



Product Catalog

Tools & Accessories | Volume 30 Fall 2014



NEW!
Foreman

NEW!
**Auto-Adjust
Bar Clamps**



Welcome

At Kreg, we have a simple mission: to help you build it yourself and build it better. Whether you're a cabinetmaker, a do-it-yourselfer, a professional or hobbyist woodworker, you'll find Kreg products that are designed to make all of your building tasks easier—from our well-known Kreg Jig® pocket-hole jigs to products for clamping, cutting and measuring, routing, organizing, and beyond. In addition to our products, we're also proud to offer inspiration and education to help you become even more successful with your projects.

As we celebrate our 25th anniversary, we're proud to say that we've stuck to our mission from the very start. In 1989, Craig Sommerfeld took his original pocket-hole jig to a local woodworking show. Excited as he was, Craig wasn't sure how his handmade tool would be received. Quickly, though, he realized that when woodworkers saw how "Craig's Jig" worked and what it could do for them, they understood that it could help them be more productive. Soon after that, people who didn't consider themselves to be woodworkers got onboard, too, and began building projects with this simple, reliable, and repeatable way to join wood.

Even after 25 years, the impact of pocket-hole joinery continues to impress everyone here at Kreg. Traditional woodworkers have embraced Kreg Joinery, and contractors have adopted it as a way to increase productivity and save labor. At the same time, legions of do-it-yourselfers have discovered that, by using Kreg tools, they can turn the inspiring ideas they've found on countless blogs, websites, magazines, and TV shows into reality. All of these folks have discovered that they really can build it themselves and build it better!

As our company and our product lines have grown, we've remained committed to helping people make their move into the wonderful, rewarding world of woodworking and do-it-yourself projects. We do that by offering top-quality products and backing them with first-rate customer support, and by offering multiple ways for people to get educated and inspired—from our thriving online Kreg Owners' Community to our videos, project plans, and so much more. And as our audience has become more diverse, we've kept our commitment to them all, from experienced woodworkers to brand-new do-it-yourselfers.

Some of our latest product innovations bear this out. Our all-new Foreman High-Speed Pocket-Hole Machine on pages 28-29 helps dedicated woodworkers, contractors, and cabinetmakers build with twice the speed and half the effort of a standard pocket-hole jig. It offers the features of our professional-grade machines in a package that's versatile, portable, and incredibly affordable.

For those just starting out, we offer the DIY Project Kit on page 55. It combines our popular Kreg Jig® R3, Rip-Cut™ circular saw guide, and Shelf Pin Jig in one package that gives the do-it-yourselfer everything they need to get started building home organizing projects and much more. We even include 10 step-by-step plans for great home projects.

Whether you're a woodworker or a DIYer, it seems that you never have enough hands when working on projects, so we've expanded our line of innovative Automaxx™ clamps with new Automaxx™ Bar Clamps (page 37). They use the same auto-adjust technology of our Automaxx™ Face Clamps and Bench Klamps™ to make bar-clamping tasks fast and foolproof.

Everyone here at Kreg is thankful for the support we've had from our great customers over the last 25 years, and we're excited about all of the new things that are happening. As we continue to develop innovative products, we'll remain committed to helping you build it yourself and build it better.

Until next time, we wish you the best with all of your projects!



Todd Sommerfeld
President/CEO



Craig Sommerfeld
Founder

NEW PRODUCTS

Foreman Pocket-Hole Machine

The High-Speed Solution for Pocket-Hole Construction
Pages 28-29



Automaxx™ Bar Clamps

Auto-adjust technology makes all of your bar-clamping tasks fast and foolproof!
Page 37



DIY Project Kit

3 Must-Have Tools for Creating Custom Home-Organizing Projects
Page 55



Cutting & Measuring Tools

4

Joining

12

Clamping

34

Routing

42

Organization

50

Education, Apparel & DIY Kit

55

Rip-Cut™ 5
Crown-Pro™ 6
Shelf Pin Jig 6
Shelf Pin Jig Bits 6
Square-Cut™ 7
Multi-Mark™ 7
Precision Trak & Stop Kit 8
Precision Miter Gauge 9
Precision Band Saw Fence 10
Trak Components & Accessories 11

Kreg Jig® K5 14-15
Kreg Jig® K4/K4MS 16
Kreg Jig® R3 17
Kreg Jig® HD 18
Kreg Jig® Mini 19
Micro Pocket™ Drill Guide 19
Accessories 20
Kreg Jig® Screws & Plugs 21-23
Deck Jig™ & Deck Screws 24-25
Foreman 28-29
Pocket-Hole Machines & Accessories 30-33

Automaxx™ Clamps 35-37
Klamp Table™ 38
Klamp Systems™ Components 39-40
Klamp Vise™ 40
Face Clamps™ 41
Right Angle Clamp 41
90° Corner Clamp 41

Precision Benchtop Router Table 43
Precision Router Table 44-45
Precision Router Table Accessories 46
Precision Router Table Insert Plate 47
Level-Loc Reducing Rings 5-Piece Set 47
Precision Router Table Lift 48
True-FLEX™ Featherboard 48
Precision Beaded Face-Frame System 49

Universal Bench System 51-53
Universal Bench Sizing 52-53
Universal Bench Accessories 53

Media / Apparel 54
Get Connected with Kreg 54
DIY Project Kit 55

Replaces all previous catalogs. Product offerings subject to change without notice.

Cutting and Measuring Tools



Rip-Cut™	5
Crown-Pro™	6
Shelf Pin Jig	6
Shelf Pin Jig Bits	6
Square-Cut™	7
Multi-Mark™	7
Trak & Stop Kit	8
Miter Gauge	9
Band Saw Fence	10
Trak Components & Accessories	11

Rip-Cut™ ITEM# KMA2675

Make straight and accurate rip-cuts with your circular saw

The Rip-Cut™ speeds and simplifies the process of ripping down large plywood and MDF panels. There is no need for measuring, marking, or chalk lines. The Rip-Cut™ quickly and easily attaches to almost any circular saw, letting you cut pieces up to 24"-wide (610mm) with great accuracy.

The Rip-Cut™ features a durable design that includes a solid aluminum guide rail, an easy-to-read adjustable scale, and a reversible guide arm that works whether you're left- or right-handed and whether your blade is on the left or right side of the saw. It's an incredibly easy, precise, and affordable way to break down large panels for almost any project.

SPECIFICATIONS

Materials	Aluminum Guide Rail Size:	Saw Sled Size:	Cut Width:
High-quality aluminum, impact-resistant plastic polymer	3" wide x 30" long (7.6mm x 76mm)	6½" x 8½" (165mm x 216mm)	Up to 24" (610mm)



The Rip-Cut™ features a simple yet durable design, which includes a solid-aluminum guide rail, an easy-to-read adjustable scale, and a reversible guide arm.

FEATURES

- A** The Rip-Cut™ quickly and easily connects to almost any circular saw, left or right blade. It's easy to use, whether you're left- or right-handed.
- B** No table saw? No problem. The Rip-Cut™ has a 24" capacity, meaning you can rip a 4'x8' sheet of plywood in half.



- C** The Rip-Cut™ guide arm supports your blade through 100% of the cut – reducing blade wander at the end of the cut.
- D** After you rip your sheet, you can use the Rip-Cut™ to break your material down into smaller pieces, too.

Cutting & Measuring Tools

Shelf Pin Jig

ITEM# KMA3200 / KMA3220

Super. Simple. Shelving.

Whether you're adding shelf pin holes to an existing piece of furniture or building shelves from scratch, the Shelf Pin Jig is the perfect tool for the job. Unlike other shelf pin guides, the Kreg Shelf Pin Jig features hardened-steel drill guides that ensure precise and straight drilling, so you'll get level, wobble-free shelves.

The Shelf Pin Jig also includes a removable, dual-position fence that can be used to position holes either 1" or 2" (25mm or 50mm) from the edge, a locating pin that provides accurate spacing when you move the jig, and a jig extender that lets you connect multiple Shelf Pin Jigs together for high-speed production work. Available with either a ¼" (6mm) or 5mm brad point bit, and a depth collar that can be stored on the bottom side of the Shelf Pin Jig when not in use.

KMA3200 - Shelf Pin Jig with ¼" (6mm) Bit
KMA3220 - Shelf Pin Jig with 5 mm Bit

FEATURES

DRILL GUIDES

Hardened steel drill guides ensure precise drilling. Accepts both ¼" (6mm) and 5mm bits.



LOCATING PIN

Locating pin lets you quickly reference last hole drilled.



JIG EXTENDER

Jig Extender connects two or more jigs together.



Includes:
Shelf Pin Jig, locating pin, jig extender, drill bit, depth collar, Allen wrench, instruction manual, and (4) shelf pins.

DRILL GUIDE
LIFETIME
WARRANTY

SPECIFICATIONS

Fence	Standard Hole Spacing
Dual-Position, Adjustable (1" & 2") (25mm or 50mm)	32 mm

Drill Bits

Choose between ¼" (6mm) and 5mm bits. 5mm bit features stepped design that allows it to fit precisely inside the Shelf Pin Jig's drill guides. Both bits include depth collar and allen wrench.



Joining

Crown-Pro™

ITEM# KMA2800

Crown molding, simplified!

Installing crown molding is one of the best ways to add instant value to your home. The Kreg Crown-Pro™ simplifies the most frustrating steps of the process, so you make fewer mistakes and get the job done faster. This uniquely-designed tool holds your trim at the exact angle required, eliminating the need for advanced compound miter cuts and difficult "coping." Its design lets you compensate for a wide variety of crown molding spring angles, and extension arms lets you work with crown up to 5½" (140mm) wide.

Includes:

Comes with everything you need to get started: (1) Crown-Pro™, double-sided Angle Finder, rubber feet, and Owner's Manual. You can also find a helpful crown-installation video online.

Simple Steps to Perfect Crown:



Find Your Angles:
Use the Angle Finder to determine the correct spring angle of your crown molding, and the wall angle.



Set Your Angles:
Set your Crown-Pro™ to match your spring angle, and set your saw to match the wall angle.



Make Your Cuts:
Position your Crown-Pro™ on either side of your saw based on the type of joint, and then make cut.



Install Your Crown:
Position your crown on the wall and nail it securely into place. You'll get perfect results with the Crown-Pro™.



SPECIFICATIONS

Size	Max Workpiece Width	Spring Angle Range
3.14" x 14.94" x 4.17" (80mm x 380mm x 106mm) (H x W x D)	5½" w/ 12" Saw, 3½" w/ 10" Saw 140mm w/ 305mm Saw, 89mm w/ 254 Saw	30°- 65°



Square-Cut™

ITEM# KMA2600

Straight, square crosscuts, every time

The Square-Cut™ allows you to quickly and accurately crosscut boards up to 12" (305mm) wide. Whether you're using a circular saw or a jigsaw, you'll get great results every time. Simply position the Square-Cut™ against the edge of your board and its built-in guide arm ensures that it sits perfectly square. Plus, the guide arm is adjustable, so you can set it to match the offset between the edge of the saw base and blade. With the Square-Cut™, you'll get perfect crosscuts every time.

FEATURES

ADJUSTABLE GUIDE ARM

The guide arm is adjustable, so you can set it to match the offset between the edge of the saw base and blade. Simply position the end of the guide arm on your cut line, and the Square-Cut™ will be automatically aligned to guide your saw through the cut.



MADE TO FIT MOST SAWS

The guide arm on the Square-Cut™ can be adjusted to fit most circular or jig saws. Adjustments take only a few seconds with the use of a Phillips-head screwdriver.



ANY MATERIAL UP TO 12" (305mm) WIDE

The Square-Cut™'s extended body allows it to work effectively with stock up to 12" (305mm) wide, making it perfect for use with siding, deck boards, and more. In addition, a built-in roof pitch layout tool makes quick work of cutting siding, fascia, and rafters on the job site.



Multi-Mark™

ITEM# KMA2900

Simplify measuring and layout tasks

The Multi-Mark™ is an incredibly handy multipurpose marking and measuring tool, perfect for a wide variety of household and job-site applications. The Multi-Mark™ features three scale configurations, a built-in level, a ⅜" (5mm) reveal gauge, and much more. Whether you need to transfer a measurement, lay out mitered corners, or align and straighten a few picture frames, the Multi-Mark™ is the only tool you'll need to get the job done.

FEATURES

HUNDREDS OF USES

The Multi-Mark™ doesn't know the meaning of the term 'single-purpose.' Thanks to three unique scale configurations, a built-in level, and more, the applications are nearly endless.



Lay Out Mitered Corners



Set ⅜" (5mm) Reveals



Transfer Measurements



Align / Square Your Projects



Set Bit / Blade Heights



Level Your Work



Great Layout Tool

Shown in 3 Configurations

Cutting & Measuring Tools

Precision Trak & Stop Kit

ITEM# KMS8000

Take the guesswork out of cutting wood to length

Take the guesswork—and your tape measure and pencil—out of cutting wood to length. Our Precision Trak and Stop Kit allows you to turn a miter saw into a precise cutting system. Simply position the stop at the dimensions you'd like to cut using the precision lens cursor, place the board against the stop, and cut to that exact length every time. You build the support wings out of plywood (or another sheet material), and then add the Trak. The 2' (610mm) long Trak sections give you options. Includes 8' (2440mm) of Trak in 2' (610mm) long sections that can be used on the right or left side of the saw, or split between both sides. Outfitting your saw to cut perfectly-sized workpieces couldn't be simpler!

Includes:
Four 2' (610mm) pieces of Trak, one Swing Stop™, one Production Stop, one 12' (3675mm) length of L-R reading self-adhesive tape, one 12' (3675mm) length of R-L reading self-adhesive tape, detailed instructions, and mounting hardware.



SPECIFICATIONS

Fence	Finish	Weight	Length	Measuring Tape
Aircraft-grade aluminum	Anodized for easy clean-up	7 lbs. (3.2kg)	(4) 2' sections for 8' of Trak length (610mm for 2440mm)	(1) 12' (3675mm) R to L Reading (1) 12' (3675mm) L to R Reading

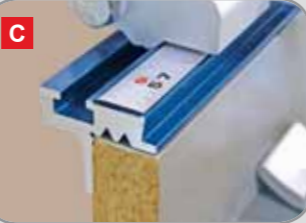
FEATURES

A PRODUCTION STOP

Designed to stand up to the rigors of repetitive cuts in an industrial environment, the Production Stop mounts onto the top of the fence and features dual lens cursors for convenient use on either side of the blade.

B SWING STOP™

Our innovative Swing Stop™ features specially designed bushings that actively reduce 'play' in the stop, dramatically increasing accuracy. The stop itself easily sets the distance between the end of the board and the saw blade for cutting accuracy and repeatability... and flips out of the way when not in use.



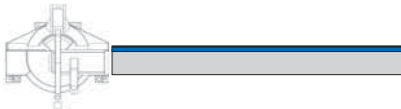
C RIGID ALUMINUM FENCE

Incredibly strong and built to last, our anodized aluminum Trak features an L-shaped foot that makes alignment and mounting to any 3/4" (19mm) thick board a snap. Trak is designed with a groove across the top to accept the included self-adhesive measuring tape.

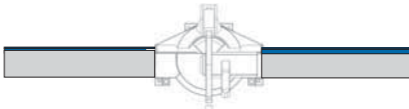


D SHOP-MADE SUPPORT WINGS

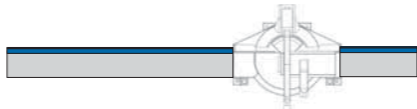
Build simple plywood or MDF extensions to match the height of your saw, then add a back fence that reaches 2 1/4" (57mm) above the saw height. Instructions and mounting hardware for the Trak are included. ▼



Position all 8 feet (2500mm) of Trak on one side.



Center your saw with 4 feet (1200mm) of Trak on each side.



Place 6 feet (1830mm) of Trak on one side and 2 feet (610mm) on the other side.

Perfect for a Wide Variety of Applications

The most common setup for the Precision Trak & Stop Kit is with a miter saw. But, many people find it useful to add to their radial arm saw or drill press. No matter where you use the Precision Trak & Stop Kit, you'll find it far more accurate and much quicker than a tape measure and pencil.



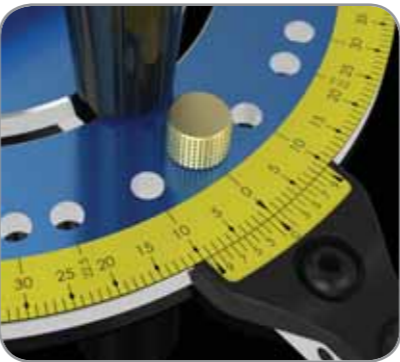
Precision Miter Gauge

ITEM# KMS7102

Adjustable cutting accuracy with simplicity and durability

Why spend your time calibrating a miter gauge when you can get factory-calibrated accuracy right out of the box? Our Precision Miter Gauge requires no calibrating, and features positive stops at 0°, 10°, 22½°, 30° and 45°, making it easy to cut miters quickly.

