

ROUTERS, SANDERS AND PLANERS



ADVANCED MODULAR ROUTER SYSTEM

The MR23EVS Router Series provides total control at your fingertips. Bosch has introduced the first fixed-base router and router combo kit with trigger-controlled power switches in the base handles. Microfine depth controls save time with fast and accurate depth adjustments and LED lights provide always-on, optimal lighting to ensure precision on every job.



2016/2017 POWER TOOLS & ACCESSORIES CATALOG

2.3 HP ELECTRONIC FIXED-BASE ROUTER

MRF23EVS



- Trigger Control System—Trigger power switch (with lock-on button) conveniently located in handle for enhanced control
- Always-On Dual LED Lighting—For enhanced visibility in bit area
- Variable-speed dial, soft-start and Constant Response[™] circuitry
- MRF01 fixed base with macro- and microdepth setting system with ability to adjust depth from above a router table

INCLUDES

Fixed Base MRF01

1/4" Self-Releasing Collet Chuck 2610906283

1/2" Self-Releasing Collet Chuck 2610906284

16mm Shaft Wrench 24mm Collet Nut Wrench T-Handle Hex Wrench (3) M4 Screws for Table Mounting

2.3 HP ELECTRONIC PLUNGE BASE ROUTER

MRP23EVS



- Trigger Control System—Trigger power switch (with lock-on button) conveniently located in handle for enhanced control
- Always-On Dual LED Lighting—For enhanced visibility in bit area
- ► Variable-speed dial, soft-start and Constant Response[™] circuitry
- MRP01 Plunge Base with Smooth Plunge Action, Spring-Lock Plunge Lever and Depth Rod—For easy and precise plunge routing

INCLUDES

Plunge Base **MRP01** 1/4" Self-Releasing Collet Chuck

2610906283 1/2" Self-Releasing Collet Chuck

2610906284

16mm Shaft Wrench **2610991388** 24mm Collet Nut Wrench **2610992417**

2.3 HP ELECTRONIC MODULAR ROUTER SYSTEM

MRC23EVSK





Same features as MRF23EVS and MRP23EVS above.

- Includes MRF01 Fixed Base and MRP01 Plunge Base
- Easy-to-pack case

INCLUDES

Fixed Base **MRF01** Plunge Base **MRP01** 1/4" Self-Releasing Collet Chuck

- 2610906283
- 1/2" Self-Releasing Collet Chuck 2610906284

16mm Shaft Wrench 24mm Collet Nut Wrench T-Handle Hex Wrench (3) M4 Screws for Table Mounting Carrying Case

Specifications	
Rating	120V AC
Amperage	15
Max. Tool HP	2.3
No Load RPM	10,000-25,000
Fixed-Base Continuous Depth Range	1-5/8"
Fixed-Base Macro Depth Steps (3)	1/2"
Collet Capacity	1/4", 3/8", 1/2", 8mm
Sub-base/Base Openings	2" / 3.75"
Height	9.5"
Weight	9.3 lbs.

Optional dust collection attachments available on pages 274, 275 and 320.

Specifications	
Rating	120V AC
Amperage	15
Max. Tool HP	2.3
No Load RPM	10,000-25,000
Plunge Depth Range	3"
Plunge Base Afterlock Adjustment Range	5/8"
Collet Capacity	1/4", 3/8", 1/2", 8mm
Sub-base/Base Openings	2" / 3.32"
Height	12"
Weight	12.6 lbs.

Optional dust collection attachments available on pages 274, 275 and 320.

Same specifications as MRF23EVS and MRP23EVS above.

Optional dust collection attachments available on pages 274, 275 and 320.



MAKE EVER BIT COUNT

MICROGRAIN CARBIDE FOR LONG-LASTING EDGE RETENTION

Bosch uses micrograin carbide and a custom heat-treating process to deliver router cutting precision and long life. Bit edges are individually inspected to ensure accuracy; carbide tips are ground extra-fine to ensure clean cuts and an exceptional finish. Rely on Bosch to combine best materials and superior design to produce router bits that accentuate quality work.



Bosch router bit sets include the most popular profiles of professional-quality bits for a wide variety of applications.

2.0 HP FIXED-BASE ROUTER

1617





- Fixed base with macro- and micro-depth setting system for fast, precise adjustment
- Depth adjustment from above a router table
- Quick-clamp system allows motor to be easily adjusted or moved from base to base
- Upgraded dust-sealed power switch

INCLUDES

1/4" Self-Releasing Collet Chuck 2610906283

1/2" Self-Releasing Collet Chuck 2610906284

16mm Shaft Wrench 2610991388 24mm Collet Nut Wrench 2610992417 Fixed Base RA1161

2.25 HP ELECTRONIC FIXED-BASE ROUTER **1617EVS**



 \square

Same features as 1617 above.

- Soft-Start-Reduces startup torque Variable-speed dial to match workpiece and task
- ► Constant Response[™] Circuitry-Maintains constant speed under load

INCLUDES

- 1/4" Self-Releasing Collet Chuck 2610906283
- 1/2" Self-Releasing Collet Chuck 2610906284

16mm Shaft Wrench 2610991388 24mm Collet Nut Wrench 2610992417

T-Handle Hex Wrench 2610923193 Fixed Base RA1161

(3) 10-24 Screws for Table Mounting 2610925813

Specifications	
Rating	120V AC
Amperage	11
Max. Tool HP	2.0
No Load RPM	25,000
Fixed-Base Depth Range	1-5/8"
Fixed-Base Macro Depth Steps (3)	1/2"
Collet Capacity	1/4", 3/8", 1/2", 8mm
Sub-base/ Base Opening	2" / 3-3/4"
Base Diameter	6"
Height	8-5/8"
Weight	8.1 lbs.

Optional dust collection attachments available on pages 274, 275 and 320.

Specifications	
Rating	120V AC
Amperage	12
Max. Tool HP	2.25
No Load RPM	8,000-25,000
Fixed-Base Depth Range	1-5/8"
Fixed-Base Macro Depth Steps (3)	1/2"
Collet Capacity	1/4", 3/8", 1/2", 8mm
Sub-base/ Base Opening	2" / 3-3/4"
Base Diameter	6"
Height	9-1/4"
Weight	8.3 lbs.

Optional dust collection attachments available on pages 274, 275 and 320.

2.25 HP COMBINATION PLUNGE- AND FIXED-BASE ROUTER PACK **1617EVSPK**



Same features as 1617EVS above.

