIAMETER	SHANK LENGTH	CASE
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				636425-	
1/8"	3/4"	1/4"	1-1/4"	43066	10
1/8"	1"	1/4"	1-1/4"	43068	10

SpecCheck

IF PENCIL OR SPIRAPOINT DIAMETER IS	PILOT DIAMETER SHOULD BE
1/2" or less	1/8"

IF PENCIL OR SPIRAPOINT LENGTH IS	PILOT LENGTH SHOULD BE
1"	3/4"
1-1/2"	1"

Spiraband Sleeves



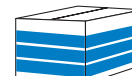
Spirally wound abrasive sleeves used on expanding rubber drums.

Expanding Rubber Drums for Spirabands

DRUM DIAMETER	DRUM WIDTH	SHANK DIAMETER	MAX. RPM	636425-	CASE
1/2"	1/2"	1/4"	30000	42860	5
1/2"	1"	1/4"	30000	42865	5
3/4"	1"	1/4"	30000	42885	5
1"	1"	1/4"	23000	42895	5

Metalite R267 Spiraband Sleeves

DIAMETER X WIDTH	METALITE R267	PACKAGE	PKG/CASE
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SIZE	GRIT	636425-		
1/2" x 1/2"	80	41458	100	5
	120	41456	100	5
1/2" x 1"	80	41466	100	5
3/4" x 1"	60	41494	100	5
	80	41491	100	5
	120	41488	100	5
1" x 1"	36	41539	100	5
	60	41536	100	5
	80	41534	100	5

Flap Wheels

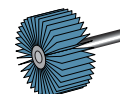


Delivers a consistent finish with a uniform rate of cut, flap wheels wear away, continually exposing fresh abrasive. Conformable to most shapes, they are available in coarse to fine grit.

Typical applications include metal fabrication, blending welds, deburring, and cleaning and finishing.

Small Diameter Flap Wheels with 1/4" x 1-1/4" Steel Shank

DIAMETER X FACE WIDTH X SHANK	METALITE R265	RPM	PACKAGE	PKG/CASE
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SIZE	GRIT	636425-		
1" x 5/8" x 1/4"	P60	02576	30000	10
	P80	02577	30000	10
	P120	02578	30000	10
1" x 1" x 1/4"	P60	02580	30000	10
	P80	02581	30000	10
	P120	02582	30000	10
2" x 1" x 1/4"	P60	02600	23000	10
	P80	02601	23000	10
	P120	02602	23000	10
3" x 1" x 1/4"	P60	02620	20000	10
	P80	02621	20000	10
	P120	02622	20000	10

FEATURES

- Metalite, P-graded R265 material
- Excellent balance
- Small diameter available with 1/4" x 1-1/4" steel shank or 1/4"-20 threaded mandrel

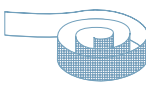
BENEFITS

- Uniform stock removal and long life
- Smooth, chatter-free finish
- Fast wheel changes

Screen-Bak Cloth Rolls



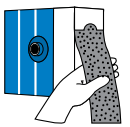
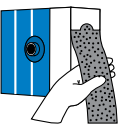
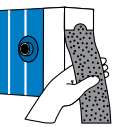
Open mesh backing allows for an extremely load-resistant product. Silicon carbide abrasive bonded on to open mesh backing. Can be used wet or dry.

SIZE	1-1/2" X 25 YDS	PACKAGE	PKG/CASE
			
GRIT	662611-		
P180	07265	1	10
P120	07270	1	10
P80	07275	1	10

Handy Rolls – E-Z Flex Metalite Cloth



Sharp, long-lasting aluminum oxide abrasive on a soft cloth backing that fits hands comfortably. Easily torn to exact length without shedding. Ideal for deburring, cleaning, and polishing metal.