Of course, when you do want to cut a more complicated angle, the easy-to-use Vernier scale allows for fast adjustments to 1/10th of a degree.



Vernier Scale adjusts to 1/10th of a degree.



Perfect Miters, Fast!

Precision is the name of the game for this CNC-milled miter gauge. We build accuracy into every feature of this product from the adjustable miter bar to the easy-to-use, incredibly accurate Vernier scale. With all of its great features, this miter gauge will give you better, more accurate cuts to ensure project success.

BUYING OPTIONS

Precision Miter Gauge System

Precision Miter Gauge, 24" (610mm) fence, and Swing Stop™.



ITEM# KMS7102

Precision Miter Gauge

Precision Miter Gauge only.



ITEM# KMS7101

SPECIFICATIONS

Fence	T-Slot bar	Positive Stops at	Vernier Scale	Finish	Calibration	Weight
24" (610mm) aircraft-grade aluminum fence	24" (610mm) long, 3/8" (9mm) thick x 3/4" (19mm) wide	0, 10, 22½, 30 & 45 degrees	Adjusts to 1/10th degree	Anodized for easy clean-up	Factory-calibrated right out of the box	6.5 lbs. 2.95 kg.

FEATURES

A PRECISION LENS CURSOR

Similar to the type of lens found on a quality table saw rip fence, the clear lens features a high-visibility red line that makes it easy to set the Swing Stop™ for precise cuts, time after time.

B NO PLAY IN THE MITER SLOT

Our extremely straight 24" (610mm) anodized-aluminum bar is 3/8" (9mm) thick by 3/4" (19mm) wide and features five bar adjusters that eliminate "play" in the miter slot with the turn of a screw driver.



C SWING STOP™

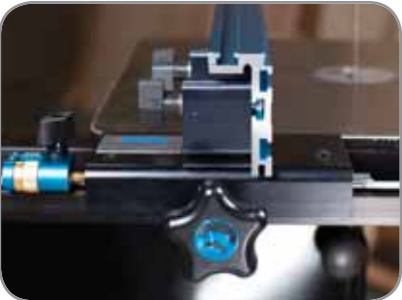
Add repeatable accuracy to your miter saw, band saw, table saw fence, router table, and more with this versatile Swing Stop™. It holds your desired measurement precisely, and swings out of the way easily when you want to cut without it.

Precision Band Saw Fence

ITEM# KMS7200

A new level of band saw accuracy

Most band saw blades don't run perfectly perpendicular to the front of your table. There's always just a little bit of "drift" that prevents you from getting precise cuts even with a fence. The Kreg Precision Band Saw Fence easily adjusts to your blade's drift angle to provide you with a new level of band saw accuracy. This fence mounts to most 14" (355mm) band saws right out of the box and can be modified to fit many others by drilling a single hole in the aluminum mounting rail.



Compensate for blade drift by loosening two hex bolts and adjusting the angle of the fence.



Add a stop to the fence for repeat cuts to a set depth, such as cutting tenons.

Unmatched Versatility

Never before has a band saw fence allowed you to accomplish such a wide variety of cuts. This fence adjusts both for blade drift and for perpendicularity to the blade (essential when cutting thin veneers). In addition, the fence can be removed and reassembled in a low-profile orientation to allow the guide blocks to be moved closer to the workpiece. Last but not least, the fence accepts our resaw guides or our stops for use in additional applications.



SPECIFICATIONS

Fence	Precision Lens Cursor	Blade Drift	Dimensions	Finish	Weight	Adaptability
Aircraft-grade aluminum	For making precise cuts	Two simple adjustments for blade drift	Mounting Rail is 26" (660mm) long Fence is 18" (457mm) long	Anodized for easy clean-up	8.75 lbs. (4 kg.)	Pre-drilled holes on the mounting rail fit most 14" (355mm) Band Saws

FEATURES

A RIGID DESIGN

The aluminum fence is incredibly strong, straight, and built to last for years. The face and top edge of the fence contain T-slots for adding stops, resaw guides, and more.

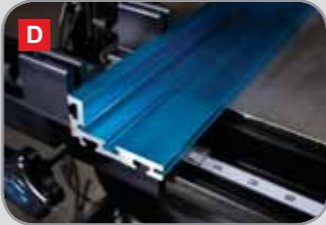
B EASY TO REMOVE

When you don't need the fence, remove it in seconds – no tools required! Just loosen the locking knob and lift the fence from the mounting rail. It sits below your table's surface to stay out of the way.



C PRECISION LENS CURSOR

Magnified and easy-to-read for even the smallest adjustments, the thin red line on the Precision Lens Cursor lets you accurately set up the fence for cutting veneer, tenons, and more.



D ADJUSTABLE IN 2 DIMENSIONS

This fence adjusts to set up perfectly square to your table and blade. Two simple adjustments allow you to set the fence to match blade drift, greatly enhancing cutting accuracy.

RECOMMENDED ACCESSORIES



ITEM# KMS7215

Precision Micro-Adjuster
Add enhanced precision to every cut.



ITEM# KMS7213

4.5" Resaw Guide (114mm)
Adjust for blade drift on-the-go.



ITEM# KMS7214

7" Resaw Guide (178mm)
Adjust for blade drift on-the-go with wide workpieces.

Precision Stops



ITEM# KMS7800

PRODUCTION STOP

Built for rugged use. Dual lens cursors allow for use on either side of the blade. Fits on top of the Top Trak and Heavy-Duty Trak, allowing it to be removed and repositioned easily.



ITEM# KMS7801

SWING STOP™

Add repeatable accuracy to your miter saw, band saw, table saw fence, router table, and more with this versatile Swing Stop™. It holds your desired measurement precisely, and swings out of the way easily when you want to cut without it.

Trak Components

A Jig and Fixture Bar

Six nylon screws along the length of the bar adjust with the turn of a screwdriver to take up any play in the miter gauge slot. Mounting holes are located every 4" (101mm) along the length of the bar. Perfect for building workshop jigs and fixtures.

#KMS7303 Jig & Fixture Bar (30") (762mm)

B Combo-Trak

Building your own router table? This combination Miter-Trak and Mini-Trak works with your miter gauge, featherboards, and other accessories to add flexibility to your table top.

#KMS7448 Combo-Trak (48" length) (1219mm)

B Mini-Trak 48" (1219mm)

Mini Trak can be used to produce countless types of woodshop jigs and fixtures such as taper jigs and cut-off sleds. An adaptation of our other popular styles of Trak, Mini Trak features a T-slot that captures the head of a standard 1/4" (6mm) hex bolt.

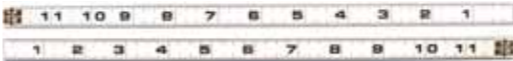
#KMS7509 Mini-Trak (48" length) (1219mm)

Measuring Tapes

Imperial 12' Self-Adhesive Tape (3658mm)

This 1/2" (12mm) wide, self-adhesive measuring tape fits snugly into the recess on the top edge of our Top Trak and Heavy-Duty Trak. Metallic tape is highly scuff-resistant and can be trimmed to length with a scissors.

#KMS7723 Tape (12' R-L reading) (3658mm)
#KMS7724 Tape (12' L-R reading) (3658mm)



Metric 3.5-Meter Self-Adhesive Tape (3500mm)

Metric 3.5 (3500mm) meter tape is self-adhesive and fits snugly into the recess on the top edge of our Top Trak and Heavy-Duty Trak. Metallic tape is highly scuff-resistant and can be trimmed to length with a scissors.

#KMS7728 Tape (3.5-meter, R-L reading) (3500mm)
#KMS7729 Tape (3.5-meter, L-R reading) (3500mm)



Joining



Kreg Jig® K5	14-15
Kreg Jig® K4/K4MS	16
Kreg Jig® R3	17
Kreg Jig® HD	18
Kreg Jig® Mini	19
Micro-Pocket™ Drill Guide	19
Accessories	20
Kreg Jig® Screws & Plugs	21-23
Deck Jig™ & Deck Screws	24-25
Foreman DB210	28-29
Pocket-Hole Machines & Accessories	30-33

A KREG JIG® FOR EVERY NEED

Kreg Joinery™ helps do-it-yourselfers and woodworkers of all skill levels build projects faster, stronger, and better than ever before. We have the pocket-hole jigs, machines, and accessories you need to complete high-quality projects in no time.



KREG JIG® FAMILY



KREG JIG® K5

THE MOST-ADVANCED KREG JIG® YET

The Kreg Jig® K5 incorporates the best features of every Kreg Jig® that came before with upgrades you've never seen. That starts with a clamping mechanism that you can adjust without tools or adjusting nuts to match your workpiece thickness. Just slide the clamp into place, "click" the large front-mounted clamp handle, and your jig is set to hold your workpiece tight every time. Learn more about it on page 14-15.



KREG JIG® K4

THE DO-IT-YOURSELF SOLUTION FOR BUILDING WITH WOOD

The Kreg Jig® K4 is the perfect choice for do-it-yourselfers and anyone looking for a benchtop pocket-hole solution on a budget. Whether you're building your first set of garage storage shelves or making simple repairs around the house, the Kreg Jig® K4 can help you finish the job in less time, and with far less effort than you ever thought possible. See page 16 to learn more.



KREG JIG® R3

THE HOME IMPROVER'S SOLUTION FOR BUILDING WITH WOOD

New to pocket-hole joinery? If you're just getting started building projects with wood, the Kreg Jig® R3 is your perfect solution. It's great for making home improvements, building bookcases, shelves, and storage projects, making lasting repairs, and more. See page 17 to learn more.



KREG JIG® HD

THE HEAVY-DUTY SOLUTION FOR BUILDING WITH WOOD

Bigger bit, bigger screws, and of course—bigger projects. The Kreg Jig® HD delivers the strength and confidence you need to BUILD BIG! See page 18 to learn more.



KREG JIG® MINI

THE SOLUTION FOR KREG JOINERY IN TIGHT SPOTS

The Kreg Jig® Mini is designed for very specific applications where the smallest jig possible is required. Includes the hardened-steel drill guide of the other jigs. See page 19.

Cutting & Measuring Tools

Kreg Jig® K5

ITEM# K5

Joining

The most-advanced Kreg Jig® yet

The Kreg Jig® K5 incorporates the best features of every Kreg Jig® that came before with upgrades you've never seen.

Fast, Simple Setup
When you're ready to create Kreg Joints, the Kreg Jig® K5 makes it simple. Just select your screw based on thickness of your wood, set the stop collar using the drill bit setup block, pull the spring-loaded pin to adjust the drill guide block, and then set the workpiece clamp. Simply slide the clamping mechanism, pull up on the handle, and then push it back down.

Easy Thickness Adjustment
The Kreg Jig® K5 offers our simplest workpiece clamping system ever. The ratcheting clamp simply slides into place against your workpiece. Then, you lift the handle until you hear and feel two "clicks", and that's it. Now your clamp is set until you change to a different thickness.

Support, Plus Onboard Storage
Two large support wings can be attached quickly and easily to the sides of the base. This way, long workpieces get solid footing and won't tip. Plus, there's a large storage compartment under the lid in each wing where you can keep your Kreg bits, screws, and accessories close at hand, but out of the way.

Swiveling Dust Collection Port
The Kreg Jig® K5 comes with a detachable dust port that swivels from side to side so that you can position it exactly where you want it, and then attach it to a standard 1¼" (32mm) vacuum hose. This keeps your work area free of chips and debris, makes drilling easier, and prolongs drill bit life by reducing heat.

Includes:
Kreg Jig® K5 base with ratcheting front-side clamp, extension wings, swiveling dust-collection port, drill guide block, spacer block, workpiece stop, drill bit setup block, stepped drill bit, 6" (152mm) driver bit, stop collar, Allen wrench, Hex wrench, starter Kreg screw set, starter Kreg pocket-hole plug pack, online SkillBuilder videos, and three downloadable project plans.

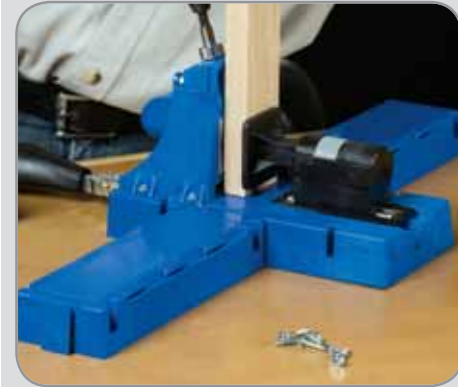
SPECIFICATIONS				
Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass-Filled Nylon	3	⅝", ⅞", 1⅞" (14mm, 22mm, 36mm)	Ratchet Clamp on Benchtop Base	½", ⅝", ¾", 7⁄8", 1", 1⅞", 1¼", 1⅜", 1½" (12mm, 16mm, 19mm, 22mm, 25mm, 28mm, 31mm, 35mm, 38mm)



Clamping

FEATURES

EASY THICKNESS ADJUSTMENT
The Kreg Jig® K5 offers our simplest workpiece clamping system ever. The ratcheting clamp simply slides into place against your workpiece. Then, you lift the handle until you hear and feel two "clicks", and that's it. Now your clamp is set until you change to a different thickness.



SUPPORT + ONBOARD STORAGE
Two large support wings can be attached quickly and easily to the sides of the base. This way, long workpieces get solid footing and won't tip. Plus, there's a large storage compartment under the lid in each wing where you can keep your Kreg bits, screws, and accessories close at hand, but out of the way.



SWIVELING DUST PORT
The Kreg Jig® K5 comes with a detachable dust port that swivels from side to side so that you can position it exactly where you want it, and then attach it to a standard 1¼" (32mm) vacuum hose. This keeps your work area free of wood chips and debris, makes drilling easier, and prolongs drill bit life by reducing heat.



Cutting & Measuring Tools

Fast, Simple Setup

When you're ready to create Kreg Joints, the Kreg Jig® K5 makes it simple to get started.



First, select your screw based on the thickness of your wood. The included screw reference chart in the storage wing makes this step easy.



Set the Stop Collar using the included Drill Bit Setup Block, and simply pull the spring-loaded pin to adjust the Drill Guide Block.



Finally, set the workpiece clamp—slide the clamp block, pull the handle up until it clicks twice, and then push it back down. Just that easy, you're ready to go!

Joining

INCLUDES 3 FREE PROJECT PLANS

Whether you're just starting out or you've been building for years, these detailed step-by-step plans give you the information you need and the design options you want.



Coffee Table



Garage & Entryway Organizer



Modular Media & Display Center

Clamping

Get the most from your Kreg Jig® K5

Learn more about related products from Kreg and expand the possibilities.



Screws and Plugs
Whether you're using softwood, hardwood, or plywood, and whether you're working indoors or outdoors, Kreg makes a screw that will ensure a tight, strong Kreg Joint with solid wood plugs available in seven species or plastic plugs in five different colors to conceal your joint. See page 21 to learn more.



Kreg Jig® HD
Build bigger projects better with the Kreg Jig® HD. It creates pockets for big #14 screws that are coated for indoor or outdoor use. Works with "2-by" (1½" (28mm) thick) and larger materials. See page 18 to learn more.



Automaxx™ Auto-Adjust Clamps
Automaxx™ clamps make clamping foolproof by allowing you to switch from one thickness to another without adjusting the clamp. Automaxx™ does it for you—automatically. See page 36.



Micro-Pocket Drill Guide
The Micro makes pocket holes that are 25% smaller, so you can use Kreg Joinery on thinner, narrower stock. Perfect for ½" (12mm) material and pieces as narrow as 1" (25mm). See page 19 to learn more.

Cutting & Measuring Tools

Kreg Jig® K4

ITEM# K4 / K4MS

The do-it-yourself solution for building with wood

The Kreg Jig®K4 is the perfect choice for do-it-yourselfers and anyone new to pocket-screw joinery. Whether you're building your first set of garage shelves or making minor repairs around the house, the Kreg Jig® K4 can help you finish the job in less time, and with far less effort than you ever thought possible.