- Plunge Base with Smooth Plunge Action, Spring-Lock Plunge Lever and Depth Rod-For easy and precise plunge routing
- Fine Adjustment on Depth Rod—For accurate depth setting
- Easy-to-pack case

INCLUDES

1/4" Self-Releasing Collet Chuck 2610906283

1/2" Self-Releasing Collet Chuck 2610906284 16mm Shaft Wrench 2610991388 24mm Collet Nut Wrench 2610992417 T-Handle Hex Wrench 2610923193 Fixed Base RA1161

Plunge Base RA1166 Carrying Case 2610913367

(3) 10-24 Screws for Table Mounting 2610925813

Specifications	
Rating	120V AC
Amperage	12
Max. Tool HP	2.25
No Load RPM	8,000-25,000
Fixed-Base Depth Range	1-5/8"
Fixed-Base Macro Depth Steps (3)	1/2"
Collet Capacity	1/4", 3/8", 1/2", 8mm
Sub-base/ Base Opening	2" (fixed)/2" (plunge)
Base Diameter	6" (fixed)/ 6-11/16" (plunge)
Plunge Depth Range	2-5/16"
Height	9-1/4" (fixed)/ 11-5/8" (plunge)
Weight	8.3 lbs. (fixed)/ 10.0 lbs. (plunge)

Optional dust collection attachments available on pages 274, 275 and 320.



OPTIONAL MEDIUM AND LARGE ROUTER ATTACHMENT COMPATIBILITY

Item #	1601-1606 Series	1611/1615 Series	1613 and 1613EVS	1613AEVS	1614 Series	1617	1617PK	1617EVS	1617EVSPK
MRF01 Fixed Base	-	_	-	-	-	-	-	-	-
MRP01 Plunge Base	-	-	-	-	-	-	-	-	_
RA1054 Router Guide	-	٠	٠	•	-	•	٠	•	•
RA1100 Threaded Template Guide Interface	RA1110 †	RA1110 †	٠	Z	٠	Z	Z	Z	Z
RA1126 Quick-Change Template Guide Adapter	-	-	Built in	•	-	•	•	•	٠
RA1151 Centering Cone	-	_	-	•	-	٠	٠	•	•
RA1152 Offset Bit Wrenches	-	_	٠	•	-	٠	٠	•	•
RA1160/RA1161 Fixed Base	-	_	-	-	-	Included	Included	Included	Included
RA1162 D-Handle Base	-	-	-	-	-	-	-	-	-
RA1165 Under-Table Base	-	-	-	-	-	*	*	*	*
RA1166 Plunge Base	-	-	-	-	-	٠	Included	•	Included
RA1171, RA1181/ RA1180/RA1182 Router Tables	-	Δ	٠	٠	Δ	٠	FB	٠	FB
RA1172AT Dust Hood Kit	-	-	-	-	-	•	-	•	-
RA1173AT Dust Hood Kit	-	-	-	-	-	-	٠	-	•
RA1175 Edge Forming Dust Hood	-	-	٠	٠	-	٠	٠	٠	•
RA1176AT Edge Forming/ Fixed-Base Dust Hood	-	-	-	-	-	-	-	-	-
RA1177AT Edge Forming/Fixed and Plunge Base Dust Hood	_	_	_	-	-	_	_	_	-
RA1200 Router Table	-	0	٠	•	0	٠	FB	•	FB
RA1250 Mounting Plate	-	•	•	•	•	•	FB	•	FB
1/4" Collet Chuck 2610906283	t	2610906288	Included	Included	3607000639	Included	Included	Included	Included
1/2" Collet Chuck 2610906284	+	-	Included	Included	-	Included	Included	Included	Included
3/8" Collet Chuck 2610906287	-	2610906294	٠	•	-	٠	٠	•	•
8mm Collet Chuck 3607000645	-	-	٠	•	-	٠	٠	•	•

Notes:

= Compatible

 \star = Only for use in router table with 1617/18 series router motors

FB = Compatible with fixed base only

† = Requires model other than the item number listed in far left column

 Δ = Requires RA1185 mounting plate

○ = Requires RA1250 mounting plate

Z = Quick-Change template guide adapter RA1126 (2610991370) required

S = For use with 1617/1618 series router motors

X = For use with MR23EVS series router motors

Item #	1618	1618EVS	1619EVS	MRP23EVS	MRF23EVS	MRC23EVS	RA1200	RA1171, TA1181
MRF01 Fixed Base	-	-	-	•	Included	Included	х	х
MRP01 Plunge Base	-	-	-	Included	•	Included	-	-
RA1054 Router Guide	٠	•	•	•	•	•	-	-
RA1100 Threaded Template Guide Interface	Z	Z	Z	Z	Z	Z	-	-
RA1126 Quick-Change Template Guide Adapter	•	٠	٠	•	•	•	-	-
RA1151 Centering Cone	٠	•	•	•	•	•	-	-
RA1152 Offset Bit Wrenches	-	-	•	-	•	•	-	-
RA1160/RA1161 Fixed Base	•	•	-	-	-	-	S	S
RA1162 D-Handle Base	•	•	-	-	-	-	-	-
RA1165 Under-Table Base	*	*	-	-	-	-	S	S
RA1166 Plunge Base	•	•	-	-	-	-	-	-
RA1171, RA1181/ RA1180/RA1182 Router Tables	-	-	٠	-	•	FB	-	-
RA1172AT Dust Hood Kit	•	•	-	-	-	-	-	-
RA1173AT Dust Hood Kit	-	-	-	-	-	-	_	-
RA1175 Edge Forming Dust Hood	•	•	•	•	•	•	-	-
RA1176AT Edge Forming/ Fixed-Base Dust Hood	-	-	_	-	•	•	-	-
RA1177AT Edge Forming/Fixed and Plunge Base Dust Hood	-	-	_	•	•	•	-	-
RA1200 Router Table	-	-	•	-	•	FB	-	-
RA1250 Mounting Plate	-	-	•	-	٠	FB	٠	-
1/4" Collet Chuck 2610906283	Included	Included	Included	Included	Included	Included	-	-
1/2" Collet Chuck 2610906284	Included	Included	Included	Included	Included	Included	-	-
3/8" Collet Chuck 2610906287	•	•	•	•	•	•	-	-
8mm Collet Chuck 3607000645	•	•	•	•	•	•	_	-



MEDIUM AND LARGE ROUTER ATTACHMENTS

FIXED BASES



- Trigger Control System—Trigger power switch (with lock-on button) conveniently located in handle for enhanced control
- Versatile Fixed-Base Depth Adjustment System—For easy-andprecise bit depth adjustment. Features 1-5/8" (41mm) continuous microfine adjustment range and hex wrench for microfine adjustment through top of optional router table
- Macro and Microfine Adjustment System with Resettable Depth Indicator—For fast, precise bit depth adjustment
- ► Large 3-3/4" Base Opening and 2" Sub-base Opening—Accepts larger bits and provides better viewing visibility

adjustment wrench

 Precision Centering Design—Makes it easy to keep bit on intended cutline when using jigs, templates, dovetail fixtures and similar guidance devices

Fixed base for use with MR23EVS series

routers. Includes table-mounting hardware and

Item # Description

MRF01



- Macro and microfine adjustment system with resettable depth indicator—For fast, precise bit depth adjustment
- ► Large 3-3/4" base opening and 2" sub-base opening—Accepts larger bits and provides better viewing visibility
- Precision Centering Design—Makes it easy to keep bit on intended cutline when using jigs, templates, dovetail fixtures and similar guidance devices

Description

RA1161

Item #

ROUTERS, SANDERS AND PLANERS

ROUTER ATTACHMENTS

router motors. Same router table features as RA1165. Includes table-mounting hardware and adjustment wrench

Fixed base for use with 1617-18 series

Optional dust collection attachments available below and on pages 275 and 320.