SIZE	1" X 50 YDS	1-1/2" X 50 YDS	2" X 50 YDS	PACKAGE	PKG/CASE
					
GRIT	662611-	662611-	662611-		
P400J	26267	26279	26290	1	5
P320J	26268	26280	26291	1	5
P240J	26270	26282	26293	1	5
P220J	26271	26283	26294	1	5
P180J	26272	26284	26295	1	5
P150J	26273	26285	26296	1	5
P120J	26274	26286	26297	1	5
P100J	26275	26287	26298	1	5
P80J	26276	26288	26299	1	5

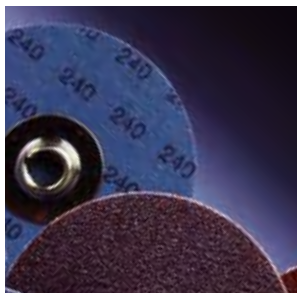
Gemini Metalite Grinding Discs



Sharp, tough aluminum oxide abrasive bites through rust, bare metal, welds and plastic fillers. Super, all resin bond resists grinding heat and prevents shedding for longer disc life.

SIZE	5" X 7/8"	7" X 7/8"	9-1/8" X 7/8"	PACKAGE	PKG/CASE
					
GRIT	662611-	662611-	662611-		
80	33595	33735	33617	25	1
60	33600	33740	33870	25	1
50	33605	33745	33875	25	1
36	33610	33750	33880	25	1
24	33615	33755	33885	25	1
16	-	33760	-	25	1

Speed-Lok Cloth Discs



SIZE	2"	3"	PACKAGE	PKG/CASE
				
GRIT	662611-	662611-		
80	38150	—	100	1
80	—	38185	50	1
36	—	38205	50	1
24	—	38206	50	1

Metalite Cloth Speed-Lok Discs feature a built-in, all metal locking device that allows instant mounting and removal. These aluminum oxide and reinforced cloth discs are excellent for removing rust and

deburring and blending flat or contoured metal surfaces. Requires Speed-Lok Back-Up Pad, which has a shank to fit 1/4" portable tool chucks (see page 32).

Charger R822 Flap Discs



Ideal for blending welds, Charger flap discs are used on portable right angle grinders with no back-up pad required. The self-sharpening premium zirconia alumina abrasive provides an aggressive cut and long abrasive life.

SIZE	4 X 5/8"	4-1/2 X 5/8"-11	4-1/2 X 7/8"	5 X 7/8"	CASE
					
GRIT	662611-	662611-	662611-	662611-	
80	19262	21287	19267	19273	5
60	19263	21288	19268	19274	5
40	19264	21289	19269	19275	5
36	19265	21290	19270	19276	5
24	—	21291	19271	19277	5



NORTON

CROSS REFERENCE

3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON
325	31473	679	40528	801	23614	970	31553	1079	30251*	1238	83832
326	31474	680	31563	802	23615	971	31554	1080	31597	1238	83823
327	31475	681	31564	803	23616	972	31555	1081	31598	1238	49833
328	31476	682	31565	828	25444	973	31556	1081	30253	1240	83831
329	31477	683	31566	829	25684	973	49908	1082	31599	1240	83822
330	31478	686	31661	833	23588	974	49909	1082	30254*	1240	49834
331	31479	688	31662	834	23589	975	31558	1083	31600	1242	83830
332	31480	690	31664*	835	23590	975	49910	1083	30255	1242	83821
333	31481	707	59605	843	23591	976	31559	1188	31454	1242	49836
367	25307	707	47434	844	23592	977	31560	1188	55377	1243	83829
368	25436	709	35900	845	23593	978	31561	1190	31456	1243	83820
371	23573	710	31519	850	56809	978	49911	1190	55378	1243	49837
373	23574	711	36996	850	31550	979	31562	1193	31459	1244	83828
374	23575	712	31521	851	31533	979	49912	1193	42474	1244	83819
377	23576	713	36995	852	31534	980	31563	1194	31460	1244	49838
379	23577	714	31524	853	31535	980	49913	1194	40498	1245	83827
380	23578	716	31527	854	31536	981	31564	1195	31461	1245	83818
389	31638	717	31528	855	31537	981	49914	1195	40499	1245	49839
390	25595	718	40385	868	31551	982	31565	1196	31462	1246	83826
391	23608	719	28688	869	31552	982	49915	1196	40500	1246	83817
393	23609	720	44926	870	31553	983	31566	1197	31463	1246	49840
394	23610	721	31532	871	31554	983	40532	1197	40501	1247	83825
418	31505	730	23617	907	47434	983	49916	1198	31464	1247	83816
420	31507	731	23618	909	35900	1020	25103	1198	40502	1247	49841
422	31509	732	23619*	910	31519	1023	25105*	1202	31470	1248	83824
423	31510	750	60579	911	36996	1024	25106	1203	31471	1248	83815
424	31511	750	31584	912	31521	1025	25107*	1203	55373*	1248	49842
425	31512	768	41388	913	36995	1026	25108*	1204	41198	1249	30832
428	31515	768	31585	914	31524	1027	25109*	1205	31473	1250	83806
512	23588	769	60578	915	31526	1028	25110*	1205	55374	1250	49830
515	23589	769	31586	916	31527	1035	25111	1206	31474	1276	49933
516	23590	770	60573	917	31528	1038	25113	1208	31476	1279	49935
521	23591	770	60577	918	40385	1039	25114	1208	48340	1280	49936
524	23592	770	31587	918	28688	1042	25116*	1209	31477	1284	49938
525	23593	771	60572	920	44926	1043	23602	1209	40508	1287	49940
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*NON-STOCK PRODUCT