Joining

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass-Filled Nylon	3	5/16", 7/8" and 1 1/8" (14mm, 22mm, 36mm)	Toggle clamp for benchtop applications. Works with a variety of common clamps for repair applications.	1/2", 5/8", 3/4", 7/8", 1", 1 1/8", 1 1/4", 1 3/8", 1 1/2" (12mm, 16mm, 19mm, 22mm, 25mm, 29mm, 31mm, 35mm, 38mm)

Clamping

FEATURES

3-HOLE DRILL GUIDE

The 3-hole Drill Guide lets you make perfectly-placed pocket holes in a wide variety of material widths and thicknesses, from 1/2" (12mm) to 1 1/2" (38mm), in 1/8" (3mm) increments.



LARGE CLAMPING RECESS

The large clamping recess makes it easy to secure your jig to your workbench using Kreg multipurpose Face Clamps or any common bar clamp or C-clamp.



REMOVABLE DRILL GUIDE

For the hard to reach repair applications, or when you just want to take your work on the road, the removable Drill Guide on the Kreg Jig® guarantees that you'll always have the right tool for the job.



Routing

BUYING OPTIONS

Kreg Jig® K4

ITEM# K4

Includes:

Kreg Jig® K4, stepped drill bit, 6" (152mm) square driver, starter Kreg screw set, starter Kreg plug set, SkillBuilder™ DVD, and owner's manual, all inside of a durable and compact carrying case.



Repairs Made Easy!



Drill pocket holes at the problem joint.



Drive self-tapping screws to secure the joint.



Done. Problem solved. It's really that easy!

Kreg Jig® K4 Master System

ITEM# K4MS

Includes:

Includes the Kreg Jig® K4, Face Clamp, portable base, drill guide spacer block, material support stop, dust collection attachment, 3/8" (10mm) stepped drill bit, 6" (152mm) square driver, 3" (76mm) square driver, starter Kreg screw set, starter Kreg plug set, SkillBuilder DVD, and owner's manual, all inside of a durable and compact carrying case.



MASTER COLLECTION INCLUDES:



MATERIAL SUPPORT STOP



DUST COLLECTION



FACE CLAMP™

Kreg Jig® R3

ITEM# R3

The home improver's solution for building with wood

The Kreg Jig® R3 is the perfect solution for any homeowner who builds projects with wood. With the Kreg Jig® R3, you can make home improvements, build bookcases and shelves, create storage projects, make lasting repairs, and much more.

Includes:

Kreg Jig® R3, clamp adapter, stepped drill bit, 6" (152mm) driver bit, depth collar, Allen wrench, starter Kreg screw set, starter Kreg plug set, and owner's manual, all inside of a compact and durable carrying case.



Joining

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass-Filled Nylon	2	3/4" (19mm)	Works with a variety of common clamps. Clamp Pad Adapter accepts any Kreg Face Clamp™.	1/2", 5/8", 3/4", 7/8", 1", 1 1/8", 1 1/4", 1 3/8", 1 1/2" (12m, 16mm, 19mm, 22mm, 25mm, 29mm, 31mm, 35mm, 38mm)

Clamping

The Perfect Tool for Repairs

Have a wobbly table or chair at home? You can pry it apart, glue, clamp, and reassemble it, hoping it holds up... Or, you can tighten it in a snap with the Kreg Jig® R3. Small enough to fit just about anywhere, you can use it to fix chair runners, secure table rails to legs, and much more.



Compact Design



The compact design of the Kreg Jig® R3 is perfect for making repairs in tight locations.

Routing

FEATURES

A CLAMP PAD ADAPTER

The Kreg Jig® R3 can be secured to your workpiece with any standard bar clamp or C-clamp. In addition, the R3's Clamp Pad Adapter allows the jig to be attached directly to any Kreg Face Clamp™ for faster and more repeatable pocket holes.

B MATERIAL THICKNESS SETTINGS

From thin drawer boxes and craft projects to stout 2x4s, this jig can handle just about anything. Independent positioning sliders feature nine depth settings, allowing you to easily join materials from 1/2" (12mm) - to 1 1/2" (38mm) thick in 1/8" (3mm) increments.



C ORGANIZED CARRYING CASE

The R3 comes in a durable carrying case to keep materials organized and to make sure that you always have the tools you need on hand. As a bonus, we've molded a depth setup gauge into the case for handy reference.

D EASY-PRESS™ POSITIONING SLIDERS

To properly set the jig, simply position the sliders on the side of the jig and move the sliders so that your material thickness is aligned with the arrow on the jig body (shown in red) to set your drilling depth.



Cutting & Measuring Tools

Kreg Jig® HD

ITEM# KJHD

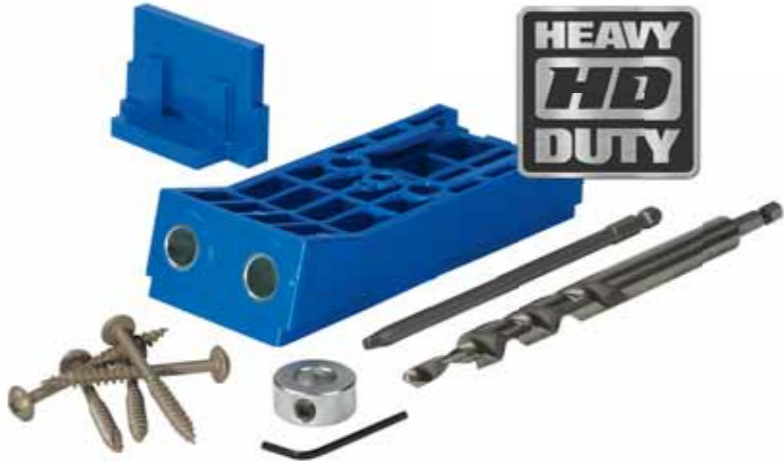
Joining

The heavy-duty solution for building with wood

Bigger bit, bigger screws, and of course—bigger projects. The Kreg Jig® HD delivers the strength and confidence you need to BUILD BIG!

Designed with the same tried-and-true efficient design and hardened-steel drill guides as the original Kreg Jig®, the Kreg Jig® HD lets you create joints in 1½" (38mm) and thicker materials that are an amazing 50% stronger than traditional Kreg Joints.

Includes:
HD Drill Guide, stop block, ½" (12mm)-diameter HD stepped drill bit, 6" (152mm) HD driver bit, stop collar, Allen wrench, starter Kreg screw set, and Quick-Start Guide.



NOTE:
Be sure to check with your local building code authority before using the Kreg Jig® HD to construct load bearing objects such as interior walls or deck railings. Building codes differ from area to area. Please refer to the applications in user manual or www.kregtool.com for more information.



SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Workpiece Thickness Settings
Glass-Filled Nylon	2	1⅞" (36mm)	1½" (38mm)

Clamping

Heavy-Duty Screws:

The Kreg Jig® HD is optimized for working with 2x4s and larger stock. It utilizes heavy-duty #14 hardened-steel screws that offer incredible shear-resistance and have three anti-corrosion layers for long-term corrosion resistance.



It Works Wherever You Do:



Whether you're framing walls, building deck railings, backyard furniture, fences, benches, or any other large project, you always want the strongest joint possible. This is where the Kreg Jig® HD excels – strength.

FEATURES

50% STRONGER THAN STANDARD POCKET-HOLES

Thanks to the large, aggressively-threaded #14 hardened-steel screws, joints made with the Kreg Jig® HD are 50% stronger than their standard-sized counterparts. Strength compounds with each screw you drive.

STOP BLOCK

The Kreg Jig® HD works best as a stand-alone jig. Simply connect it to your Kreg Face Clamp, lock it into place with the included Stop Block, and take it where you need to work. The Stop Block registers your jig against the workpiece so it's always in the right position.

WORKS WITH THE K3, K4, & K5 KREG JIGS®

Depending on the project, the Kreg Jig® HD can also connect directly to your model K3, K4, or K5 Kreg Jig® benchtop base for upright drilling. A very handy feature if you already own a Kreg Jig®!



Cutting & Measuring Tools

Kreg Jig® Mini

ITEM# MKJKIT

Simple

The Kreg Jig® Mini is a great choice for applications where the smallest jig possible is required. The simplistic design includes the hardened-steel guide of traditional Kreg Jigs®, but does not include a reference fence, so material thickness adjustments must be made manually.

Includes:
Kreg Jig® Mini, stepped drill bit, depth collar, and Allen wrench.



SPECIFICATIONS

Body Material	Number of Drill Guides	Clamping Method	Workpiece Thickness Settings
Glass-Filled Nylon	1	Works with a variety of common clamps or any Kreg Face Clamp™.	½" (12mm) to 1½" (38mm)

Joining

Kreg Jig® Accessories

Micro-Pocket™ Drill Guide

Create more compact pocket holes

With a 25% smaller hole diameter, the Micro-Pocket™ Drill Guide lets you create more compact pocket holes in almost all Kreg Joinery applications. You also have the ability to tackle smaller projects, thinner stock, and tighter repair applications, where standard pocket holes simply can't go. Designed for use with the Kreg Jig® K3, K4, and K5.

Includes:
Micro-Pocket™ Drill Guide, Kreg Micro drill bit, stop collar, Allen wrench, and sample Kreg pocket-hole screws.

ITEM# KJMICRODGB



SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Workpiece Thickness Settings
Glass-Filled Nylon	3	¾", ⅞", 1⅞" (14mm, 32mm, 36mm)	½", ⅝", ¾", ⅞", 1", 1⅞", 1¼", 1⅝", 1½" (12mm, 16mm, 19mm, 22mm, 25mm, 28mm, 31mm, 35mm, 38mm)

FEATURES

A ENDLESS APPLICATIONS

A 25% smaller pocket hole works great in virtually every application where you'd use standard Kreg pocket holes. And because it removes less material, drill strokes are faster and easier.

B PERFECT FOR ½" (12MM) STOCK

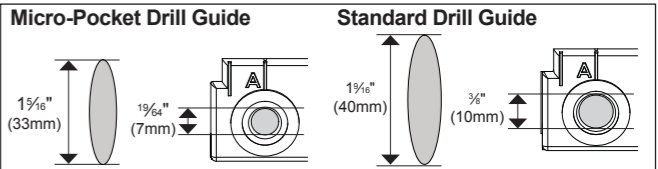
Screw heads seat well below material surface, making the Micro Pocket™ Drill Guide perfect for creating fully-pluggable pocket holes in ½" (12mm) thick material.

C PERFECT FOR NARROW STOCK

Reduced width lets you drill two holes in extremely narrow stock, down to 1" (22mm) wide, creating a much stronger joint in narrow materials.

D CHOOSE YOUR JIG

Fully compatible with the Kreg Jig® K3, K4, and K5. Features black body color to differentiate from standard Kreg Drill Guide.



Cutting & Measuring Tools

Kreg Jig® Accessories continued...

Joining

Kreg Jig® Portable Base

Accepts your Kreg Jig® Drill Guide Block and connects to most Kreg Face Clamps for portable pocket holes. Allows your jig to be used as two tools in one: a sturdy benchtop jig and a portable jig for work on the go.



ITEM# KPDGB



Dust Collection Attachment

This handy attachment connects any standard 1/4" (32mm) vacuum hose to your Kreg Jig® for faster drill strokes and a cleaner shop. Only for use with the Kreg Jig® K3, K4, and Kreg Jig® K4 Master System.



ITEM# KJDCA



Material Support Stop

This handy Kreg Jig® accessory can be positioned any distance from your Kreg Jig® to repeat the same pocket holes. Can also be swung out of the way to serve as a support for large panels.



ITEM# KJSS



Drill Guide Spacer Blocks

Drill Guide Spacer Blocks make it quick and easy to compensate for an additional 1/4" (6mm) in material thickness. Works with the Kreg Jig® K3, K4, K4MS, and K5. Set of 3.



ITEM# KDGADAPT



Drill Bits

Kreg drill bits feature a one-piece design that eliminates clogging and provides a much smoother, faster drilling stroke than the drill bits with replaceable center drills. The KJD Bit for our manual Kreg Jigs® is made of high-speed steel, while the DKDB machine bit is made of cobalt-steel to increase bit life. Because the DKDB bit is 3/8" (10mm) in diameter, it can be used in any manual Kreg Jig® as a premium replacement. Be sure to order the left-handed drill bit (LH-DKDB) for the center spindle of the DK3100 fully-automatic machine.

- | | |
|----------------|--|
| #DKDB | For DK1100, DK3100, and DK5100 |
| #LH-DKDB | For DK3100 Center Spindle (Left Hand) |
| #KJD | For Kreg Jigs® |
| #KJDHD | For Kreg Jig® HD (not shown above) |
| #KJSC/D | Depth Collar / Allen Wrench (not shown above) |
| #KJD/MICROBIT | For Micro-Pocket Drill Guide |
| #KJSC/MICROBIT | Micro-Pocket Depth Collar / Allen Wrench (KJSC/MICROBIT not shown above) |

Quick-Change Kit

ITEM# QUIK-KIT

This simple kit provides everything you need to switch from drilling pocket holes to driving pocket screws in just seconds.

- Includes:**
- Quick-Change chuck
 - #2 square driver
 - Hex shank pocket hole bit
 - Depth collar / Allen wrench



Drivers

Deep #2 Kreg drivers greatly reduce cam-out and come in 3" (76mm) and 6" (152mm) lengths. The 6" (152mm) length is easier to use in the majority of applications, while the 3" (76mm) is perfect for working in tight spots.

- | | |
|-------|---|
| #DDS | 3" (76mm) & 6" (152mm) , #2 Square Driver Set |
| #D6X2 | (2) - 6" (152mm), #2 Square Driver Set |
| #D6HD | 6" (152mm), #3 Square Driver for Kreg Jig® HD |



Quick-Change Drill Bit

ITEM# QUIK-BIT

Designed specifically for Kreg Joinery. Standard 1/4" (6mm) Hex Shank works with any standard Quick-Change Chuck.

Kreg Screws

Kreg screws are built with specialized features that work together to ensure the strongest joint possible. They also make driving easy and help to reduce wood splitting. Choosing Kreg screws will give you the best results possible. To get these great results, you need to choose the best Kreg screw for your particular project. Choosing the right screw is easy once you understand the features of each screw type and how these features will impact the success of your project.

Head Style

Unlike basic drywall screws with wedge-shaped heads prone to wood-splitting, Kreg screws have large flat heads that are designed to seat firmly in the bottom of Kreg pocket holes. This dramatically improves overall joint strength and prevents your wood from splitting. Kreg screws are available in two head styles:



MAXI-LOC

These washer-head screws are recommended for the majority of applications. The large head provides maximum bearing surface, helping to ensure the strongest joint possible.



PAN-HEAD

The smaller head of Kreg pan-head screws makes them the preferred choice for extremely hard woods and 1/2" stock. These screws also feature a smaller shank diameter, which reduces the chance of wood-splitting. Work with Kreg standard and Micro™ Drill Guides.

Thread Style

Kreg screws are available in three different thread styles, all of which feature a self-tapping tip. This allows the screw to drill its own hole while being driven, eliminating the need to drill a pilot hole in the adjoining workpiece. This feature also works to prevent your wood from splitting.



FINE THREAD

Fine-thread screws are the preferred choice for hardwoods.

Ash | Maple | Hickory | Mahogany | Oak | Walnut | Cherry | Birch



COARSE THREAD

Coarse-thread screws are the preferred choice for softwoods.

Plywood | Particle Board | MDF | Melamine | Pine | Cedar | Fir | Spruce | Basswood | Butternut | Aspen

Composition

Durable case-hardened steel ensures that you get the strongest joint possible, and that your screw will spin out in the hole before the head ever breaks off. Kreg screws are available in three finishes:

Zinc

Our zinc-coated screws are recommended for a wide variety of indoor projects where exposure to moisture is not a significant concern.



Kreg Blue-Kote™ screws feature three anti-corrosion layers, perfect for indoor and outdoor projects. They provide rust-resistance up to 400% greater than zinc-plated screws and work with pressure-treated material.

STAINLESS

Kreg stainless screws are specially designed for high-moisture applications, excessive exposure to water, and other exceedingly corrosive environments, such as ACQ-treated lumber.

Length

Selecting the correct screw length is the most important part of choosing the right screw for your application. As a general rule, we suggest using the screw lengths shown when joining like material thicknesses, such as 3/4" (19mm) to 3/4" (19mm) material.

The fully-threaded design of most standard screws can push workpieces apart as they are being tightened. The unique design of Kreg screws eliminates this problem and ensures that the joint pulls tightly together.

Watch an online video at kregtool.com for help choosing the best screw for your application.