ROUTER TABLE BASE

- ► Designed for router table usage
- Wrench access from above table for convenient depth adjustment
- Wide 3-3/4" base opening allows for use of large bits
- Toolless Base Change—Quick-clamp system allows motor to be moved with ease
- Base is pre-drilled and tapped for Bosch four-hole mounting pattern, plus industrystandard three-hole mounting pattern
- For use with 1617-18 series router motors

Item # Includes RA1165 Mounting hardware, adjustment wrench and chip shield

Optional dust collection attachments available to the right and on pages 275 and 320.

PLUNGE BASES



- Trigger Control System—Trigger power switch (with lock-on button) conveniently located in handle for enhanced control
- ► Afterlock[™] Microfine Depth Adjustment—For easy-and-precise bit depth adjustment at any plunge setting
- Smooth Plunge Action, Spring-Lock Plunge Lever and Depth Rod-For easy and precise plunge routing
- ► Adjustable Turret Stop—Makes it easy to set any cumulative depth for multiple-pass operations
- Wide 3-5/16" Base Opening and 2" Sub-base Opening-Accepts larger bits and provides better visibility
- Precision Centering Design—Makes it easy to keep bit on intended cutline when using jigs, templates, dovetail fixtures and similar guidance devices
- Contoured Soft-Grip Handles—Provides enhanced control and comfort
- Plunge-Release Lever—Conveniently located to allow maximum control

Item # Description

MRP01 Plunge base for use with MR23EVS series routers

- Fine Adjustment on Depth Rod— For fast, accurate bit depth setting
- Wide 3-5/16" base opening and 2" sub-base opening—Accepts larger bits and provides better visibility



- Contoured Soft-Grip Handles—Provides enhanced control and comfort
- Plunge-Release Lever—Conveniently located to allow maximum control
- Plunge depth range of 2-5/16"

Item #

Description

RA1166 For use with 1617-18 series router motors

Optional dust collection attachments available below and on pages 275 and 320.

DELUXE ROUTER GUIDE

- Precision fine adjustment control
- Guides cut along the workpiece or up to 8" in from edge
- Easily converts into circle guide for making arcs and circles up to 32" in diameter
- Fits models 1613, 1617, 1618, 1619 and MR23EVS-series routers and bases plus PR011 and PR111 palm router plunge bases

Item #IncludesRA1054Pivot plate, dust extraction hood, vacuum hose
adapter and attachment hardware



CENTERING CONE

▶ For precise centering of router sub-bases or template guides

See page 280 for template guides.



Item #

RA1151

Description For use with all Bosch routers that have precision centering design, including palm routers

OFFSET ROUTER **BIT WRENCHES**

- Allows easy bit changes on routers installed in router tables
- Includes 24mm collet wrench and 16mm shaft wrench

Item # Description RA1152

For use with Bosch MR23EVS-Series router motors and 1617-18-Series router motors

DUST COLLECTION ATTACHMENTS

EDGE-FORMING SINGLE DUST EXTRACTION HOOD



- Hose port angle maximizes collection efficiency, keeps hose out of the way
- ▶ See chart on pages 272-273 for router compatibility
- ▶ Also works with PR011 palm router plunge bases



TWO-HOOD DUST EXTRACTION KIT

- ► With dust extraction hoods for edgeforming and flat-surface applications
- Consists of RA1175, plus hood for flat work surface applications with fixed base

Description

Fits MRF23EVS

Fits 1617/1618 series

Item #

RA1172AT

RA1176AT



Item

RA1175

Includes One vacuum adapter for 35mm, 1-1/4" and 1-1/2" hoses

THREE-HOOD DUST EXTRACTION KIT





	forming and flat surface applications
►	Consists of two-hood kit, plus hood
	for flat work surface applications

with plunge base

Item #	Description
RA1173AT	Fits 1617EVSPK
RA1177AT	Fits MRP23EVS and MRC23EVS



ROUTER TABLES

BENCHTOP ROUTER TABLE

RA1171



- Smooth laminated top for precision woodworking with 25"×15-1/2" work surface
- ▶ 4-7/8"×25-1/8" aluminum fence with adjustable MDF face plates. Outfeed can be offset for jointing
- Rigid aluminum router mounting plate pre-drilled for a wide variety of routers
- ► Starter pin and guard included. Offers support for routing curved work pieces
- Dust ports on fence and in cabinet fit standard 2-1/2" vacuum hoses
- Two adjustable featherboards mount on fence or table to guide work
- ▶ Dual outlet switch with 6' power cord. Lock helps prevent unauthorized use

INCLUDES

(2) Adjustable Featherboards 2610927685 (3) Mounting Plate Insert Rings to Adjust Opening Bit Size 2610915125 Adjustable Clear Guard 2610927687 Starter Pin 2610927738 Starter Pin Guard 2610915134 (2) Outfeed Fence Shims-1/16" thick 2610927690 Hardware for Mounting Routers

Specifications	
Height	14-1/2"
Depth	15-7/8"
Width	25-1/2"
Max. Fence Opening	3-3/16"
Max. Throat Opening	3-5/8"
Cord Length	6"

Optional dust collection attachment available on page 320.