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* NON-STOCK

Fine Grit Discs and Body File Sheets

SIZE	GRIT	A275 SPEED-GRIP 662611-	DRY ICE SPEED-GRIP 662611-	GOLD SPEED-GRIP 662611-	A275 PSA 662611-	DRY ICE PSA 662611-	GOLD PSA 662611-	GOLD RESERVE PSA DISC ROLL 662611-	GOLD RESERVE PSA TAB DISC 662611-	A275 PLAIN 662611-	GOLD PLAIN 662611-
3" Disc	P1500	37434	-	-	-	-	-	-	-	-	-
	P1000	35900	-	-	-	-	-	-	-	-	-
	P800	31519	-	-	-	-	-	-	-	-	-
	P600	36996	-	-	-	-	-	-	-	-	-
	P500	31521	-	-	-	-	-	-	-	-	-
	P400	36995	-	-	-	-	-	-	-	-	-
	P320	31524	-	-	-	-	-	-	-	-	-
	P240	31526	-	-	-	-	-	-	-	-	-
	P220	31527	-	-	-	-	-	-	-	-	-
	P180	31528	-	-	-	-	-	-	-	-	-
	P150	40385	-	-	-	-	-	-	-	-	-
	P120	28688	-	-	-	-	-	-	-	-	-
	P100	44926	-	-	-	-	-	-	-	-	-
	P80	31532	-	-	-	-	-	-	-	-	-
5" Disc	P1500	31533	-	-	31448*	-	-	-	-	-	-
	P1200	31534	-	-	31449	-	-	-	-	-	-
	P1000	31535	-	-	31450	-	-	-	-	-	-
	P800	31536	-	-	31451	-	-	-	-	-	-
	P600	31537	-	-	31452	-	-	-	-	-	-
	P500	31538	-	-	31453	-	-	-	-	-	-
	P400	31539	49537	49899	31454	55377	49821	83814	-	-	-
	P320	31541	49538	49900	31456	55378	49822	83813	-	-	-
	P280	-	-	49901*	31457	-	-	-	-	-	-
	P240	31543	-	21613*	31458	55380	49824	83812	-	-	-
	P220	31544	49541	49902	31459	42474	49825	83811	-	-	-
	P180	31545	40518	49903	31460	40498	49826	83810	-	-	-
	P150	31546	40519	49904	31461	40499	49827	83809	-	-	-
	P120	31547	40520	49905	31462	40500	49828	83808	-	-	-
	P100	31548	40521	49906	31463	40501	49829	83807	-	-	-
	P80	31549	40522	49907	31464	40502	49830	83806	-	-	-
6" Disc	P60	-	-	-	-	-	49831	-	-	-	-
	P1500	31550	-	-	31465	-	-	-	-	-	-
	P1200	31551	-	-	31466	-	-	-	-	-	-
	P1000	31552	-	-	31467	-	-	-	-	-	-
	P800	31553	-	-	31468	-	-	-	-	-	-
	P600	31554	-	-	31469	-	-	-	-	-	-
	P500	31555	-	-	31470	-	-	-	-	-	-
	P400	31556	49542	49908	31471	55373*	49833	83823	83832	-	-
	P360	41200	-	-	41198	-	-	-	-	-	-
	P320	31558	49543	49909	31473	55374	49834	83822	83831	-	49933
	P280	31559	-	49910	31474	-	49835	-	-	-	-
	P240	31560	-	-	31475	55376	49836	83821	83830	-	-
	P220	31561	49546	49911	31476	48340	49837	83820	83829	-	49935
	P180	31562	40528	49912	31477	40508	49838	83819	83828	-	49936
	P150	31563	40529	49913	31478	40509	49839	83818	83827	-	-
	P120	31564	40530	49914	31479	40510	49840	83817	83826	-	49938
8" Disc	P100	31565	40521	49915	31480	40511	49841	83816	83825	-	-
	P80	31566	40532	49916	31481	40512	49842	83815	83824	-	49940
	P60	-	-	-	-	-	49847	-	-	-	-
	P320	31659*	-	-	31609	-	-	-	-	-	-
	P220	-	-	-	31612	-	-	-	-	-	-
	P180	31661	-	-	31613	-	-	-	-	-	49941
	P150	-	-	-	31614	-	-	-	-	-	-
	P120	31662	-	-	31615	-	-	-	-	-	-
Body File	P100	31663	-	-	-	-	-	-	-	-	-
	P80	31664*	-	-	31617	-	-	-	-	-	49942
	P220	31641	-	-	31635	-	-	-	-	31647	-
	P180	31642	-	-	31636	-	-	-	-	31648	01128
	P150	31643	-	-	31637	-	-	-	-	31649	-
	P120	31644	-	-	31638	-	-	-	-	31650	-
	P100	31645	-	-	31639	-	-	-	-	31651	-
	P80	31646	-	-	31640	-	-	-	-	31652	01120