Material Thickness	1/2" (12mm)	1/2" (12mm)	5/8" (16mm)	3/4" (19mm)	7/8" (22mm)	1" (25mm)	1 1/8" (29mm)	1 1/4" (32mm)	1 3/8" (35mm)	1 1/2" (38mm)
Screw Length	3/4" (19mm)	1" (25mm)	1" (25mm)	1 1/4" (32mm)	1 1/2" (38mm)	1 1/2" (38mm)	1 1/2" (38mm)	2" (51mm)	2" (51mm)	2 1/2" (64mm)
Item Number Key										
SML-F125-100										
SML	F		125		100					
Head Style	Thread Type		Length		Quantity					
SML = Maxi-Loc SPS = Pan Head	F = Fine C = Coarse		1 = 1" (25mm) 125 = 1 1/4" (32mm) 150 = 1 1/2" (38mm) etc.		50 100 etc.					

Kreg Screws

All Kreg Screws are available in a variety of quantities. See price sheet for package quantity prices.



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C1	Coarse	1" (25mm)	Maxi-Loc™	100, 500, 1000	#8
SPS-C1	Coarse	1" (25mm)	Pan Head	100, 500, 1000	#6
SML-C125	Coarse	1¼" (32mm)	Maxi-Loc™	100, 500, 1000, 5000	#8
SML-C150	Coarse	1½" (38mm)	Maxi-Loc™	100, 500, 1000	#8
SML-C2	Coarse	2" (51mm)	Maxi-Loc™	50, 250, 3000	#8
SML-C250	Coarse	2½" (64mm)	Maxi-Loc™	50, 250, 2000	#8
SPS-F075	Fine	¾" (19mm)	Pan Head	100, 500, 1000	#6
SPS-F1	Fine	1" (25mm)	Pan Head	100, 500, 1000	#6
SML-F125	Fine	1¼" (32mm)	Maxi-Loc™	100, 500, 1000, 5000	#7
SPS-F125	Fine	1¼" (32mm)	Pan Head	100, 500, 1000	#6
SML-F150	Fine	1½" (38mm)	Maxi-Loc™	100, 500, 1000	#7
SPS-F150	Fine	1½" (38mm)	Pan Head	100, 500, 1000	#6



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C125S5	Coarse	1¼" (32mm)	Maxi-Loc™	100, 1000	#8
SML-C150S5	Coarse	1½" (38mm)	Maxi-Loc™	100	#8
SML-C250S5	Coarse	2½" (64mm)	Maxi-Loc™	50, 250, 2000	#10
SML-F125S5	Fine	1¼" (32mm)	Maxi-Loc™	100	#7



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C2X250	Coarse	2½" (64mm)	Maxi-Loc™	30, 125	#14



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C125B	Coarse	1¼" (32mm)	Maxi-Loc™	100, 1000	#8
SML-C150B	Coarse	1½" (38mm)	Maxi-Loc™	100, 1000	#8
SML-C2B	Coarse	2" (51mm)	Maxi-Loc™	50, 250	#8
SML-C250B	Coarse	2½" (64mm)	Maxi-Loc™	50, 250, 2000	#8



Screw Kits

Keeping your screws organized has never been easier. Simply choose your kit: standard for indoor applications, or Blue-Kote™ for building outdoors. Each refillable carrying case comes with a selection of the most popular screws for Kreg Joinery™, and a handy screw guide so you always choose the right screw for the job.



Screw Kit

This kit contains five of the most popular self-tapping screw sizes for Kreg Joinery™ in a durable, easy-to-carry case.

Included:	QTY.
SPS-F1	150
SPS-C1	150
SML-F125	150
SML-C125	150
SML-C250B	75



Blue-Kote™ Screw Kit

This kit contains four of the most popular, weather-resistant screws in a durable, easy-to-carry case. Perfect for outdoor use.

Included:	QTY.
SML-C125B	100
SML-C150B	100
SML-C2B	100
SML-C250B	150



Pocket-Hole Plugs

For those times when pocket holes won't be hidden on the backside of your project or you want to highlight them decoratively, use Kreg Pocket-Hole Plugs. Plugs are offered in seven solid wood species, and five plastic plug colors for use on laminated surfaces.

Wood Plugs

Available in Quantities of:

#P-MAP		MAPLE	50
#P-WAL		WALNUT	50
#P-OAK		OAK	50
#P-PIN		PINE	50
#P-CHE		CHERRY	50
#P-CDR		CEDAR	50
#P-PNT		PAINT GRADE	50

Plastic Plugs

Plastic Plugs are great for laminated surfaces and come in five colors.

Available in Quantities of:

#CAP-BRN		BROWN	50
#CAP-BLK		BLACK	50
#CAP-WHT		WHITE	50
#CAP-ALM		ALMOND	50
#CAP-LTB		LIGHT BROWN	50

Wood Micro-Pocket™ Plugs

High-quality solid-wood plugs for your Micro-Pocket™ pocket holes.

Available in Quantities of:

#P-MICRO-MAP		MAPLE	65
#P-MICRO-OAK		OAK	65
#P-MICRO-PIN		PINE	65
#P-MICRO-CHE		CHERRY	65
#P-MICRO-PNT		PAINT-GRADE	65



Deck Jig™

ITEM# KJDECKSYS

The ultimate concealed decking system

With the Kreg Deck Jig™ and a few simple tools you already own, you can create a beautiful, functional deck surface that is completely free of exposed fasteners and painful splinters. Concealed-decking systems utilize awkward steel fasteners or thin plastic clips to hold your deck boards in place. The Kreg Deck Jig™ utilizes a more straightforward approach, creating an incredibly strong wood-to-wood bond through precisely-placed self-tapping screws.

Includes:
Kit contains Deck Jig™, instructional DVD, 100 Protec-Kote™ deck screws, 6" (152mm) Deck Jig™ drill bit, 6" (152mm) KTX square driver bit, (3) 5/16" (8mm) Deck Jig spacer rings, (3) 1/4" (6mm) Deck Jig spacer rings, (2) stop collars, (1) Allen wrench, and a durable carrying case.



FEATURES

- FUNCTIONAL**

An over-sized, ergonomic, easy-grip handle gives you a secure hold and complete control over each and every hole you drill.
- PRECISE**

Three hardened-steel Kreg drill guides keep the specialized stepped drill bit and driver bit at the precise, optimal angle.
- ACCURATE**

Six handy spacer rings – three 1/4" (6mm) and three 5/16" (8mm) – ensure accurate deck board spacing for proper drainage and a longer deck life.



HOW IT WORKS

DRILL.

Precise Angle

Drill holes into each edge of your deck board using the specialized stepped bit and the Deck Jig™ hardened-steel drill guides.

DRIVE.

Accurate Screw Depth Every Time

Drive screws through the same drill guide and into the joist. The depth collar precisely controls drive depth.

DONE!

That's it! You've just created an incredibly strong and sturdy joint with no visible fasteners.

RECOMMENDED ACCESSORIES

ITEM# KJD/DECKBIT and DECKDRIVER

Deck Jig™ Drill Bit / Driver Bit
The Deck Jig™ drill bit and driver bit both feature hardened-steel construction and Quick-Change compatible Hex shanks. Both bits are designed to work exclusively with the Kreg Deck Jig™ and come complete with a depth collar and Allen wrench to help control your plunge depth.

ITEM# DECKSPACER-BLUE and DECKSPACER-RED

Deck Jig™ Spacer Rings
Ensure a consistent spacing – 5/16" (8mm) or 1/4" (6mm) – between your deck boards while you drive your screws to secure the board. Rings feature a large handle for quick placement. Works with the Kreg Deck Jig™. Available in two sizes: 5/16" (8mm) (blue) or 1/4" (6mm) (red). Set of 12.

ITEM# KJHD

Kreg Jig® HD
If you build a lot of outdoor projects and work with 2x4's and larger stock, this is the Kreg Jig® for you. The Kreg Jig® HD has a bigger bit and utilizes bigger #14 screws, so that you can build bigger and stronger projects. See page 18.

Deck Screws



How many screws will you need?

# of Screws	Size of Deck
700 Screws	10' x 20' Deck (3mx6m)
1,400 Screws	20' x 20' Deck (6mx6m)
2,100 Screws	20' x 30' Deck (6mx9m)

*Based on 16" joist spacing.



Stainless 2" (50mm) Deck Screws

To provide the ultimate protection, choose stainless. Stainless screws provide the best protection against corrosion in the long-term. Available in 100 ct. and 700 ct. packages.

100 ct.
ITEM# SDK-C2SS-100

700 ct.
ITEM# SDK-C2SS-700
(Driver Bit included)



Protec-Kote™ 2" (50mm) Deck Screws

These 2"-long Protec-Kote™ deck screws were specifically designed for use with 4/4 and 5/4 decking material, and work with the Kreg Deck Jig™. Protec-Kote™ features three anti-corrosion layers that are chemically combined to provide strong protection against rust and corrosion in many common outdoor applications. Perfect for ACQ-treated lumber. Available in 100-count and 700-count packages.

100 ct.
ITEM# SDK-C2W-100

700 ct.
ITEM# SDK-C2W-700
(Driver Bit included)



Protec-Kote™ 2 5/8" (67mm) Deck Screws

These high-quality deck screws are perfect for use with the Kreg Deck Jig™ or as a general fastener for a wide variety of deck projects. Protec-Kote™ features three anti-corrosion layers chemically-combined to provide strong protection against rust and corrosion in many common outdoor applications. Perfect for ACQ-treated lumber. Available in 100-count and 525-count packages.

100 ct.
ITEM# SDK-C26W-100

525 ct.
ITEM# SDK-C26W-525
(Driver Bit included)

Standard DECK vs. Kreg DECK



THE Kreg Deck Advantage

Looks Better
Get the deck you want, without unsightly exposed fasteners. Kreg screws are driven at an angle into the edge of your deck boards so they stay hidden from view.

Lasts Longer
Seasonal changes can force traditional fasteners out of place with time. Kreg screw heads stay safely below the surface, for a longer-lasting deck.

More Comfortable
Bare feet? Don't worry. By coupling the Kreg Deck Jig™ with composite decking, you'll get a deck free of cracks, splinters, and "pop-out" fasteners.

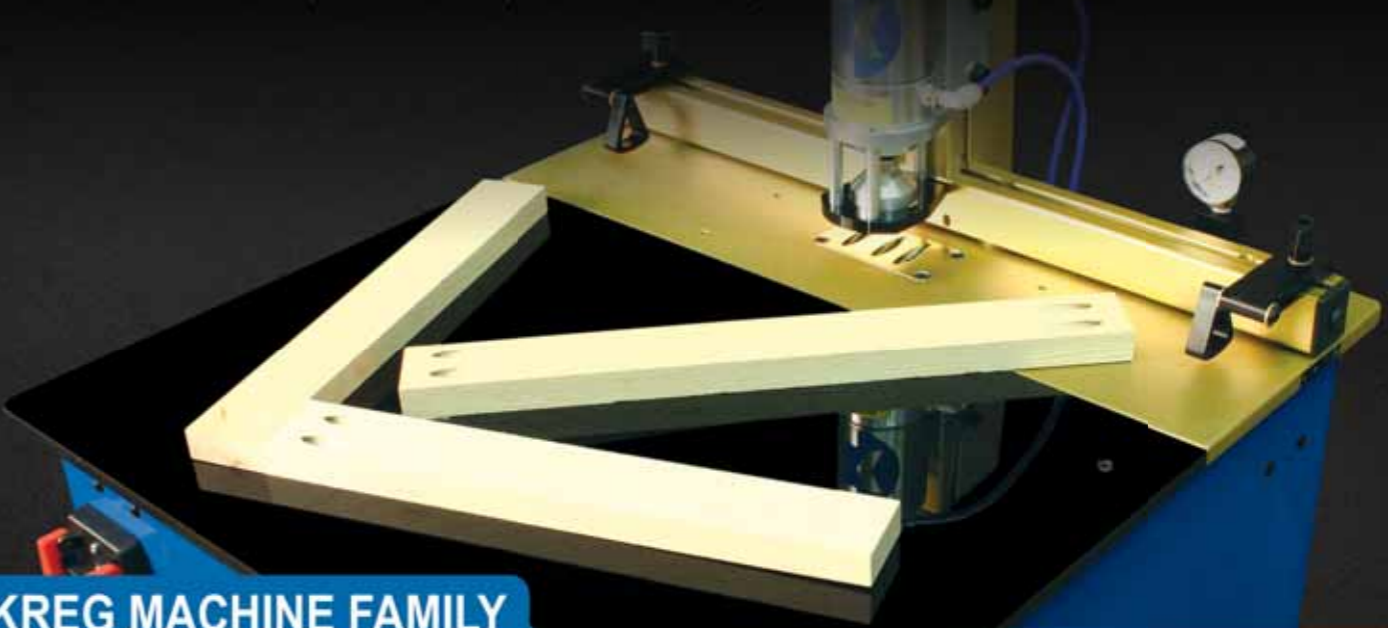
Pocket-Hole Machines



Foreman	28-29
DK1100 Series	30
DK3100 Series	31
DK5100 Series	32
Face-Framing Table	33

A KREG POCKET-HOLE MACHINE FOR EVERY NEED

Fast, quiet, and built to run in rugged production environments, Kreg offers pocket-hole machines that can drill 1, 2, 3, 4, or 5 pocket holes in just one machine cycle!



KREG MACHINE FAMILY

DB210

The all-new Foreman Pocket-Hole Machine is perfect for anyone who is serious about pocket-hole joinery. In no time, you will be building with twice the speed and half the effort of a standard pocket-hole jig. See pages 28-29 to learn more.

DK1100 FE (full-sized, electric) DK1100 FP (full-sized, pneumatic) DK1100 TP (benchtop, pneumatic)

DK1100 SERIES

The DK1100 is available in three models to fit the needs of almost any production shop: See page 30 to learn more.

DK3100

The DK3100 has three spindles that allow you to drill two pocket holes across rails of varying widths in just one machine cycle. The DK3100 can also be quickly changed to drill a single pocket hole, like our DK1100 series, by simply removing a drill bit. See page 31 to learn more.

DK5100

Five industrial-grade motors, five individually-activated clamping cylinders, and five durable drill spindles: in one powerful machine. The DK5100 makes drilling pocket holes across cabinet sides, shelving, stairs, window or door extensions easier than ever before. See page 32 to learn more.

FACE-FRAMING TABLE

The Face-Framing Table has four clamping cylinders that can be precisely adjusted, applying great pressure to the joint line on almost any size of frame. The table itself stands at a 30-degree angle, so it uses less floor space than a flat table. See page 33 to learn more.



New

Foreman

ITEM# DB210

Professional-grade pocket-hole machine at a consumer-friendly price

The all-new Foreman Pocket-Hole Machine from Kreg offers all of the features and capabilities of our professional-grade machines in a machine that's versatile, portable, and extremely affordable. From contactors and cabinet shops to dedicated hobbyists, the Foreman DB210 is perfect for anyone who is serious about pocket-hole joinery. In no time, you will be building with twice the speed and half the effort of a standard pocket-hole jig.

With the Foreman, pull of the handle starts the motor, clamps your workpiece, and drills a perfect pocket hole. The adjustable fence positions the workpiece for precise pocket depth, and a pair of adjustable stops provide repeatable accuracy. A 110-volt motor enables fast drilling, and a quick-change chuck allows for fast, tool-free bit changes. Plus, the Foreman creates all three types of Kreg pocket holes: Standard, Micro-Pocket™, and HD (Heavy-Duty). Micro and HD Bits sold separately.

Includes:
Kreg Foreman Pocket-Hole Machine, adjustable fence with spring-loaded stops, dust-collection attachment, Kreg stepped drill bit and drill guide, drill bit setting block, 6" (152mm) square-drive bit, and Owner's Manual.



SPECIFICATIONS

Motor	Drill Bits	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
110-volt	Comes with standard Kreg stepped drill bit. Also accepts Kreg Micro and HD drill bits.	1 second	1½" (38mm)	½" (12mm) material to 1½" (38mm) material	approx. 20 lbs.	Tabletop: 14" (355mm) x 23½" (597mm) Entire Unit: 15"H x 19"L x 29.5"D (380mm)H x (482mm)L x (750mm)D	1 Year Limited Warranty

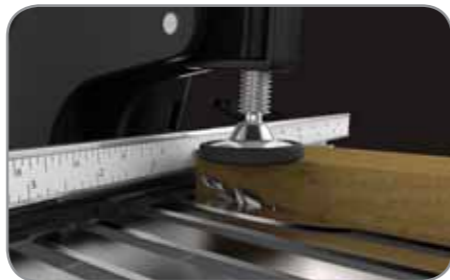
DRILL PERFECT POCKET HOLES IN 3 EASY STEPS!