BENCHTOP ROUTER TABLE **RA1181**



- ▶ Large precision machined 27"×18" aluminum work surface
- ▶ 4-7/8"×25-1/8" aluminum fence with adjustable MDF face plates. Outfeed can be offset for jointing
- ► Rigid aluminum router mounting plate pre-drilled for a wide variety of routers
- ▶ Starter pin and guard included. Offers support for routing curved work pieces
- Dust collection port on fence fits standard 2-1/2" vacuum hoses
- Two adjustable featherboards mount on fence or table to guide work
- ▶ Dual outlet switch with 6' power cord. Lock helps prevent unauthorized use

INCLUDES

(2) Adjustable Featherboards 2610927685 (3) Mounting Plate Insert Rings to Adjust Opening Bit Size 2610915125 Adjustable Clear Guard 2610927687 Starter Pin 2610927738 Starter Pin Guard 2610915134 (2) Outfeed Fence Shims-1/16" thick 2610927690

Hardware for Mounting Routers

Specifications	
Height	14-1/2"
Depth	18"
Width	27"
Max. Fence Opening	3-3/16"
Max. Throat Opening	3-5/8"
Cord Length	6"

Optional dust collection attachment available on page 320.

ROUTER TABLE ACCESSORY

MOUNTING PLATE

- ▶ For use with RA1200
- ▶ Strong thermoset 3/8" thick
- phenolic mounting plate Ready to be drilled to accept most
- routers (except D-handle models)



Item # RA1250

Includes Corner mounts and insert rings

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PALM ROUTERS



Colt[™] Palm Routers are the first small routers to combine power, precision, versatility and comfort. They're perfect for many routing tasks, including rounding off deck planks and railings, creating decorative edges, cutting slots and grooves, trimming laminates and cabinet face frames, making window cut-outs, and routing decorative inlays and dovetails.

COLT™ ELECTRONIC SINGLE-SPEED PALM ROUTER

PR10E



- ► Soft-start and Constant Response™ circuitry to maintain speed under load
- Ergonomic router body for comfort
- Versatile bit-changing system for fast, easy bit changes using two wrenches or one wrench and spindle lock
- PR001 fixed base with macro- and micro-depth setting system

INCLUDES

Motor **PR10E**, Fixed Base **PR001** 1/4" Self-Releasing Collet Chuck **2609160084**

10mm Shaft Wrench **2609110786** 17mm Collet Wrench **2609110438**

Specifications Rating 120V AC 5.6 Amperage Max. Tool HP 1 No Load RPM 35,000 1-1/8" **Depth Range** 1/4" **Collet Capacity** 1-9/16' **Base Opening** 7.5" Height Weight 3.2 lbs.

Optional dust collection attachments available on pages 279 and 320.

COLT™ ELECTRONIC VARIABLE-SPEED PALM ROUTER KIT

PR20EVSK



- Same features as PR10E above.
 Variable-speed dial to match workpiece and task
- Soft-grip body for added comfort
- Straight edge guide leads router along edge of workpiece or up to 3-5/8" in from edge

INCLUDES

Motor **PR20EVS**, Fixed Base **PR001** 1/4" Self-Releasing Collet Chuck 2609160084

10mm Shaft Wrench 2609110786 17mm Collet Wrench 2609110438 Straight Edge Guide PR002 Carrying Case Rating 120V AC Amperage 5.6 Max. Tool HP 1 No Load RPM 16,000-35,000 **Depth Range** 1-1/8" **Collet Capacity** 1/4" **Base Opening** 1-9/16" Height 7.5" Weight 3.3 lbs.

Specifications

Optional dust collection attachments available on pages 279 and 320.

COLT™ ELECTRONIC VARIABLE-SPEED PALM ROUTER COMBINATION KIT

PR20EVSPK





Same features as PR20EVSK above.

- PR011 Plunge Base with Smooth Plunge Action and Spring-Lock Plunge Lever and Depth Rod—For easy and precise plunge routing
- Fine Adjustment on Depth Rod—For accurate depth setting

INCLUDES

Motor **PR20EVS**, Fixed Base **PR001** Plunge Base **PR011** 1/4" Self-Releasing Collet Chuck **2609160084**

10mm Shaft Wrench **2609110786** 17mm Collet Wrench **2609110438** Straight Edge Guide **PR002** Carrying Case

Specifications	
Rating	120V AC
Amperage	5.6
Max. Tool HP	1
No Load RPM	16,000-35,000
Fixed-Base Depth Range	1-1/8"
Plunge Depth Range	2-1/8"
Collet Capacity	1/4"
Base Opening	1-9/16" (fixed)/ 2-5/16" (plunge)
Height	7.5" (fixed)/ 9.0" (plunge)
Weight	3.3 lbs. (fixed)/ 6.0 lbs. (plunge)

Optional dust collection attachments available on pages 274, 275, 279 and 320.



ROUTERS, SANDERS AND PLANERS

COLT™ ELECTRONIC VARIABLE-SPEED PALM ROUTER INSTALLER'S KIT

PR20EVSNK





Same features as PR20EVSK on page 277.

- Tilt Base with Detents at Key Angles-Allows routing at special angles and in hard-to-reach areas
- ▶ Offset Base with Spindle Lock-Allows routing near vertical surfaces, such as when trimming laminate applied to top of countertop backsplash
- Underscribe Attachment-Mounts to fixed base for creating precise seams between sheets of laminates
- Roller Guide–Guides router when non-bearing bit or unpiloted bit is used

INCLUDES Motor PR20EVS

Fixed Base PR001 1/4" Self-Releasing Collet Chuck 2609160084

10mm Shaft Wrench 2609110786 17mm Collet Wrench 2609110438

Straight Edge Guide PR002

- Roller Guide PR003
- Offset Base with Roller Guide PR004
- Tilt Base PR005

Underscribe Plate with Wrenches PR006 Carrying Case

Specifications Rating 120V AC 5.6 Amperage Max. Tool HP 1.0 No Load RPM 16,000-35,000 **Collet Capacity** 1/4" **Base Opening** 1-9/16" Height 7.5 Weight 3.3 lbs.

Optional dust collection attachment available on pages 279 and 320.

PALM ROUTER ATTACHMENTS

STRAIGHT EDGE GUIDE FOR PALM ROUTER



Base cover, polycarbonate sub-base, 1/4" self-

releasing collet, drive gear, special roller guide

for PR004 and comfortable forged wrench

workpiece or to up to 3-5/8" in from edge Works with PR001 fixed bases

Item # PR002

Item #

PR004

ROUTERS, SANDERS AND PLANERS PALM ROUTER ATTACHMENTS

Includes Mounting hardware

OFFSET BASE WITH ROLLER GUIDE FOR PALM ROUTER

 Offset Base with Spindle Lock— Allows routing near vertical surfaces, such as when trimming laminate applied to top of countertop backsplash Quick-Clamp System-Allows motor to be

Includes

Spindle Lock—For easy bit changes Durable aluminum and steel construction ▶ For use with PR10E and PR20EVS



FIXED BASE FOR PALM ROUTER

- Quick-Clamp System-Allows motor to be easily adjusted or moved from base to base
- Enhanced Bit Capacity-Fixed Base accepts bits up to 1-5/16" in diameter
- Finger Support Pockets-For additional stability, especially when trimming edges
- For use with PR10E and PR20EVS