* NON-STOCK

Sheet Rolls and Sheets

	UPC	A275 662611-	GOLD 662611-	BLACK ICE 662611-	DRY ICE 662611-
2-3/4" PSA Sheet Roll	P600	31679*	—	—	—
	P400	31681	60352	—	49557
	P320	31683	60321	—	49558
	P240	31685	—	—	49560
	P220	31686	60322	—	49561
	P180	31687	60323	—	49562
	P150	31688	60324	—	49563*
	P120	31689	—	—	49564
	P100	31690	—	—	49565*
	P80	31691	60325	—	49566
4-1/2" Speed-Grip Roll	P320	83218	—	—	—
	P180	83058	—	—	—
	P120	83057	—	—	—
	P80	83056	—	—	—
3-2/3" x 9" Sheet	P220	—	01123	—	—
	P180	—	01124	—	—
	P80	—	01119	—	—
5-1/2" x 9" Sheet	2500A	—	—	39369	—
	2000A	—	—	39370	—
	1500A	—	—	39371	—
	1200A	—	—	39372	—
	1000A	—	—	39373	—
	P800	—	—	39374	—
	P600	—	—	39375	—
	P2500A	—	—	39377	—
9" x 11" Sheet	2000A	—	—	39378	—
	1500A	31618	—	39379	—
	1200A	31619	—	39380	—
	1000A	31620	—	39381	—
	P800	31621	—	39382	—
	P600	31622	—	39383	—
	P500	31623	—	39384	—
	P400	31624	84098	39385	—
	P320	31626	84100	39386	—
	P280	31627	84101	39387	—
	P240	31628	84102	39388	—
	P220	31629	84103	39389	—
	P180	31630	84104	—	—
	P150	31631	84108	—	—
	P120	31632	84105	—	—
	P100	31633	84106	—	—
	P80	31634	84107	—	—