Place Your Workpiece
The fence & stops position it perfectly



Pull the Handle
To clamp your work & drill perfect pocket holes



Put It Together
Drive in screws, and the joint is done!

FEATURES



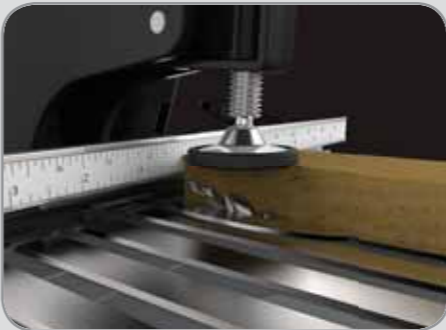
DRILLS ALL 3 KREG JOINTS
The all-new Foreman is the first Kreg Pocket-Hole Machine that can drill all three types of Kreg Joints: Standard for materials from ½" (12mm) to 1½" (38mm) thick, Micro-Pocket™ to create more compact pocket holes in thinner stock, and HD (Heavy-Duty) for creating strong joints in 1½" (38mm) and thicker stock.



ADJUSTABLE FENCE & STOPS
To ensure perfect pocket-hole placement, the Foreman features a tool-free adjustable fence that positions your workpiece for precise pocket depth, and a pair of adjustable, spring-loaded stops that provide repeatable accuracy.



POWERFUL MOTOR & QUICK-CHANGE CHUCK
One pull of the handle starts the powerful 110-volt motor for fast drilling, and a quick-change chuck allows for fast, tool-free bit changes. Easily switch from Kreg Standard, Micro-Pocket™, and HD (Heavy-Duty) bits for different project needs.



PERFECT POCKET-HOLE PLACEMENT
Foreman users will be amazed at how quickly and easily they can drill perfect pocket holes time and time again. Because the drill bit enters the workpiece from below, it stops at the precise pocket depth each time.



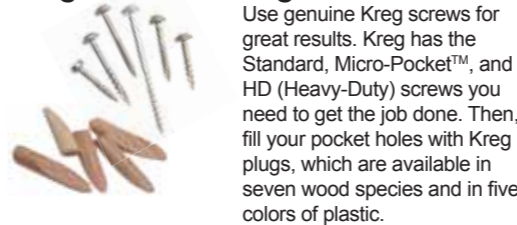
STRAIGHTFORWARD OPERATION
Simply pull the handle to start the powerful 100-volt motor, clamp your workpiece securely in place, and drill perfect pocket holes. Innovative features and straightforward operation give you a versatile, affordable, high-speed solution for pocket-hole construction.



BUILT-IN STORAGE & DUST COLLECTION
A handy dust collection attachment will keep your work area clean. Once you're ready to get to work, the cast-aluminum tabletop offers ample work space. Plus, underneath the tabletop is a built-in storage tray—the perfect place to store extra bits and accessories.

RECOMMENDED ACCESSORIES

Kreg Screws & Plugs



Use genuine Kreg screws for great results. Kreg has the Standard, Micro-Pocket™, and HD (Heavy-Duty) screws you need to get the job done. Then, fill your pocket holes with Kreg plugs, which are available in seven wood species and in five colors of plastic.

Standard Foreman Bit

Keep a standard replacement bit on hand, just like the ¾" (10mm) diameter one that comes with your Foreman.



Standard Replacement Bit without Drill Guide
ITEM# QUIK-BIT

HD Accessories

HD—the accessory to have when you want to BUILD BIG! You can build outdoor projects, construct strong deck rails, and even frame walls. Coated #14 screws create super-strong joints. You'll need the bit and drill guide to get started. Replacement bit is also available.



HD Drill Bit with Drill Guide
ITEM# DB210-HDBB



HD Replacement Bit without Drill Guide
ITEM# DB210-HDB

Micro Accessories

Micro—great when you want the smallest pocket joint possible. Perfect for adding detail, building cabinet frames, doors and drawers, and for smaller projects. You'll need the bit and drill guide to get started. Replacement bit is also available.



Micro Drill Bit with Drill Guide
ITEM# DB210-MBB



Micro Replacement Bit without Drill Guide*
ITEM# KJD/MICROBIT

*includes depth collar



DK1100 Series

Single-Spindle Machines

Fast. Quiet. Reliable.

The DK1100 Pro Series machines set the standard in the industry for drilling a single pocket hole at a time. We've packed these machines with functional features that set them apart from the competition. Choose from electric- or pneumatic-powered, freestanding- or bench-mounted to fit the way you build. Each DK1100 machine is built with an industrial-grade motor that provides the power to run day after day – quickly, quietly, and reliably – in even the most high-production environments.

It Works For You

The DK1100 series of machines are the standard in the industry for drilling one pocket hole at a time. We've packed features into these machines that really set them apart from the competition. Choose from electric or pneumatic power, free-standing or bench-mounted to fit the way you build.



The DK1100 is available in three models – 1 Electric and 2 Pneumatic – that fit the needs of almost any production shop.

BUYING OPTIONS

DK1100 FE

Add real productivity and efficiency to your shop with the "Production Pocket-Hole Standard". This model works with any standard 20-AMP, 110-volt outlet and features a strong 1½-HP electric motor, single-spindle simplicity, and a cycle time of less than one second.



ITEM# DK1100 FE

DK1100 FP

Already set up for pneumatic? This model features an industrial-grade 1½-HP pneumatic motor that is capable of the same pocket-hole productivity as the electric version. Requires a compressor able to produce 8 CFM at 120 PSI (50% duty cycle).



ITEM# DK1100 FP

DK1100 TP

This model is identical to the DK1100 FP, but comes in a much smaller frame. It features a table height of 8" (203mm), making it easy to build into your workbench or relocate from time to time. Requires a compressor able to produce 8-CFM at 120-PSI (50% duty cycle).



ITEM# DK1100 TP

SPECIFICATIONS

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
Electric Model: 1½-HP, 110-Volt, Single-Phase Pneumatic Models: 1½-HP	DKDB Drill Bit (¾" (10mm) Shank Dia., ⅜" (5mm) Pilot, ½" (13mm)-long)	TP & FP: 8-CFM at 50% Duty Cycle (120 PSI/min) FE: 1 CFM clamp cylinder (90 PSI/min)	1 second	4" (102mm)	½" (13mm) material to 1½" (38mm) material	TP: 77 lbs. (35kg), FP: 138 lbs. (63kg), FE: 176 lbs. (80kg)	TP: 19"H x 24"W x 24"D (500mm)H x (610mm)W x (610mm)D (8" (203mm) table height) FP: 50"H x 24"W x 24"D (1000mm)H x (610mm)W x (610mm)D (40" (1000mm) table height) FE: 50"H x 24"W x 24"D (1000mm)H x (610mm)W x (610mm)D (40" (1000mm) table height)	5 Year Limited Warranty

FEATURES

A CONVENIENT SWING STOPS

Quickly position pocket holes across rails of various widths by placing them against one stop, drilling the pocket hole, and then repeating with the rail against the other stop. When you want to drill pocket holes in panels, the stops swing out of the way.

B ADJUSTABLE FENCE

Adjustments couldn't be easier as the fence adjusts right from the top of the machine to let you center a pocket hole in ½" (13mm) to 1½" (38mm) thick materials. The hold-down clamp also adjusts to allow materials up to 4" (102mm) thick to be drilled.



C QUICK DRILL BIT CHANGES

Changing drill bit is a quick, simple process. Simply loosen the collet with the included Allen wrench, replace with a new bit, and you are back in production in less than 60 seconds!

D MOTORS BUILT TO LAST

The industrial-grade motors in Kreg pocket-hole machines are built for long-lasting service. Kreg machines are also designed to minimize stress on moving parts, greatly reducing the likelihood of failure.



DK3100 Series

Multi-Spindle

ITEM# DK3100

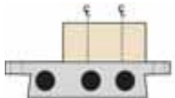
Build quality face frames, twice as fast!

If you're looking for the ultimate machine to build face-frames, this is it. The multi-spindle DK3100 contains three spindles that allow you to drill two pocket holes across rails of varying widths in just one machine cycle. Best of all, the DK3100 can be quickly changed to drill a single pocket hole, by simply removing a drill bit. If you're serious about face-frame production, the DK3100 is the machine that will deliver real performance to your shop and profits to your bottom line.

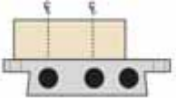
The DK3100 drills two pocket holes in one cycle. Plus, it gives you options for spacing the holes. You can set the drill spindles at ¾" (19mm), 1" (25mm), and 1½" (44mm) on center, perfect for today's most-common rail widths.

Pocket Holes Twice as Fast!

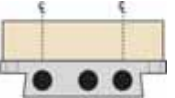
Multiple spindles give you the option of three hole spacings to fit today's most common face-frame widths. If you prefer to drill only one pocket hole, no problem! Just remove a drill bit and you get the equivalent of our DK1100 single-spindle machine. Only Kreg offers you the option of one or two pocket holes at a time and your choice of three on-center hole spacings *IN THE SAME MACHINE!*



Use ¾" (19mm) spacing on 1½" (38mm) to 2½" (57mm) wide material



Use 1" (25mm) spacing on 2½" (57mm) to 4" (101mm) wide material



Use 1½" (44mm) spacing on 2½" (57mm) to 4" (101mm) wide material

The DK3100 not only drills two pocket holes in one cycle, it also gives you options for spacing the holes. You can set the drill spindles at ¾" (19mm), 1" (25mm) and 1½" (44mm) on center, perfect for today's most common rail widths.

SPECIFICATIONS

On-Center Spindle-Spacings: ¾" (19mm), 1" (25mm), 1½" (38mm)

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
Electric, 1½-HP, 110-Volt, Single Phase	LH-DKDB and (2) DKDB Drill Bits (¾" (10mm) Shank Dia., ⅜" (5mm) Pilot, ½" (12mm)-long)	1 CFM clamp cylinder (90 PSI)	1 second	4"	½" (12mm) material to 1½" (38mm) material	176 lbs. (80kg)	50"H x 24"W x 24"D (1270mm)H x (610mm)W x (610mm)D (40" (1000mm) table height)	5 Year Limited Warranty

FEATURES

EASY SETUP

The lift-off top gives you direct access to the drill bits. A simple turn of an Allen wrench in the drill bit collets is all it takes to change bits. In less than a minute, you can change to any of the three bits or set up the DK3100 for single-spindle drilling.



ONE SECOND CYCLE TIMES

Two pocket holes in one second? It's not a dream... It's reality with the DK3100. The one-touch foot pedal activates the spindle to make two perfect pocket holes in one second.



HIGHLY DURABLE

The DK3100 uses a hardened-steel drill guide that supports the drill bits all the way into the workpiece, prolonging drill bit life and improving the cut quality of the pocket hole. Guide carries a lifetime warranty.



RECOMMENDED ACCESSORIES



DKDB Drill Bit
¾" (10mm) drill bit. Highly heat-resistant, cobalt-steel construction for prolonged bit life.



LH-DKDB Drill Bit (DK3100 only)
Left-handed ¾" (10mm) drill bit. Highly heat-resistant, cobalt-steel construction for prolonged bit life.



DK5100 Series Panel-Boring Machine

ITEM# DK5100

One machine cycle. Five pocket holes.

Five industrial-grade motors, five individually-activated clamping cylinders, and five durable drill spindles; all in one amazing machine. The DK5100 makes drilling multiple pocket holes across cabinet sides, shelving, stairs, and window or door extensions easier than ever before. It can beat the bottle-neck that's slowing down your shop and significantly improve your bottom line.

This machine is built for the shop that has a specific repetitive application that demands increased productivity. The time saved by drilling up to five pocket holes at once is truly dramatic and will allow you to reallocate resources to areas of your shop that need more attention.



Don't let bit changes slow you down. The simple and straightforward design of the DK5100 – and all of our machines – lets you make easy bit changes in 60 seconds or less.

Increase Your Shop Output

This machine is built for the shop that has repetitive applications that demand increased productivity. The time saved by drilling up to five pocket holes at once is truly dramatic and allows you to reallocate resources to areas of your shop that need more attention.

SPECIFICATIONS

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
(5) pneumatic, ¾-HP motors and 6" (152mm) on-center spindle spacings	(5) DKDB Drill Bits (¾" (10mm) Shank Dia., ⅜" (5mm) Pilot, ½" (12mm)-long)	20 CFM at 50% Duty Cycle (120 PSI)	2 seconds	1¼" (44mm)	½" (12mm) material to ¾" (19mm) material	350 lbs. (160kg)	50"H x 36"W x 24"D (1200mm)H x (900mm)W x (610mm)D (40" (1000mm) table height)	5 Year Limited Warranty

FEATURES

INDIVIDUAL CONTROL

Each of the five spindles is controlled with an on/off switch located on each clamping tower, giving you instant control of every spindle. Drill with all five spindles at once or turn a couple off to meet the needs of your project.



5 POCKET HOLES, 1 CYCLE

The DK5100's five spindles are spaced 6" (152mm) on-center, the perfect spacing for many panel applications. A simple tap of the foot pedal creates five uniform pocket holes in less than two seconds. Now that's productivity.



PNEUMATIC POWER

All five drill spindles are driven by industrial-grade pneumatic motors that are designed to provide you with plenty of drilling power, panel after panel, year after year.



RECOMMENDED ACCESSORIES



DKDB Drill Bit
¾" (10mm) drill bit. Highly heat-resistant, cobalt-steel construction for prolonged bit life.

ITEM# DKDB



Self-Tapping Pocket-Hole Screws
Square drive, case-hardened, flat head, self-tapping screws. Perfect for any pocket-hole application. (See pages 21-23)



Face-Framing Table

ITEM# KFT4X8

Face-frame assembly made easy

Fast face-frame assembly is great. Fast and accurate assembly that virtually eliminates sanding is even better. The Face-Framing Table has four clamping cylinders that can be precisely adjusted, applying perfect pressure to the joint line on almost any size of frame. The table stands at a 30-degree angle, so it uses less floor space than a flat table. It also prevents back pain by allowing you to stand upright, rather than bent over.



Flush Face Frames Made Easy: 1) Align stile and rail along squaring fence 2) Adjust clamp cylinder and secure joint line 3) Drive self-tapping screw

SPECIFICATIONS

Table Dimensions	Angle	Weight	Retractable Squaring Fence	Work Surface	Clamping	Accessories
76"H x 110"W x 30"D (1900mm)H x (2800mm)W x (7600mm)D	30° from vertical	350 lbs. (160kg)	Retracts out of the way for frames longer than 8' (2.4m)	4' (1.2m)x 8' (2.4m) melamine, 1½" (28mm)-thick	Four high-quality clamping cylinders can be independently controlled. Activate one at a time or all at once with a master switch.	Add our Pneumatic Screw Gun and 8' (2.4m) Coil Hose

FEATURES

RETRACTABLE SQUARING FENCE

The aluminum squaring fence on the left side of the table retracts out of the way to accommodate frames longer than 8' (2.4m). Just begin your frame with the squaring fence up, then retract the fence as needed.



CUSTOMIZED SETUP

Each clamping cylinder can be independently controlled, so you can actuate each cylinder individually or activate them all at once with a master switch located at the bottom of the clamping arm.



POWERFUL CLAMPING

The four high-quality clamping cylinders apply tremendous pressure on the joint line to maintain a flush assembly. The clamping arm rolls easily on roller bearings and each cylinder glides smoothly along the arm for perfect positioning.



Perfectly Square. Perfectly Flush.

Fast assembly is great. Fast, accurate assembly that virtually eliminates sanding is even better. With the Framing Table, you'll get it all. It begins with the squaring fence for a perfectly square start. The pneumatic clamping cylinders hold your frame flush against the sturdy surface, helping to eliminate imperfections in the assembly so you'll rarely — if ever — need to finish-sand your frame.

RECOMMENDED ACCESSORIES



ITEM# CT6066

Pneumatic Screw Gun & 8' (2.4m) Polyurethane Coil Hose
This heavy-duty industrial pneumatic screw gun is perfect for use with our 4' (1.2m) x 8' (2.4m) Framing Table. It features a variable speed, pneumatic motor that provides up to 1,800-RPM at an average of 16-CFM, and durable construction for even the most high-production environments.

Clamping Tools



Automaxx™ Clamps	35-37
Klamp Table™	38
Klamp Systems™ Components	39-40
Klamp Vise™	40
Face Clamps™	41
Right Angle Clamp	41
90° Corner Clamp	41

AUTOMAXX
AUTO-ADJUST CLAMPING



Automaxx™ clamps make clamping tasks fast and foolproof. They automatically adjust to match the thickness of your material, whether it's thick, thin, or in between. Just set the clamping pressure you want once, and Automaxx™ technology does the rest! Automaxx™ clamps are available in Face Clamp, Bench Klamp™, and Bar Clamp styles, and in several size options.