Includes PR001

Item #

Item #

PR005

Polycarbonate sub-base

ROLLER GUIDE FOR PALM ROUTER

- Guides fixed-base router when ►
- non-bearing bit or unpiloted bit is used Works with PR001 fixed base only

item #	Includes
PR003	Mounting hardware

TILT BASE FOR PALM ROUTER

- ▶ Tilt Base with Detents at Key Angles-Allows routing at special angles and in hard-to-reach areas
- ▶ Quick-Clamp System—Allows motor to be easily adjusted or moved from base to base
- ▶ Toolless tilt adjustment range of 70°-30° to 45°
- ▶ Detents Every 7.5°-For easy setting of common angles
- ▶ Fast-and-precise depth adjustment system
- Durable aluminum and steel construction

Includes

Polycarbonate sub-base

▶ For use with PR10E and PR20EVS



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UNDERSCRIBE PLATE WITH WRENCHES FOR PALM ROUTER

- ▶ Underscribe Attachment-Mounts to fixed base for creating precise seams between sheets of laminates
- Easy front-to-back adjustment
- Shield at bottom of bit recess prevents bit from hitting guiding piece of laminate
- ▶ Works with PR001 fixed base and PR011 plunge base

Item #

PR006

Guide plate, adjustment cam, adjusting tool, wrench, hardware

FIXED-BASE SUB-BASE FOR **USE WITH BOSCH RA-SERIES** TEMPLATE GUIDES

Includes

 Accepts Bosch RA-series template guides (not included)



- Precision Centering Design Allows Accurate Positioning of Bit within Sub-Base and Template Guides-Makes it easy to follow intended cut line when using jigs, templates, dovetail fixtures and similar guidance devices
- Smooth, long-wearing phenolic construction
- ▶ For use with PR10E and PR20EVS

Item # Includes PR009 Mounting hardware

BASE COVER FOR PALM ROUTER

▶ For use with PR20EVS or PR10E



Item # **PR008** Description

Provides extra insulation from heat in heavyuse situations

NEW

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PR

FIXED-BASE SUB-BASE FOR USE WITH THREADED TEMPLATE GUIDES

- Accepts common threaded template guides (not included)
- Precision Centering Design Allows Accurate Positioning of Bit within Sub-Base and Template Guides-Makes it easy to follow intended cut line when using jigs, templates, dovetail fixtures and similar guidance devices



- Smooth, long-wearing phenolic construction
- ▶ For use with PR10E and PR20EVS

m #	Includes
110	Mounting screws

PLUNGE BASE FOR PALM ROUTERS

- ▶ Smooth Plunge Action, Spring-Lock Plunge Lever Depth Rod-For easy and precise plunge routing
- ▶ Fine Adjustment on Depth Rod-For accurate depth setting
- Quick-Clamp System allows motor to be easily moved from base to base
- Precision Centering Design-Makes it easy to keep bit on intended cutline
- ► Accepts RA1054 deluxe router guide, RA1175 and PR012 dust extraction hoods and RA1126 template guide adapter

Translucent sub-base. Works with PR10E and PR20EVS

PALM ROUTER DUST COLLECTION ATTACHMENTS

SIDE-HANDLE SUB-BASE WITH DUST EXTRACTION PORT

- ► Side Handle-Provides additional gripping location for support of router
- Includes vacuum hose port and dust extraction hood for user when edge forming
- ► Accepts Bosch VAC005-VAC008 and VAC021 vacuum hose or standard 1-1/4" and 1-1/2" hoses
- ► Can be used with PR006 underscribe attachment for creating precision seams between two sheets of laminates. Connection to dust extraction system provides excellent means to prevent chips from getting under laminate sheets and into glue
- Not for use with template guides
- ▶ Works with PR001 fixed base

Includes

Offset sub-base with side handle, hose port, dust collection hood for use when edge forming, two sets of attachment screws, mounting screws, VAC002 vacuum hoses adapter

DUST EXTRACTION HOOD FOR PLUNGE BASE

- Hood for work on flat surface
- Port can be positioned to front or back
- Accepts Bosch VAC005-VAC008 vacuum hoses on standard 1-1/4" or 1-1/2" hoses
- Works with PR011 plunge base





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- Includes Item # PR011

Item # PR012

Includes VAC002 vacuum hose adapter, mounting hardware



Item #

PR007

TEMPLATE GUIDE SYSTEM

The Bosch RA-Series template guides (also called guide bushings) are available in a wide range of sizes for various template routing applications. When used with the Bosch quick-change toolless template guide adapter, they can be inserted and removed quickly and easily. For those who own common threaded template guides sized for a 1-3/8" counter bore. Bosch offers the RA1100 Interface to allow them to be used with the Bosch quick-change toolless template guide adapter. See page 275 for RA1151 centering cone.

TEMPLATE GUIDE COMPATIBILITY

RA-Series Template Guides

- ▶ 1613, 1613EVS, 1614, 1614EVS-The Bosch RA-Series template guides are attached to these routers by using the router's built-in template guide adapter
- ▶ 1613AEVS, 1617, 1617EVS, 1618, 1618EVS, 1619EVS, MRF23EVS, MRP23EVS, MRC23EVS-The Bosch RA-Series template guides are attached to these routers by using the RA1126 Template Guide Adapter (sold separately)
- ▶ PR10E and PR20EVS—The Bosch RA-Series template guides are attached to the these routers by placing the template's flange in recess at top of the PR009 Fixed-Base Sub-base (sold separately) and then mounting it to the router
- ▶ PR011 Plunge Base—The Bosch RA-Series template guides are attached to these routers by using the RA1126 Template Guide Adapter (sold separately)

Threaded Template Guides

See interfaces for threaded template guides below

Description

QUICK-CHANGE TOOLLESS TEMPLATE GUIDE ADAPTER



Available by itself and included with RA1128 and RA1129 sets (see below)

Item

RA1126

ROUTERS, SANDERS AND PLANERS

ROUTER ACCESSORI

For use with 1613EVS, 1617-18 Series, 1619EVS, and MR23EVS-Series routers and PR009 and PR011 router attachments

INTERFACES FOR THREADED TEMPLATE GUIDES

- ▶ These interfaces allow Porter-Cable®, Black and Decker®, and similar threaded template guides that fit into a 1-3/8" counter-bore to be used with Bosch routers
- See description for compatibility