* NON-STOCK

Fine Grit Vacuum Discs and Body File Sheets

	UPC	A275 SPEED-GRIP VAC 662611-	A275 MULTI-AIR 662611-	A275 MULTI-AIR SOFT TOUCH 662611-	GOLD SPEED-GRIP VAC 662611-	A275 PSA VAC 662611-
5" Disc	P600	31571	—	—	—	—
	P400	31573	—	—	—	31488
	P320	31575	—	—	30227	31490
	P280	31576	—	—	—	—
	P240	31577	—	—	—	31492
	P220	31578	—	—	30230	31493
	P180	31579	—	—	30231	31494
	P150	31580	—	—	30232	31495
	P120	31581	—	—	30233	31496
	P100	31582	—	—	30234	31497
	P80	31583	—	—	30235	31498
	P60	—	—	—	30236	—
6" Disc	P1500	31584	—	60579	—	—
	P1200	31585	—	41388	—	—
	P1000	31586	—	60578	—	—
	P800	31587	60573	60577	—	31502*
	P600	31588	60572	—	—	31503
	P500	31589*	60571	—	—	—
	P400	31590	60570	—	—	31505
	P320	31592	60568	—	30247*	31507
	P280	31593	60567	—	—	31508
	P240	31594	60566	—	—	31509
	P220	31595	60565	—	30250	31510
	P180	31596	60564	—	30251	31511
	P150	31597	60563	—	—	31512
	P120	31598	60562	—	30253	31513
8" Disc	P100	31599	—	—	30254*	31514
	P80	31600	60561	—	30255	31515
Body File	P180	—	—	—	—	24483
	P220	31653*	—	—	—	—
	P180	31654	—	—	—	—
	P150	31655*	—	—	—	—
	P120	31656	—	—	—	—
	P100	31657	—	—	—	—
	P80	31658*	—	—	—	—

* NON-STOCK

Coarse Grit Discs and Body File Sheets

	UPC	NORTON BLUEMAG SPEED-GRIP 662611-	NORTON BLUEMAG PSA 662611-	GOLD PSA 662611-	NORTON BLUEMAG PLAIN 662611-	GOLD PLAIN 662611-	NORTON BLUEMAG SPEED-GRIP VAC 662611-	NORTON BLUEMAG PSA VAC 662611-
5" Disc	80-E	25444	25244	—	—	—	—	25508*
	40-E	25684	25307	—	—	—	—	24919
	36-E	—	25436	—	—	—	—	24920
6" Disc	80-E	23588	23573	30832	23602	—	—	—
	40-E	23589	23574	30833	23603	30803*	—	23580
	36-E	23590	23575	30834	23604	—	—	—
8" Disc	80-E	23591	23576	30826	23605	30829	23596	23582
	40-E	23592	23577	30827	23606*	30830	23597*	23583
	36-E	23593	23578	30828	23607	30831*	23598	23584
Body File	180-E	—	—	—	26511	—	—	—
	100-E	—	25595	—	26512	—	—	—
	80-E	23614	23608	30838*	23620	30835	23617	23611
	40-E	23615	23609	30839*	23621	30836	23618	23612*
	36-E	23616	23610	30840	23622	30837	23619*	23613*

* NON-STOCK

Speed-Lok TR and Speed-Lok Discs

	UPC	NORZON 662611-	NORTON SG BLAZE 662611-	METALITE A/O 662611-	BEAR-TEX 662611-
2" Speed-Lok TR	80	21049	62324	—	09189
	60	21048	62322	—	—
	50	38670	62320	—	09190
	36	38671	62318	—	—
	24	38672	—	—	09191
3" Speed-Lok TR	80	21054	62334	—	09192
	60	21053	62332	—	—
	50	38673	62330	—	09192
	36	38674	62328	—	—
	24	38675	—	—	09194
2" Speed-Lok	80	38633	—	38150	—
	60	38634	—	—	—
	50	38635	—	—	09182
	36	38637	—	—	—
	24	38638	—	—	09183
3" Speed-Lok	80	38660	—	38185	—
	60	38661	—	—	—
	50	38662	—	—	09185
	36	38664	—	38205	—
	24	38665	—	38206	09186

* NON-STOCK

Grinding Discs and AVOS

	UPC	NORZON 662611-	GREENLYTE SG 662611-	GEMINI A/O 662611-	NORZON AVOS 662611-	GREENLYTE AVOS 662611-	BEAR-TEX AVOS 662611-
5"	80	38600	41316	33595	26560	—	09429
	60	38601	41317	33600	—	—	—
	50	38561	41318	33605	26558	44048	09428
	36	38562	41319	33610	26557	44047	—
	24	38563	41320	33615	26556	44046	09427
7"	80	38590	41323	33735	—	—	—
	60	38591	41324	33740	—	—	—
	50	38592	41325	33745	—	—	—
	36	38593	41326	33750	—	—	—
	24	38594	41327	33755	—	—	—
9-1/8"	16	—	—	33760	—	—	—
	80	—	—	33617	—	—	—
	60	—	41341	33870	—	—	—
	50	38582	41342	33875	—	—	—
	36	38583	41343	33880	—	—	—
	24	38584	—	33885	—	—	—