FEATURES:

Available in multiple sizes
to fit all of your clamping needs

Clamps any thickness
without ever adjusting the clamp

Auto-adjust technology
maintains consistent clamping pressure

Tremendous clamping force
that's easy to regulate

Heavy-duty, all-metal construction
ensures strength and durability

Ergonomic padded grips
increase comfort and reduce fatigue

You set the clamping pressure

The clamp adjusts to any thickness

Automaxx™ Face Clamps

Automaxx™ Face Clamps feature technology that adjusts the clamps automatically, eliminating the need to readjust the clamp for every change in material thickness. Just squeeze the padded handles and the clamp locks closed, no matter what the thickness.

Automaxx™ Face Clamps also feature easy-to-regulate clamping pressure that you can simply set and forget. Auto-adjusting technology maintains the desired pressure every time. In addition to these great features, Automaxx™ Face Clamps feature extra-large clamp faces, comfortable padded handles, and heavy-duty construction.

Automaxx™ Face Clamp™ has a 3" (76mm) reach and handles materials up to 2½" (73mm) thick.



ITEM #KHC-1410

Automaxx™ Large Face Clamp™ has a 6" (152mm) reach and handles materials up to 4¼" (108mm) thick.



ITEM #KHC-1420



Automaxx™ Bench Klamps & Automaxx™ Bench Klamp System

Get the complete Automaxx™ Bench Klamp System

Automaxx™ Bench Klamps offer a fast, foolproof way to hold items on your workbench or work table. Just slip one into a Kreg Klamp Trak™ or Klamp Plate™ (page 40), and you can clamp items that are thick, thin, or in between to your bench without ever having to adjust the clamp. Just set the clamping pressure once using an easy-to-regulate thumbscrew, and Automaxx™ Bench Klamps do the rest—locking closed easily and consistently every time and with every thickness.



Automaxx™ Bench Klamp has a 3" (76mm) reach and handles materials up to 2½" (64mm) thick.



ITEM #KKS1120

Automaxx™ Large Bench Klamp has a 6" (152mm) reach and handles materials up to 4¼" (108mm) thick.



ITEM #KKS1140

Automaxx™ Bench Klamp System
This 360° Auto-Adjust bench-top clamping station includes a 3" (76mm) Bench Klamp & Klamp Plate.



ITEM #KKS1110

ALL-NEW Automaxx™ Bar Clamps

Auto-adjust clamping technology meets bar-clamp versatility

When you want the durability and adjustability of Automaxx™ Clamping, but you need more clamping capacity, turn to Automaxx™ Bar Clamps. They are available in two versions:

- 2¼" (57mm)-reach, up to 550 pounds (249kg) of clamping pressure, in 3 bar lengths — 8" (203mm), 16" (152mm), and 24" (609mm)
- Heavy-Duty: 2½" (73mm)-reach, up to 700 pounds (317kg) of clamping pressure, in 3 bar lengths — 12" (304mm), 24" (609mm), and 40" (1016mm)

All-new Automaxx™ Bar Clamps feature the same auto-adjusting technology as Kreg Automaxx™ Bench Klamps™ and Face Clamps, allowing you to clamp a variety of materials and assemblies with strong, consistent clamping pressure. Clamp quickly and easily by simply sliding the clamp heads against your workpiece, and then squeezing the handle to close the clamp with consistent pressure every time.



Auto Adjust technology maintains consistent clamping pressure



Ergonomic padded grips add comfort and reduce hand-fatigue






Extra-large clamp faces spread clamp pressure evenly






KSC-1470-8 Bar Clamp Shown

The KSC-1470-8 Bar Clamp has an 8" (203mm) clamping capacity.
The KSC-1470-16 Bar Clamp has a 16" (152mm) clamping capacity.
The KSC-1470-24 Bar Clamp has a 24" (609mm) clamping capacity.
The KSC-1485-12 Heavy-Duty Bar Clamp has a 12" (304mm) clamping capacity.
The KSC-1485-24 Heavy-Duty Bar Clamp has a 24" (609mm) clamping capacity.
The KSC-1485-40 Heavy-Duty Bar Clamp has a 40" (1016mm) clamping capacity.

Bar Clamps:

KSC-1470-8	KSC-1470-16	KSC-1470-24
 8" (203mm)	 16" (152mm)	 24" (609mm)

Heavy-Duty Bar Clamps:

KSC-1485-12	KSC-1485-24	KSC-1485-40
 12" (304mm)	 24" (609mm)	 40" (1016mm)

Cutting & Measuring Tools

Klamp Table™

The ultimate clamping solution!

The Klamp Table™ is the ultimate clamping solution for Kreg Joinery, and works with the entire family of Klamp System™ components. If you've ever struggled to get perfectly flush Kreg Joints, failed to get your clamps positioned exactly where you need them, or needed an extra set of hands around the workshop, the Klamp Table™ is the perfect solution.



Drilling, routing, sawing, sanding; whatever the task, the Klamp Table™ provides greater efficiency and ease-of-use.

FEATURES

VERSATILE CLAMPING

Are you always looking for the right clamp? The Bench Klamp™ is great for almost any woodworking task. It slides along the Klamp Trak™, rotates 360°, and firmly locks into place wherever you need it.



FLEXIBLE POSITIONING

Stop working around your clamps and start working with them. The Klamp Trak™ allows you to position your Bench Klamp™ and Klamp Blocks™ anywhere along the table edge, and quickly remove them to regain your flat work surface.



PRECISE ALIGNMENT

Made from durable, impact-resistant plastic, Klamp Blocks™ slide along the Klamp Trak™, allowing you to quickly register stock to the edge of your work surface, and bring your entire project into alignment.



* Casters sold separately

BUYING OPTIONS

Klamp Table™ / Universal Steel Stand Combo

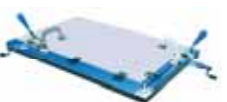
The Klamp Table™ combines several of the Klamp System™ components into one amazing clamping station. Once secured to the Universal Steel Stand, the Klamp Table™ provides the ultimate clamping solution for Kreg Joinery and almost any other woodworking task. Whether you're joining, sawing, sanding, or routing, owning a table that was designed and built with clamping as its primary focus makes all the difference in the world.



ITEM# KKS2000

Klamp Table™

The Klamp Table™ is the ultimate clamping solution for Kreg Joinery, and works with the entire family of Klamp System™ components. If you've ever struggled to get perfectly flush Kreg Joints, failed to get your clamps positioned exactly where you need them, or needed an extra set of hands around the workshop, the Klamp Table™ is the perfect solution.



ITEM# KKS1000

Universal Steel Stand

The Kreg Universal Steel Stand is the perfect foundation for all Kreg Table Top solutions, including the Klamp Table™ and the Precision Router Table Top. The stand is made from a heavy-gauge steel and is adjustable from 31" (787mm) to 36" (914mm) in height. Includes 4 leveling feet and assembly hardware.



ITEM# KRS1030

RECOMMENDED ACCESSORIES



ITEM# PRS3090

Heavy-Duty Casters

Add mobility to your Universal Steel Stand. Includes four heavy-duty casters. Dual-locking mechanism protects against caster roll and pivot. Weight capacity is 150 lbs. each. Includes all necessary hardware.

Perfect Kreg Joints. Every Time.

If you've ever struggled to get your Kreg Joints™ to come out perfectly straight and flush, the Klamp Table™ will be an invaluable addition to your tool collection. While the two Bench Klamps™ secure each joint, the five individual Klamp Blocks™ allow you to quickly register your workpieces to the edge of the table, center the Bench Klamp along the joint line, and bring your entire project into alignment.



SPECIFICATIONS

Klamp Table™

- Large 21¾" (552mm) x 33¾" (857mm) clamping surface.
- Replaceable, glue-resistant melamine surface.
- Klamp Trak™ on two sides of the table provides endless flexibility.
- Klamp Blocks™ allow for fast, accurate, and consistent registration of work pieces
- Multi-Function: Can be used for a variety of woodworking functions, including sanding, routing, and layout

Universal Steel Stand:

- Heavy-gauge steel construction
- 31" (787mm) to 36" (914mm) height adjustability
- Four stable leveling feet
- Durable painted finish
- Fast and easy assembly

Inter-lok™

Inter-lok™ serves as the foundation for all Klamp System™ components. With it, the Bench Klamp™ can quickly be moved from place to place, providing 360° clamping, wherever you need it.



BENCH KLAMP™

This unique clamp slides along the Klamp Trak™ or secures to the Klamp Plate™, providing an amazingly strong 360° clamping station, wherever you need it. Simply remove the Bench Klamp™ to regain your perfectly flush work surface.



ITEM# KBK-IP



ITEM# KKS1030



ITEM# KKS1020

KLAMP PLATE™

Don't be satisfied with clamping on the edge of your workbench. When paired with the Bench Klamp™, this plate provides a clamping station wherever you need it most. Mount one into the center of your work bench, drill press, or sawhorse!

KLAMP BLOCKS™

When used with the Klamp Trak™, these simple blocks allow you to quickly and accurately register your stock to the edge of your work surface and bring your entire project into alignment. Made from durable, impact-resistant plastic. Set of 5.

KLAMP TRAK™

Turn the entire length of your workbench into a clamping station. This amazing track provides a continuous clamping plane along the edge of your bench. The Trak is perfect for quick positioning of your Bench Klamp™ and Klamp Blocks™.

Klamp System™ Components



ITEM# KKS-BK

Bench Klamp™

Great for most applications. Features a 3" (76mm)-reach and works with stock up to 4" (101mm) thick.



ITEM# KKS-KBKSYS

Bench Klamp™ System

Includes Bench Klamp™, Klamp Plate™, clamp pad, and mounting hardware.



ITEM# KKS-KLRBK

Large Bench Klamp™

Extended-reach Bench Klamp with a 6" (152mm) reach. Works with stock up to 6" (152mm) thick.



ITEM# KKS-KLBKSYS

Heavy-Duty Bench Klamp™ System

Take your Bench Klamp™ on the road. System includes a 10" (254mm) x 10" (254mm) x ¼" (6mm) steel plate, Bench Klamp™, mounting hardware, and rubber feet. Features glue-resistant, powder-coat finish.

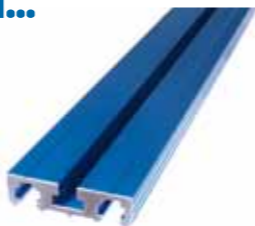
Klump System™ Components continued...



ITEM# KBK-IP

Klump Plate™

Add a clamping station almost anywhere you need one. Includes plate and mounting hardware. Compatible with standard Kreg Bench Klumps™ and Automaxx™ Bench Klumps.



ITEM# KKS1020

Klump Trak™

The Klump Trak™ lets you turn an entire workbench or sawhorse into a clamping station. Includes one 33¼" (857mm) aluminum extrusion. Compatible with standard Kreg Bench Klumps™ and Automaxx™ Bench Klumps.



ITEM# KKS1030

Klump Blocks™

The Klump Block Set™ lets you quickly and accurately register your workpieces and align your project for quick and easy squaring. Especially useful for face-frame construction. Made from durable, impact-resistant plastic. Includes 5 plastic blocks and mounting hardware.



ITEM# KKS2000

Klump Table™ / Stand Combo

Combines several of the Klump System™ components into one amazing clamping station. See page 38 for more information.

Klump Vise™

ITEM# KKS1060

The common everyday vise – reinvented

The Kreg Klump Vise™ represents a new approach to the common vise. It's smaller, more efficient, more affordable, and simpler to use. The Klump Vise™ can be connected to almost any workbench, providing over 350 pounds of clamping power. Vertical clamping, horizontal clamping, or vise-style clamping for routing, sanding, sawing, and more.

Includes:

Bench Klump™, Klump Vise™ Plate, 2 Klump Blocks™, 2 Bench Dogs, 2 Bench Brakes, installation hardware, and instructions.



Holds pieces vertically



Holds pieces horizontally



Flat on bench with Bench Dogs



Strong and secure hold. Up to 350 lbs of pressure.

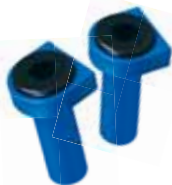


Quickly remove or reposition your Bench Klump™.



Fast and easy clamping – just grip and release.

RECOMMENDED ACCESSORIES



ITEM# KKS1070

Bench Dogs

These simple ¾" (19mm) reinforced nylon Bench Dogs™ will help make your next project easier. Included with each Bench Dog™ is a solid rubber Bench Brake™ that can be placed on top of the Bench Dog™ for a solid, non-slip work surface – perfect for routing and sanding.

Face Clamps™

Perfectly flush Kreg joints, in no time

All Kreg Face Clamps feature an extra-large pad on one arm that is placed on the "show side" of the joint to help create a flush joint as the screws are driven. The clamp is compatible with the Kreg Jig® R3's Portable Clamp Adapter so the jig can be connected directly to the clamp for high-speed panel drilling. Each Face Clamp has ergonomic padded grips for comfort and ease-of-use.



Face Clamp™

Best for the majority of pocket-screw applications. 3" (76mm) reach will handle workpieces up to 2¼" (70mm) thick.



ITEM# KHC-PREMIUM

Large Face Clamp™

Good for applications where a slightly longer reach is needed. 6" (152mm) reach will handle workpieces up to 5" (127mm) thick.



ITEM# KHC-LARGE

XL Face Clamp™

Good for applications where the longest possible reach is required. 10" (254mm) reach will handle workpieces up to 6" (152mm) thick.



ITEM# KHC-XLARGE

Right Angle Clamp

ITEM# KHC-RAC

90° clamping made easy

Joining workpieces at 90-degree angles is easy with the Right Angle Clamp. Its steel pin fits snugly into a pocket hole to clamp the pieces together as you drive your screw into the adjacent hole. Using the Right Angle Clamp is like having a helper on hand to hold materials at a perfect 90-degrees.



FEATURES

A CLAMP USING THE POCKET-HOLE

The steel pin on one arm of the clamp is shaped to fit snugly into a pocket hole, securely anchoring one workpiece against the other for easy assembly. Just drive a screw in an adjacent pocket hole while the Right Angle Clamp holds the pieces for you.

B SWIVEL PAD

On the arm opposite the pin, this clamp features a pad capable of swiveling to adjust to the dimensions of your material, so you can count on solid clamping without a chance of the joint shifting.

A



B



C ULTRA WIDE REACH

Whether you're joining two thin drawer sides or thicker materials to frame an outdoor project, the Right Angle Clamp opens wide to get the job done.



D USE TWO CLAMPS

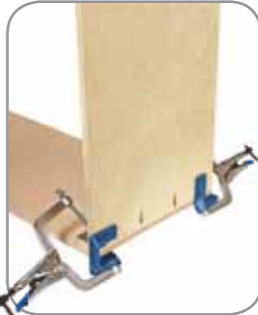
Many woodworkers find it handy to use two Right Angle Clamps when assembling large workpieces. Place a clamp on each end to hold the parts while you drive screws in the remaining pocket holes.

90° Corner Clamp

ITEM# KHC-90DCC

Self-squaring joints, quick and easy

This clamp features a self-squaring design that automatically aligns joints to a 90-degree angle when compressed. It also includes an L-handle for quick release and ease of use. The swivel head can easily adjust for materials up to 1¼" (32mm) thick. A large, heat-treated steel clamping surface with nickel plating protects soft woods against clamp imprint.



Precision Routing Systems



Precision Benchtop Router Table	43
Precision Router Table	44-45
Precision Router Table Accessories	46
Precision Router Table Insert Plate	47
Level-Loc Reducing Rings 5-Piece Set	47
Precision Router Table Lift	48
True-FLEX™ Featherboard	48
Precision Beaded Face-Frame System	49

Precision Benchtop Router Table

ITEM# PRS2100

Full-size router table capability in a portable package

Kreg's freshly-redesigned Precision Benchtop Router Table offers more features that give it the capability of a full-size, industrial router table in a portable package. Whether you want a router table to use on a job site or compact router table to use in the shop, the Precision Benchtop Router Table is a perfect routing solution for you.



Lightweight yet durable, compact yet feature-packed, this router table is perfect for anyone who needs a router table on the jobsite or for anyone who wants all the features of a full-sized router table in a portable package.