Item #	Description
RA1100	Allows Porter-Cable®, Black & Decker® and similar threaded template guides to be used with newer Bosch routers. Requires RA1126 adapter with 1613EVS, 1617–1618 series, MR23EVS and PR011 Plunge Base. Requires PR009 with PR10E and PR20EVS Palm Routers' PR001 Fixed Base.
RA1110	For use with older Bosch routers that use the Bosch "standard style" template guide adapter system

TEMPLATE GUIDE SIZES

► Available individually. See below for RA1128 template guide set

Primary	Template	Template Guide Dimensions			
Application	Guide Item #	Α	В	С	
General	RA1107	5/16"	7/16"	3/8"	
General	RA1109	7/16"	1/2"	13/32"	
General	RA1111	3/16"	5/8"	17/32"	
General	RA1115	3/16"	3/4"	21/32"	
General	RA1117	31/64"	13/16"	5/8"	
General	RA1119	31/64"	1"	25/32"	
Large Dovetail	RA1105	9/64"	7/16"	3/8"	
Radius Hinge, 1/4"	RA1113	1/2"	5/8"	17/32"	
Radius Hinge, 5/8"	RA1121	7/16"	1-3/8"	1-19/64"	
Small Dovetail	RA1103	9/64"	5/16"	17/64"	
Router Inlay Kit	RA1101	3/16"	5/16"	1/4"	





- A = Approximate distance template guide tip extends from bottom of sub-base
- B = Outside diameter template guide tip
- C = Inside diameter template guide tip

Note: Cut diameter of router bit should be at least 1/16" less than dimension "C" on template guide.





SETS

ltem #	# of Pieces	Includes
RA1128	9	(1) RA1126 template guide adapter, (1) RA1103, (1) RA1105, (1) RA1109, (1) RA1113, (1) RA1115, (1) RA1121, (1) RA1100 interface and case
RA1129	2	(1) RA1126 template guide adapter, (1) RA1100 interface

INLAY KIT

	1000
RA1127	

ltem #	# of Pieces	Includes
RA1127	2	(1) RA1101 template guide with offset ring,(1) 85213M router bit plus instructions

ROUTING ACCESSORIES

JAMB GAUGE BLOCKS

Must be used when transferring hinge location from metal jambs to wood doors. Used with 83038 Deluxe Hinge Template. Order three of a size for three-hinge doors and four of a size for four-hinge doors.

Item #	Hinge Size
83044	3"
83045	3-1/2"
83046	4"
83047	4-1/2"
83048	5"

EXTRA TEMPLATE NAILS				
For Hinge Template Kit #	Use Nail Item #			
83000, 83001, 83002, 83003	83008 (12 pk)			
83037	83018 (1 pk)			

EXTRA-LONG LINK RAILS

EXTRA TEMPLATE NAILS



Item

83004

Special link rails for use with 83002 and 83038 hinge templates when mortising three hinge, 8' door (2 pcs)

INDUSTRIAL ROUTER BITS

Bosch uses its improved micrograin carbide and a special heat-treating process to provide router bit precision and durability. This accuracy is achieved across hundreds of profiles for mortising, spiral cuts and edging in wood, plus specialty cuts in plastic and laminate.





ROUTERS, SANDERS AND PLANERS ROUTER ACCESSORIES AND BITS



STRAIGHT/MORTISING ROUTER BITS



CARBIDE-TIPPED HINGE MORTISING BITS

Micrograin bits cut fast for mortises when work is started at the edge and provide a smooth finish cut that is ideal for surfacing operations. Useful when good chip clearance is important, especially in gummy wood.

- ▶ 82816 shank for use with 85234M cutter
- ▶ 92839 and 92840 are shanks for use with 85238M cutter
- ▶ 85158 and 85159 are high-speed steel bits



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	Thread
85158	7/16"	3/8"	1/4"	1-7/8"	-
85159	1/2"	13/32"	1/4"	2-1/4"	-
85249M	1/2"	3/4"	1/4"	2"	-
85236M	5/8"	3/4"	1/4"	2"	-
85248M	3/4"	3/4"	1/4"	2"	-
85234M*	1/2"	1/2"	-	-	1/4"-28
82816	-	-	1/4"	1-13/16"	1/4"-28
85238M*	1-1/4"	5/8"	-	-	5/16"-24
92839	-	-	1/4"	1-5/8"	5/16"-24
92840	-	-	1/2"	1-13/16"	5/16"-24

*Features shear angle

CARBIDE-TIPPED LOCK MORTISING BITS

For micrograin bits that work with lock mortisers using 1/4"-28 thread. Mount directly on the spindle shaft of Bosch item 1604LM or Porter-Cable® 513.

 82816 shank allows lock mortising cutters to be used in portable routers



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	Thread	Description
85634M*	3/4"	1/2"	-	1/4"-28	Cutter
85635M*	1"	1/2"	-	1/4"-28	Cutter
85636M*	1-1/4"	5/8"	-	1/4"-28	Cutter
82816	_	—	1/4"	1/4"-28	Arbor

*Features shear angle





Laser-engraved markings allow for fast, easy set up and precise depth of cut. This feature is only available on carbide-tipped straight bits.

CARBIDE-TIPPED PLYWOOD MORTISING BITS

Micrograin bits designed with undersized cut diameters to match up to the actual thickness of 1/4", 1/2" and 3/4" plywood. Produces a tight fit when mortising standard plywood.



ltem #	A. Overall Dia.	B. Cutting Edge Length	C. Shank Dia.	D. Overall Length	Application
84601M	31/64"	3/4"	1/4"	2-1/4"	1/2" plywood
84602M	23/32"	3/4"	1/4"	2"	3/4" plywood
84603M	23/32"	1-1/4"	1/2"	2-7/8"	3/4" plywood
RBS024SXW	Down Shear plywood mortising set includes (1) 1/4", (1) 1/2" and (1) 3/4" plywood bits with 1/2" shank				
RBS023XW	Plywood mortising set includes (1)84600M, (1)84601M and (1)84602M				

CARBIDE-TIPPED STAIR ROUTING BIT

Micrograin bit cuts a dovetail-like joint for cutting stair stringers to accept stair treads.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	Angle
85413M	7/8"	7/8"	1/2"	2-3/8"	3°

SOLID CARBIDE DOUBLE-FLUTE STRAIGHT BITS

Micrograin bits provide exceptional smoothness of cut and balanced cutting with minimal vibration. Positive hook angles cut efficiently; specially designed tips offer fast plunge cutting. Strong webbing and heavy cutter backing provide superior bit life.



item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
85213M	1/8"	1/2"	1/4"	2"
85214M	3/16"	7/16"	1/4"	2"
85617M	1/4"	1"	1/4"	3"