* NON-STOCK



Let's Talk Productivity

Norton superiority in the refinishing field isn't just a lot of talk. Our Let's Talk Shop Clinics provide real-life demonstrations that actually prove how much better Norton products are on the job. These hands-on clinics are held at either a local shop or jobber, under shop conditions. Norton Pros give you practical experience with high performance Norton abrasives. See for yourself how we stack up against the competition. You do the sanding, we'll take care of the rest.

Let's Talk Shop Clinics show you how to save time and money on the shop floor. For details on how you can participate in a Let's Talk Shop Clinic, contact your Norton representative.

The Norton No-Risk Test Policy

NORTON is so confident of the superior performance of its automotive aftermarket refinishing products, as recommended for specific applications, that we invite in-shop tests against any other brand of abrasive, masking, buffing or structural adhesive products on the market.

TO MAKE IT EASY as possible for users to make their own judgement of the time, labor and money savings advantages of Norton products, and to assure users that they have absolutely nothing to lose and everything to gain by conducting an in-shop test...



Norton Offers This No-Risk Test Policy:

- 1 The test will be conducted in the user's own shop, on their machines, using their own work pieces.
- 2 If the Norton product tested proves completely unsatisfactory, the user will receive a full refund.
- 3 If the Norton product tested performs at a lower level than the product presently being used, the user will receive an adjustment to make up the difference in performance.
- 4 THE USER IS THE FINAL JUDGE OF PERFORMANCE

Norton adVANTage Program

Imagine how much more productive your shop could be if you were aware of all the latest refinishing techniques.

Imagine no more. The Norton adVANTage program is a reality. The adVANTage team of mobile technicians are trained to expand your knowledge. The adVANTage technicians operate out of state of the art vans equipped with everything needed to show you how to increase productivity using abrasives, masking products, structural adhesives and buffing compounds.

We Bring the Clinic to You!

From Let's Talk Shop Clinics to lunch time clinics to one-on-one demos, the adVANTage team is ready to spring into action to train your shop how to operate at peak performance.

We'll show you the latest products and teach you the best way to get the most out of them. Call us today to set up a demo.



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Registered Trademarks: AVOS, Bear-Tex, Black Ice, Charger, Dry Ice, Gemini, Liquid Ice, Metalite, NORaX, No-Fil, Norton BlueMag, Norton Igo, NorZon, Screen-Bak, SoftTouch, Speed-Grip, Speed-Lok, Stick and Sand, TufBak.

Trademarks: A275 Original Performance, The Beast, Blue Sheeting, Blue Magnet, Blue Wrap, Liquid Ice Extra-Cut, Gold Reserve, GreenLyte, Let's Talk Shop, Multi-Air, Medallion, Nor-Kut, Norton SG Blaze, Norton adVANTage, SpeedGrip

THE ABRASIVE CHOICE OF CHAMPIONS



Green Means GO!

When it comes to the racetrack, speed, endurance and performance are what matter most. When it comes to abrasives, body shop pros everywhere are discovering what the Haas/CNC Race Teams already know: Norton products get the job done faster, last longer and work better.

Norton is proud to be a supplier to the Haas/CNC Race Teams and the #66 Best Buy Chevrolet, driven by 2000 NASCAR Busch Series champion Jeff Green. Speed, going the distance and overall performance make the difference on the track and on the shop floor. Win with Norton.

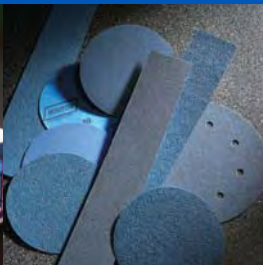


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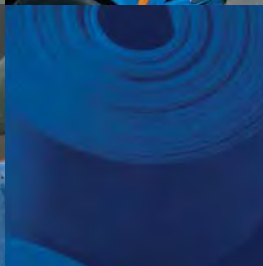
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