SPECIFICATIONS

Insert Plate Dimensions	Table Surface	Fence Length	Fence material	Overall Dimension	Weight
9 1/4" (235mm) x 11 1/4" (298mm) x 3/8" (9mm) with Level-Loc Reducing Rings	16" x 24" x 1" (406mm x 609mm x 25mm)	24" (610mm)	Aircraft-grade aluminum Anodized for easy cleanup	20"H x 28 1/4"W x 20 1/4"D (508mm)H x (717mm)W x (514mm)D	26 lbs. (12kg)

FEATURES

- A ROUTER TABLE TOP MICRO-DOT MDF**
This router's tabletop features the same Easy-Slide™ Micro-Dot skin, made from the same impact-resistant, high-pressure laminate that is used on our full-size router table. This skin allows workpieces to glide across the table's surface easily.
- B BUILT FOR INDUSTRY PROFESSIONALS ON-THE-GO**
This portable router table is built to withstand years of heavy use on the job site. It features a rugged steel foundation, four hard-wearing rubber feet, a tough tabletop made from impact-resistant surface, and a rigid aluminum fence, that are all built with mobile professionals in mind.



- C BUILT-IN JOINTER**
Fully-independent fence faces and depth-setting rods quickly turn your portable router table into a vertical jointer. Depth rods are stored on the fence and can be positioned behind the faces, allowing for jointing depth adjustments of 1/16" (2mm) and 1/32" (.80mm).
- D FULL-SIZE LEVEL-LOC INSERT PLATE & LEVELERS**
This full-size insert plate is the same one used in the large Kreg router table, which means you never have to compromise on functions or features. The plate is equipped with Level-Loc Reducing Rings that simply twist into place and lock in level and flush with the plate surface every time. Three rings are included: 1" (25mm), 1 1/4" (20mm) (for use with universal-style guide bushings), and 2" (16mm). The plate is mounted using Kreg Precision Insert Plate Levelers, making it easy to set the plate exactly flush with the table surface.

Cutting & Measuring Tools

Precision Router Table

ITEM# PRS1040

Tablesaw fundamentals.
Precision routing.

A quality router table is one of the most important tools for any serious woodworker. Whether you're routing a simple dado, putting the finishing touch on drawer fronts, or building an entire set of raised panel doors from scratch, the Kreg Precision Router Table – through a series of innovative features – helps woodworkers of all levels finish projects faster, easier, and with greater precision than ever before.

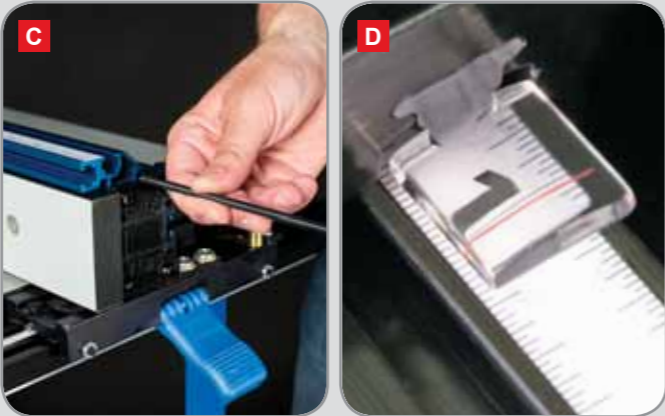
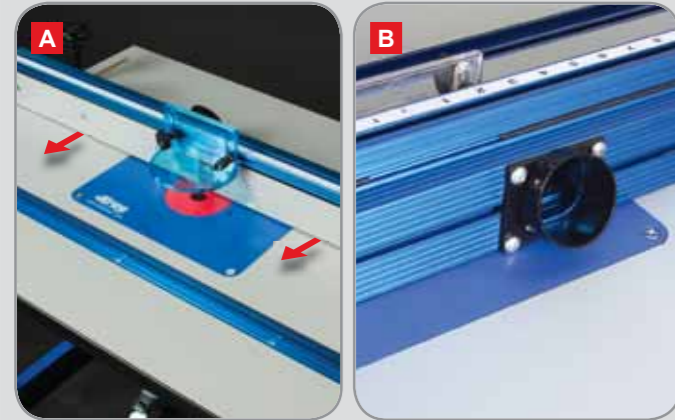
Our exclusive Micro-Dot surface, Precision Insert Plate with Level-Loc Reducing Rings and uniquely designed accessories ensure that you get the best possible routing experience on each and every pass.



* Images shown with optional equipment

FENCE FEATURES

- A TABLE SAW FUNDAMENTALS**
Unique self-squaring, T-square style fence design – similar to those found on high-end table saw rip fences – allows the fence to be quickly and accurately adjusted parallel to the miter slot. Unique cam-style locking handle and opposite-side anchor ensure incredible fence rigidity.
- B HEAVY-DUTY ALUMINUM FENCE**
Fully-enclosed, heavy-duty aluminum extrusion provides unmatched rigidity, strength, and precision to your router table top and helps to maintain an enclosed vacuum chamber for superior dust collection.



- C BUILT-IN JOINTER**
Two fully-independent fence faces and dual acrylic depth-setting rods quickly turn your router table into a vertical jointer. Depth rods are stored inside the fence and can be positioned behind the outfeed face to allow for jointing depth adjustments of 1/16" (2mm) and 1/32" (.80mm).
- D UNPARALLELED PRECISION**
Magnified Precision Lens Cursor lets you forget about using a tape measure and pencil, and start getting real accuracy out of your router table. The optional Micro-Adjuster allows you to dial in your precision even further.

Precision Router Table

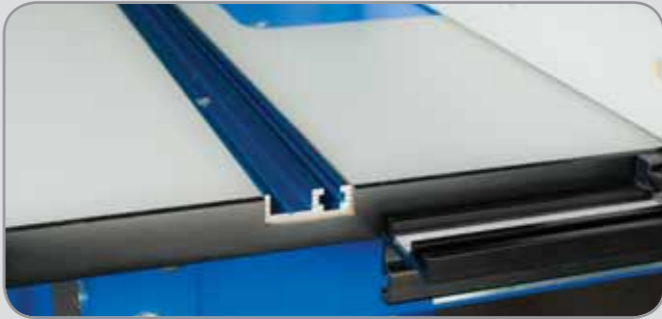
ITEM# PRS1040

TABLE FEATURES

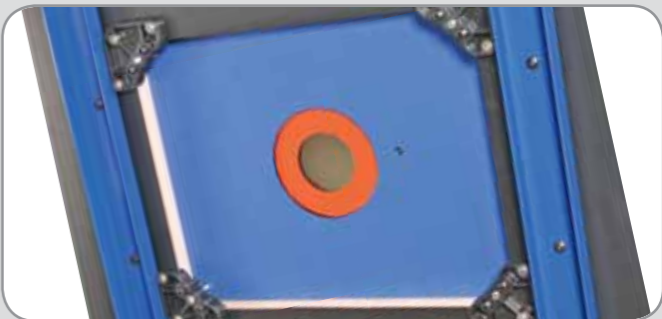
RUGGED TABLE-TOP CONSTRUCTION
The dense 1 1/8" (29mm) thick MDF top dampens noise and vibration. Easy-Slide™ Micro-Dot skin, made from impact-resistant, high-pressure laminate, helps workpieces glide easily across the surface. Extra-thick 3mm edge-banding resists protect the table edges against bumps and abrasion.



COMBINATION MITER / T-SLOT TRACK
This combination track accepts standard 3/8" (10mm) x 1/4" (19mm) miter-gauge guide bars, including the Kreg Precision Miter Gauge System, and provides easy attachment of accessories, such as Kreg True-Flex™ Featherboards.



STARTS FLAT, STAYS FLAT
A rugged MDF top and dual steel struts support the center of the router table. You'll never have to worry about the table bending or bowing over time. No matter how large or heavy your router and lift are, this table top will stay flat for years to come.



UNIQUE BOTTOM-UP LEVELERS
A flush-fitting insert plate is critical for safe, accurate routing. These high-quality plate levelers feature eight points of contact with the plate, allowing for precise plate-leveling. Lock-down screws at each corner hold the plate down securely.



SPECIFICATIONS

Plate Opening Dimensions	Table Surface	Fence Length	Fence material	Overall Dimension	Weight	Universal Steel Stand
9 1/4" x 11 3/4" (235mm x 298mm)	24" x 32" x 1" (609mm x 813mm x 25mm)	36" (914mm)	Aircraft-grade aluminum Anodized for easy cleanup	36 1/2"H x 37 1/2"W x 25 1/2"D (927mm)H x (952mm)W x (648mm)D	85 lbs. (39kg)	• Heavy-gauge steel construction • 31" (787mm) to 36" (914mm) height adjustable • 4 stable leveling feet • Durable painted finish • Fast and easy assembly

BUYING OPTIONS



ITEM# PRS1040



ITEM# KRS1030

Precision Router Table
This revolutionary router table boasts an impressive batch of features and brings a whole new level of rigidity and accuracy to your woodshop. Includes Item #s PRS1020, PRS1010, and KRS1030.

* Shown with optional equipment



ITEM# PRS1020



ITEM# PRS1010

Universal Steel Stand
The perfect foundation for all Kreg table-top solutions. Comes with four leveling feet and assembly hardware. Made from heavy-gauge steel. Adjustable in height from 31" (787mm) to 36" (914mm).

Precision Router Table Top
Designed to reduce vibration and noise, this heavy-duty router table top provides a solid, secure, and quiet routing solution for any workshop.

Precision Router Table Fence
This ground-breaking router fence provides an entirely new way to work. It will make every project faster, easier, and far more precise.

Router Table Accessories

Precision Router Table Stop

ITEM#PRS7850

Bring greater accuracy and repeatability to your Precision Router Table with this uniquely-designed stop. Features a low-profile, aluminum design, made to flip out of the way when not in use. The included Precision Lens Cursor gives you a clear and accurate view of the fence's tape.

Compatible with Kreg Precision Router Table and Precision Benchtop Router Table.



Design allows the stop to flip out of the way when not in use.



Get extra precision and unmatched repeatability for stopped dados & tenons.

Multi-Purpose Table Switch

ITEM# PRS3100

Add safety and convenience to your Precision Router Table with this incredibly handy power switch. This unique switch features a two-plug design to control two independent devices at once, Key-Lok™ to eliminate accidental power-on, and an 8-foot-long (2438mm), heavy-duty, 14-gauge power cord – a perfect companion to our Precision Router Table and Precision Benchtop Router Table.



Key-Lok™ eliminates unintentional power-on.



Dual-plug design controls two independent devices at once.

Predrilled Router Table Insert Plates

Make it easier than ever to mount your Triton, Bosch, or Porter-Cable router with a predrilled insert plate. See page 47.



ITEM# PRS3034 & PRS3036

Level-Loc Reducing Rings 5-Piece Set

This five-piece set of Level-Loc Reducing Rings fits the Precision Router Table Insert Plate, as well as Precision Router Table Lift, allowing you to customize the size of the opening around the bit.



ITEM# PRS3050

Precision Router Table Setup Bars

These innovative setup bars feature three unique ways to ensure your projects get the precision they truly deserve. This set includes seven setup bars stored in a portable protective case. Sizes: 1/8" (3mm), 3/16" (4mm), 1/4" (6mm), 5/16" (8mm), 3/8" (10mm), 7/16" (11mm), 1/2" (12mm).



ITEM# PRS3400

Precision Micro-Adjuster

Dial-in precise adjustments to your Kreg Precision Router Table or Precision Band Saw Fence – down to .005" – with the simple turn of a thumb wheel.



ITEM# KMS7215

Heavy-Duty Casters

Add mobility to your Universal Steel Stand with our Heavy-Duty Casters. Built to last and perform, these casters feature a dual-locking mechanism that won't roll or pivot once engaged, resulting in an extremely stable work station. Includes all necessary hardware.



ITEM# PRS3090

Precision Router Table Insert Plate Levelers

These unique levelers are the easiest way to add an insert plate to your shop-built router table. They eliminate the need for a supporting rabbit and feature a unique bottom-mount design that includes eight adjustable points of contact, four-corner lock-downs for stability, and locating tabs for easy installation.



ITEM# PRS3040

Precision Router Table Insert Plate

This rugged 3/8" (10mm) thick phenolic insert plate is designed to provide a solid, flat, and perfectly level mounting surface for your router. Measuring 9 1/4" (235mm) x 11 1/4" (298mm), it will accept almost any router (even large, heavy models) with ease.

The plate is equipped with Kreg Level-Loc Reducing Rings that allow you to easily change the size of the opening around the router bit. These rings simply twist into place using an included ring wrench to lock in level and flush with the plate surface. The plate comes with three Level-Loc Rings: 1" (25mm), 1 1/8" (30mm) (for use with universal-style guide bushings), and 2 5/8" (67mm).

PRS3034 - Insert Plate for Triton TRA001 & MOF001

(also fits Porter-Cable 7500 series with slight modifications)

PRS3036 - Insert Plate for Porter-Cable 690/890 series & Bosch 1617

PRS3038 - Insert Plate, Non-Drilled



FEATURES

A LEVEL-LOC REDUCING RINGS

Change the size of the opening around your bit easily using these rings that simply twist into place and lock-in level and flush with the plate surface every time. Includes three rings: 1" (25mm), 1 1/8" (30mm) (for use with universal-style guide bushings), and 2 5/8" (67mm).

B WORKS WITH ANY ROUTER

This 9 1/4" (235mm) x 11 1/4" (298mm) x 3/8" (10mm) thick plate is designed to easily accept any router, and is built tough to resist sagging, with even the largest, heaviest routers.



C ENGRAVED ROUTER ALIGNMENT MARKS

The undrilled Insert Plate (PRS3038) comes without pre-drilled holes, unlike so-called "universal" plates. Instead, it has laser-engraved alignment marks on the underside that make it extremely easy to center and mount your router.

D REMOVABLE BRASS STARTING PIN

This removable brass starting pin gives you the safety and control you need while routing freehand—without a fence to guide the workpiece past the bit—by providing a surface to rest your workpiece against before you pivot the workpiece against the bit.

Level-Loc Reducing Rings, 5-Piece Set

ITEM# PRS3050

This five-piece set of Level-Loc Reducing Rings fits the Precision Router Table Insert Plate (Item #s PRS3034, PRS3036, and PRS3038), as well as the Precision Router Table Lift (Item # PRS3000), allowing you to customize the size of the opening around the bit.

The set includes rings with 3/4" (19mm), 1 3/8" (35mm), 1 5/8" (41mm), and 2 1/8" (54mm) openings, plus one "blank" ring that you can use to create your own custom-sized or zero-clearance ring. The set comes with a molded storage tray that has slots to hold all five Level-Loc Reducing Rings, plus slots to hold the three rings that come with the Precision Router Table Insert Plate or Precision Router Table Lift. Each slot is marked with the opening size, making it easy to keep the rings organized.



Cutting & Measuring Tools

Precision Router Table Lift


ITEM# PRS3000

This heavy-duty lift includes several unique features that work together to bring speed and convenience to your router table top. Features like the Quick-Lift and tool-less micro-adjustment wheel let you to make fast bit changes and precise depth adjustments (down in .002" increments) on-the-fly. If you're tired of bending and reaching, and ready to start working quickly and conveniently, look no further. Also accepts new Level-Loc Reducing Rings (page 47).

- 9¼" (235mm) x 11¼" (298mm) x ⅜" (10mm) Heavy-Gauge Aluminum Insert Plate
- Lift Includes 3 self-leveling, twist-lock insert rings: 1" (25mm) , 2⅝" (67mm) & Step Ring
- Adjustable reference scale can be set to zero from any bit position

Motor Pad Included: Porter Cable 7518

Available separately: Item# PRS4120	Milwaukee 5625
Item# PRS4110	Porter Cable 690/890, Bosch 1617/1618, DeWalt 618, Craftsman 17542/17540/28190







Clamping

True-FLEX™ Featherboard


The True-FLEX™ Featherboard gets its name from the careful engineering that went into its design. Many Featherboards on the market today apply too much pressure or not enough pressure to the workpiece, which results in imperfect cuts and less-than-safe operation.

The True-FLEX™ Featherboard provides a consistent and optimum pressure, and will stand up to years of heavy use in your woodshop. The Featherboard is made from an extremely durable plastic composite body and includes a Wedge-Lock™ System that allows the Featherboard to be secured to a variety of shop tools without the need for additional hardware.


Whether you're using a miter-slot or a T-slot, working on a table saw or a router table, the Wedge-Lock™ System adjusts accordingly and lets you work with confidence. Designed for use in standard ⅝" (10mm) x ¾" (19mm) miter slot.



True-FLEX™ fingers apply optimum pressure to your workpiece. Unique wedge-lock hardware works in miter slots on tablesaws, router tables, and band saws.