CARBIDE-TIPPED DOUBLE-FLUTE STRAIGHT BITS

Micrograin bits are designed for excellent smoothness of cut and balanced cutting with minimal vibration. Positive hook angles cut efficiently while specially designed tips provide fast plunge cutting. Strong webbing and heavy cutter backing extend bit life.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
85221M	1/4"	5/8"	1/4"	2"
85250M	1/4"	7/8"	1/4"	2-1/8"
85460M*	1/4"	3/4"	1/2"	2-1/2"
85613M*	1/4"	1"	1/4"	2-1/4"
85459M*	1/4"	1"	1/4"	2-7/8"
85224M	5/16"	1"	1/4"	2-1/4"
85277M	3/8"	3/4"	1/2"	2-1/2"
85225M	3/8"	1"	1/4"	2-1/4"
85241M	3/8"	1"	1/2"	2-3/4"
85276M	3/8"	1"	3/8"	2-1/2"
84207M	3/8"	1-1/4"	1/2"	3"
85226M	7/16"	1"	1/4"	2-1/4"
85227M	1/2"	1"	1/4"	2-1/4"
85427M	1/2"	1"	1/2"	2-5/8"
84209M	1/2"	1"	3/8"	2-1/2"
84210M	1/2"	1-1/4"	1/2"	2-7/8"
85242M	1/2"	1-1/2"	1/2"	3-1/8"
85256M	1/2"	1-1/2"	1/2"	4-1/4"
85251M	1/2"	2"	1/2"	4-1/4"
85252M*	1/2"	2-1/2"	1/2"	4-1/2"
85229M	9/16"	3/4"	1/4"	2"
85230M	5/8"	3/4"	1/4"	2"
85454M	5/8"	1-1/4"	1/2"	2-7/8"
85232M	3/4"	3/4"	1/4"	2"
85265M	3/4"	1-1/4"	1/2"	2-7/8"
85222M	3/4"	2"	3/4"	4"
85272M	3/4"	2"	1/2"	3-5/8"
82085M	3/4"	2-1/2"	3/4"	4-1/2"
85273M	25/32"	1-1/4"	1/2"	2-7/8"
85458M	7/8"	1-1/4"	1/2"	2-7/8"
85243M	1"	1-1/4"	1/2"	2-7/8"
85465M	1-1/8"	1-1/4"	1/2"	2-7/8"
85466M	1-1/4"	1-1/4"	1/2"	2-7/8"
85469M	1-1/2"	1-1/4"	1/2"	2-7/8"

*Not guaranteed against breakage due to extreme length

HIGH-SPEED STEEL DOUBLE-FLUTE STRAIGHT BITS

Provide smooth and balanced cutting with minimal vibration. Positive hook angles cut efficiently while specially designed tips provide fast plunge cutting. Strong webbing and heavy cutter backing extend bit life.



Item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
85180	1/4"	1-1/8"	1/4"	2-3/8"
85102	5/8"	5/8"	1/4"	1-5/8"
85104	3/4"	5/8"	1/4"	1-5/8"

CARBIDE-TIPPED SINGLE-FLUTE STRAIGHT BITS

Micrograin bits designed for applications where high production feed rates are essential. Optimum chip clearance and specially designed tip offer fast plunge cutting.



Item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
84206M	1/4"	3/4"	1/4"	2"
85404M	1/4"	3/4"	1/2"	2-1/2"
85410M	1/4"	1"	1/4"	2-1/4"
85412M	9/32"	3/4"	1/4"	2"
85263M	3/8"	1"	3/8"	2-1/2"
85419M	3/8"	1-1/4"	3/8"	2-7/8"
85409M	3/8"	1"	1/2"	2-3/4"
85426M	1/2"	1-1/4"	1/2"	3-1/8"
85402M	1/2"	1-1/2"	1/2"	3-1/8"
85264M	1/2"	2"	1/2"	4-1/4"

SOLID CARBIDE SINGLE-FLUTE STRAIGHT BITS

Designed for operations where high production feed rates are essential.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
85208M	1/16"	3/16"	1/4"	1-1/2"
85209M	1/8"	7/16"	1/4"	2"

HIGH-SPEED STEEL SINGLE-FLUTE STRAIGHT BITS

Designed for applications where high production feed rates are essential. Optimum chip clearance and specially designed tip offers fast plunge cutting.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	Quantity
85152	1/8"	5/8"	1/4"	1-31/32"	1
85152B100*	1/8"	5/8"	1/4"	1-31/32"	100
85153B100*	3/16"	3/4"	1/4"	2-1/32"	100

*Bulk item

STAGGERTOOTH BIT

Micrograin bits with staggered cutting flutes give two-flute balance with single-flute chip clearance for fast plunge cutting.





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PLASTIC CUTTING ROUTER BITS

SOLID CARBIDE DOUBLE-FLUTE CHIPBREAKER SPIRAL BIT

Appropriate for use when faster feed rates and chip removal are desired. Available in up or down spirals to suit all applications. Industrial/CNC bit for high-duty cycle applications



ltem #		Edge		D. Overall Length	Spiral
85915M	1/2"	1-1/8"	1/2"	3"	Up

SOLID CARBIDE SINGLE-FLUTE O-FLUTE BIT

Micrograin bit for fast plastic cutting at high speeds. Ideal for soft plastics such as ABS, polycarbonate, polyethylene and PVC. The single-flute design accommodates a faster feed rate.



Iter	n #	A. Overall Diameter		C. Shank Diameter	D. Overall Length
860	02M	3/8"	1"	3/8"	2-1/2"

SOLID CARBIDE FIBERGLASS BIT/ BURR BIT

Useful for cutting fiberglass, epoxy resins and similar composite material.



ltem #	A.	B.	C.	D.
	Overall	Cutting Edge	Shank	Overall
	Diameter	Length	Diameter	Length
85619M	1/4"	3/4"	1/4"	2"

SOLID CARBIDE DOUBLE-FLUTE STRAIGHT BIT

Micrograin bit for general-purpose routing of difficult-to-cut materials, particularly when smaller diameters are required.



Item #	Diameter	Length		Length
85987M	1/4"	1"	1/4"	2-1/2"

SOLID CARBIDE DOUBLE-FLUTE O-FLUTE BITS

Micrograin bits for fast, smooth plastic cutting at high speeds. Two-flute design provides an exceptional edge finish. Good for soft plastics such as ABS, polycarbonate, polyethylene and PVC.



Item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
86007M	1/8"	1/2"	1/4"	2"
86010M	1/4"	1"	1/4"	2-1/2"

SOLID CARBIDE DOUBLE-FLUTE ACRYLIC BITS

Provides smooth finishing in acrylic materials, both soft and hard plastics.



ltem #	A. Overall Diameter	B. Cutting Edge Length		D. Overall Length
85987M	1/4"	1"	1/4"	3"

SPIRAL ROUTER BITS

SOLID CARBIDE DOUBLE-FLUTE DOWNCUT SPIRAL BITS

For use when material needs to be pushed away from the router motor. Excellent bits for template cutting when downward pressure is advantageous.