Vertical and horizontal positioning demonstrates wedge-lock miter slot and T-slot compatibility.



True-FLEX™ Featherboard

Single Featherboard. Comes with Wedge-Lock hardware that works in T-slots or miter slots on table saws, router tables, and band saws.

ITEM# PRS3010



True-FLEX™ Featherboard Twin Pack

Comes with an extended version of the Wedge-Lock hardware, perfect for stacking. When used together, they provide additional support for tall workpieces, resulting in higher-quality cuts.

ITEM# PRS3020

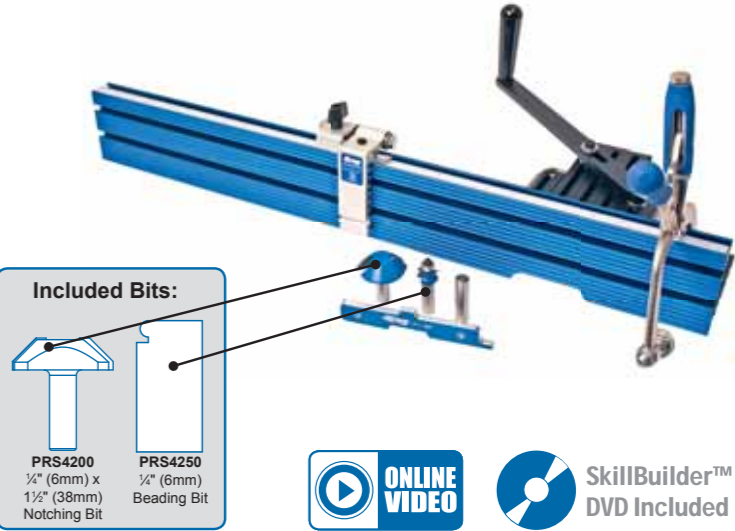
Precision Beaded Face-Frame System

ITEM# PRS1200

Beaded face frames, the Kreg way!
Beaded face frames are a great way to add detail, richness, and value to your cabinetry work. The Precision Beaded Face-Frame System works in conjunction with your full-size router table to serve as the fastest, easiest, and most affordable way to build beaded face-frames in a home shop.

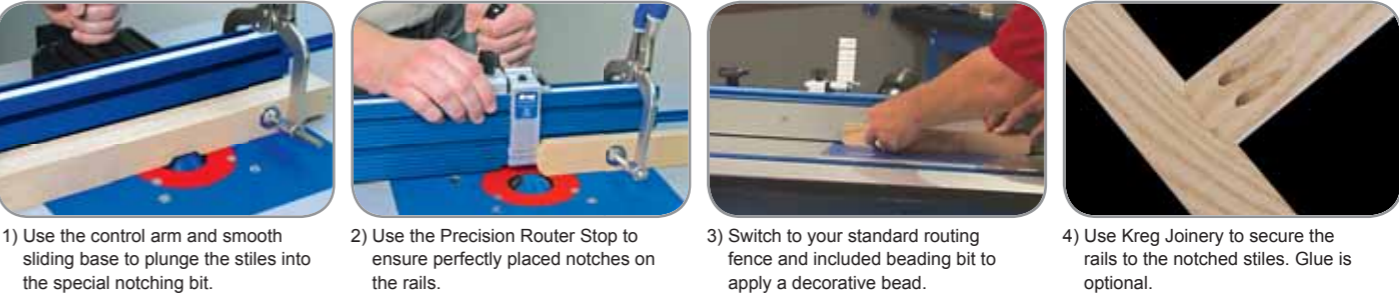
Through a process of precise notching of the rails and stiles, the Precision Beaded Face-Frame System simplifies standard beaded face-frame construction by eliminating the need to make intricate cuts on a table saw, fit and refit miters, or spend thousands of dollars on a large specialized machine. The end result is higher-quality, more-consistent results in less time and with less effort than before.

System Includes:
The system comes complete with a Kreg ¼" (6mm) x 1½" (38mm) notching bit, Kreg ¼" standard beading bit, Kreg ¼" precision setup bar, and everything else you need to get started. Additional accessories, including unique beading bits and notching bits, are available for a wide variety of projects.



Joining

How It Works:



Routing

FEATURES

- A SLIDING BASE**
The sliding base of the Precision Beaded Face-Frame System features 20 internal stainless steel ball bearings that guarantee smooth operation over the long haul.
- B CONTROL ARM**
The handle can be connected to the Precision Beaded Face-Frame System with or without the Control Arm. The arm provides improved control, smooth operation, and reduces the force necessary to plunge the workpiece into the bit.

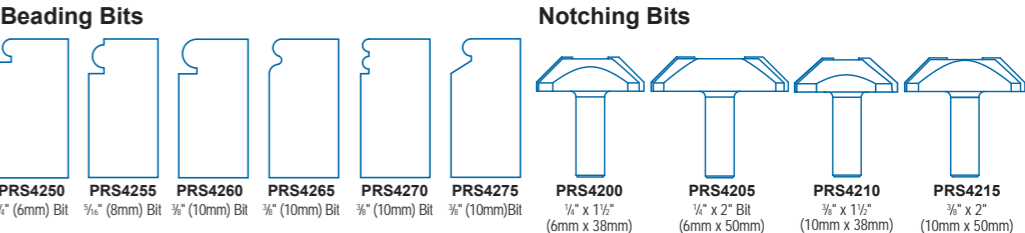


- C INTEGRATED CLAMP**
This heavy-duty clamp holds your workpieces firmly in place. Features a quick-release handle and adjustability for stock thickness.
- D ROUTER TABLE STOP**
The included Precision Router Table Stop lets you repeat cuts at the exact same measurement again and again. It features a Precision Lens Cursor for magnified accuracy and can be conveniently flipped out of the way when not in use.

Organization

OPTIONAL PROFILES

Searching for a more unique look? We have all the profiles you need to get the job done right. These special bits are designed for use with the Precision Beaded Face-Frame System.



Each bit features high quality ½-shank construction along with high-grade carbide tips for extreme durability. Above are our six beading bits and four standard notching bits. Contact customer service at 1-800-447-8638 or visit www.kregtool.com for more information.

Organization



Universal Bench System	51-53
Universal Bench Sizing	52-53
Universal Bench Accessories	53

Universal Bench

Any space. Any task. Any size.

Get organized and create great work space with the Kreg Universal Bench. You can easily create a workbench, assembly table, tool stand, or outfeed table in a custom size to fit your space, your projects, and your needs. Just choose your height, width, and depth to create a custom workbench in one of 15 sizes—from 14" (355mm) x 14" (355mm) up to 64" (1600mm) x 64" (1600mm)—and two adjustable heights. Bench legs come with a code to access free, downloadable under-bench storage plans.

KBS1005 - (4) 14" / 35.5cm rails	KBS1025 - (4) 64" / 162.5cm rails
KBS1010 - (4) 20" / 50.8cm rails	KBS500 - (4) 15¼" / 38.7cm Legs
KBS1015 - (4) 28" / 71.1cm rails	KBS1000 - (4) 29" / 73.6cm Legs
KBS1020 - (4) 44" / 111.7cm rails	



* Image shown with optional Casters available separately
**Image shown with custom-built bench top and shelf

SPECIFICATIONS

Legs

- Sold in sets of 4
- 12-gauge steel
- Adjustable height (15¼" to 21¼" or 29" to 35") (387mm to 540mm or 737mm to 889mm)
- Includes leveling feet and assembly hardware

Rails

- Sold in sets of 4
- 16-gauge steel
- Five lengths: 14" (355mm), 20" (508mm), 28" (711mm), 44" (1100mm), 64" (1600mm)

Weight Capacity
• 600 lbs.

Top/Shelf
• Supplied by user

FEATURES

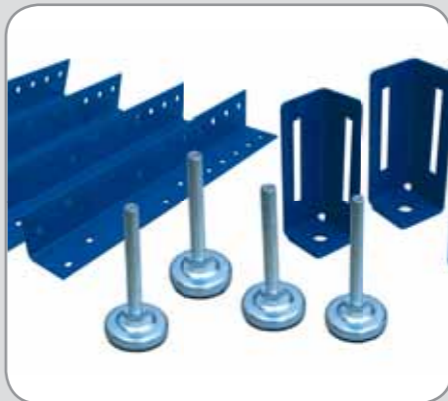
HIGH-QUALITY HARDWARE

Zinc-coated carriage bolts lock into square holes for easy one-wrench assembly. They ensure that the bench remains rock-solid during use.



ADJUSTABLE LEG LEVELERS & FEET

Legs offer 6" (152mm) of unlimited height adjustment so you can match the height of your table saw or another bench. Leg levelers accommodate uneven floors.



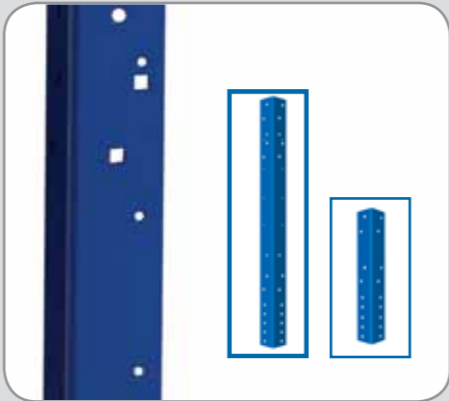
PRE-DRILLED HOLES

Holes allow you to drop the upper rail down to add a storage shelf, drawers, create clearance for a vise, or add other custom touches to your bench.



STURDY LEGS

Legs are made from heavy 12-gauge steel and are available in two adjustable heights: 15¼" to 21¼" or 29" to 35" (387mm to 540mm or 737mm to 889mm).



5 DIFFERENT RAIL LENGTHS

Now you can create the professional-quality bench you've always wanted for your garage or workshop, and customize it to the tasks you choose—with the Universal Bench.



CUSTOMIZE TO FIT YOUR NEEDS

Add a top, shelf, and other touches to complete your bench using your materials. A code to access downloadable storage plans comes with the legs.





Now you can create the professional quality bench you've always wanted for your garage or workshop, and customize it to the tasks you choose—with the *Universal Bench*.

Build Your Custom Bench

Get organized and create great work space with the Kreg Universal Bench. You can easily create a workbench, assembly table, tool stand, or outfeed table in a custom size to fit your space, your projects, and your needs. Available in 15 sizes and two heights: standard-height and low-height. Legs in both styles are adjustable.

1 Choose your HEIGHT
from 2 adjustable leg options

2 Choose your WIDTH
from 5 available rail lengths

3 Choose your DEPTH
to establish your bench size

4 CUSTOMIZE your bench
to suit your specific needs



Start by selecting a set of sturdy 12-gauge (1/8" (3mm)-thick) steel legs. They're available in two adjustable heights: 29" (736mm) - 35" (889mm)-tall and 15 1/4" (387mm) - 21 1/4" (540mm)-tall.



Next, choose a set of 16-gauge steel rails to determine the width of your Universal Bench: 14" (355mm), 20" (508mm), 28" (711mm), 44" (1100mm), or 64" (1600mm).



Last choose one more set of rails to determine the bench depth. Once again, you can choose 14" (355mm), 20" (508mm), 28" (711mm), 44" (1100mm), or 64" (1600mm) rails.



To complete your Universal Bench, just add a bench top made from your material of choice, and then outfit your bench with accessories.

Any Space. Any Task. Any Size.

Create a custom workbench, tool stand, assembly table, or outfeed table to fit your space, your projects, and your needs.



RECOMMENDED ACCESSORIES



3" (76mm) Dual-Locking Caster Set
ITEM # PRS3090
Add true mobility to your Universal Bench with our Heavy-Duty Casters. Built to last and perform.



Bench Dogs
ITEM # KKS1070
3/4" (19mm) reinforced nylon bench dogs include several features to help make your next project easier. Perfect for routing and sanding.



Automaxx™ Bench Klamp System
ITEM # KKS1110
Klamp System™ components let you add a clamping station just about anywhere – even at the very center of your workbench – without having to give up your perfectly flush work surface.



Klamp Vise
ITEM # KKS1060
The Kreg Klamp Vise™ represents a new approach to the common vise – it's smaller, more efficient, more affordable, and simple to use.

Education and Apparel

Mark Eaton
#V09-DVD

Trim Carpentry
#V07-DVD

More Trim Carpentry
#V10-DVD

Cabinetmaking
#V03-DVD

Router Tables
#V06-DVD

Tables
#V05-DVD

Basic Cabinetmaking Booklet
This 40-page booklet covers the basics of building professional face-frame cabinets with Kreg Joinery.
#MD-CAB01 Basic Cabinetmaking

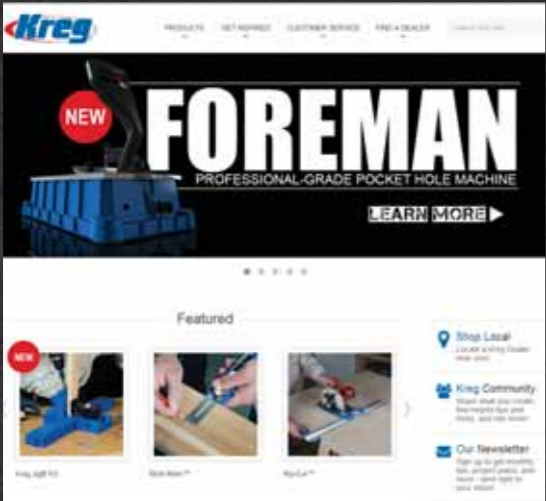
The New Complete Guide to the Band Saw
This comprehensive book written by well-known band saw expert and author Mark Duginske.
#BOOK-MDBSGB Band Saw Book

Kreg Short Sleeve T-Shirt
#BSSL Large X-Large

Kreg Long Sleeve T-Shirt
#BLSL Large X-Large

Kreg Baseball Cap
#BHAT One Size Fits All

GET CONNECTED WITH



kregtool.com

Our website is filled with in-depth product information, photos, videos, news, project plans, tips and tricks—all of the resources you need! Whether you're trying to find a local Kreg dealer, want to watch a product video, or just want to see what exciting new tools are available, it's all here!



Kreg Owners' Community
www.kregjig.ning.com

If you're a fan of Kreg Tools, become a member of the Kreg Owners' Community! It's a great place for do-it-yourselfers and woodworkers of all skill levels to share their projects, find helpful tips and tricks, ask questions, offer advice, write product reviews, and a whole lot more. Stop by today!

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DIY Project Kit ITEM# DIYKIT

3 must-have tools for creating custom home-organizing projects

The all-new DIY Project Kit combines three must-have tools for creating custom home-organizing products: the Kreg Rip-Cut™, the Kreg Jig® R3, and the Kreg Shelf Pin Jig. With this kit, a drill, and a circular saw, you can create high-quality projects for your home easy and economically.

The Kreg Rip-Cut™ circular saw guide attaches to almost any circular saw, allowing you to cut large sheet goods up to 24" (609mm) wide. The Kreg Jig® R3 makes project assembly easy, allowing you to join materials from 1/2" (12mm)- to 1 1/2" (38mm) thick. And the Kreg Shelf Pin Jig will help you create evenly-spaced, consistent holes for pins that hold adjustable shelves.



With the DIY Project Kit and a few basic tools, you have everything you need to get started building custom wood projects for your home.



- Rip-Cut™**

1) Cut plywood and other sheet goods quickly and precisely.
Learn more on page 5.
- Kreg Jig® R3**

2) Join wood together with Kreg's proven pocket-hole joinery.
Learn more on page 17.
- Shelf Pin Jig**

3) Drill shelf-pin holes to create custom shelving perfectly every time.
Learn more on page 6.

Plus it comes with 10 FREE downloadable, step-by-step project plans for 10 home projects:

Entryway Organizer

Garage Storage System

Closet Organizer

Farmhouse Table

Console Table

Coffee Table

Compact Bookcase

Display Shelf

Compact Desk

Rolling Kitchen Cart



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Catalog Version 30
Print Date: July 2014
Replaces all previous catalogs
Product offering subject to change without notice.

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The all-new Foreman makes Kreg Joinery™ even faster and easier. You get the features of our professional-quality machines at a consumer-friendly price, so you can create perfect pocket holes twice as fast as using a standard pocket hole jig...with half the effort.

Foreman
PROFESSIONAL-GRADE POCKET-HOLE MACHINE

HIGH-SPEED POCKET HOLES IN 3 STEPS...



1 Place Your Workpiece
The fence & stops
position it perfectly



2 Pull the Handle
To clamp your work & drill
in one simple step



3 Create Perfect Pocket Holes...Fast!
The drill bit stops at the
correct depth every time



See page 28 & 29
for more details



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