Industrial/CNC bit for high duty cycle applications



Item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
85900M	1/8"	1/2"	1/4"	2"
85901M	3/16"	3/4"	1/4"	2"
85902M	1/4"	3/4"	1/4"	2-1/2"
85903M	1/4"	1"	1/4"	2-1/2"
85905M	3/8"	1-1/4"	1/2"	3"
85906M	1/2"	1-1/4"	1/2"	3"
85918M	1/2"	1-5/8"	1/2"	3-1/2"

SOLID CARBIDE TRIPLE-FLUTE DOWNCUT SPIRAL BIT

Ideal for penetrating hard-to-route materials under reduced spindle speeds or horsepower. The downcut holds the material and forces chips down during routing.

	Ť C	D B	Ŧ	
ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
85974M	1/2"	1"	1/2"	3"

SOLID CARBIDE DOUBLE-FLUTE UPCUT SPIRAL BITS

For use when material needs to be pulled in an upward motion toward the router motor, improving chip removal. Excellent when dust collection is required.

► Industrial/CNC bit for high duty cycle applications



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
85908M	1/8"	1/2"	1/4"	2"
85910M	1/4"	3/4"	1/4"	2-1/2"
85911M	1/4"	1"	1/4"	2-1/2"
85913M	3/8"	1-1/4"	1/2"	3"
85914M	1/2"	1-1/4"	1/2"	3"
85917M	1/2"	1-5/8"	1/2"	3-1/2"

SOLID CARBIDE TRIPLE-FLUTE UPCUT SPIRAL BIT

Bits work best on hard-to-route materials under reduced spindle speeds or horsepower. The upcut yields superior chip removal and a smooth finish.



all neter	B. Cutting Edge Length		D. Overall Length
	1-1/4"	1/2"	3"

SOLID CARBIDE DOUBLE-FLUTE COMPRESSION SPIRAL BIT

Item # Dian 85961M 1/2"

Ideal for general use with difficult-to-route materials. Route rigid hard plastics, double-sided plywood and melamine.

	ţ.	Dв_		
ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
86026M	1/4"	7/8"	1/4"	2-1/2"



EDGE FORMING ROUTER BITS



CARBIDE-TIPPED BEADING BITS

Micrograin control-cut bits create attractive, decorative edging. Items 84413M and 85493M are not control-cut bits.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Bearing Diameter	F. Radius
84413M	7/8"	1/2"	1/2"	2-7/16"	3/8"	3/16"
85493M	7/8"	1/2"	1/4"	2"	3/8"	3/16"
85494M	1"	1/2"	1/4"	2"	3/8"	1/4"
85496M	1-1/4"	5/8"	1/4"	2-1/8"	3/8"	3/8"
85497M	1-1/2"	3/4"	1/4"	2-1/4"	3/8"	1/2"

CARBIDE-TIPPED CLASSICAL BITS

Micrograin control-cut bits add classic beauty with decorative edging.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Bearing Diameter
85579M	1-1/4"	1/2"	1/4"	2-3/32"	1/2"
85580M	1-1/4"	1/2"	1/2"	2-3/8"	1/2"
85581M	1-1/2"	5/8"	1/4"	2-3/16"	1/2"
85582M	1-1/2"	5/8"	1/2"	2-9/16"	1/2"

CARBIDE-TIPPED CHAMFER BITS

Micrograin control-cut bits for beveling and decorative edging.



ltem #	A. Overall Dia.	B. Cutting Edge Length	C. Shank Dia.	D. Overall Length	E. Bearing Dia.	Angle
85299M	1-1/4"	15/16"	1/2"	2-7/8"	1/2"	22.5°
85597M	1-5/16"	1/2"	1/2"	2-3/8"	3/8"	45°
85298M	1-5/16"	1/2"	1/4"	2"	3/8"	45°
85593M	2-13/32"	1"	1/2"	3"	1/2"	45°

CARBIDE-TIPPED COVE BITS

Micrograin control-cut bits for decorative edging and period furniture.



ltem #	A. Overall Diameter	B. Cutting Edge Length	Shank		E. Bearing Diameter	F. Radius
85205M	7/8"	9/16"	1/4"	2"	3/8"	1/4"
85206M	1-1/8"	9/16"	1/4"	2-3/32"	3/8"	3/8"
85207M	1-3/8"	5/8"	1/4"	2-1/8"	3/8"	1/2"
84437M	2"	1"	1/2"	3"	1/2"	3/4"

CARBIDE-TIPPED CONVEX EDGING BIT

Micrograin bits create a shallow bullnose. Cutters above and below bit creates a top and bottom fillet on thicker stock.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter		E. Radius
84440M	13/16"	1-1/4"	1/2"	2-3/4"	23/32"

CARBIDE-TIPPED COVE AND BEAD BITS

Micrograin bits used to create an attractive accent with a classic woodworking design.



CARBIDE-TIPPED EDGE BEADING BITS

Versatile micrograin bits add attractive edging on new pieces and match many older molding cuts for remodeling work.



Item #	A. Overall Diameter		Shank		E. Bearing Diameter	
85631M	7/8"	9/16"	1/4"	2-1/8"	1/2"	1/8"
85668M	1-1/4"	3/4"	1/4"	2-5/16"	16mm	1/4"

CARBIDE-TIPPED MULTI-BEAD/REED BIT

Micrograin control-cut bits create classic triple beading with fillets in one pass.



CARBIDE-TIPPED OGEE BITS WITH FILLET

Micrograin control-cut bits offer three distinct cuts with one bit. Graceful lines of the ogee cut can be accented with one or two fillets by lowering the depth setting or using 3/8" bearing (item 3600900501).



ltem #	A. Overall Diameter		Shank		E. Bearing Diameter	Radius
85584M	1-3/8"	9/16"	1/4"	2-1/8"	1/2"	5/32"
85586M	1-5/8"	3/4"	1/2"	2-3/4"	1/2"	1/4"

CARBIDE-TIPPED BULLNOSE BITS

Micrograin bits for window sills, shelves or stair treads.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Radius
84432M	19/32"	1/2"	1/2"	2"	1/8"
84434M	1-1/4"	1-5/16"	1/2"	2-3/4"	3/8"
84436M	1-21/32"	1-9/16"	1/2"	3-1/16"	1/2"

CARBIDE-TIPPED ROUNDOVER BITS

Micrograin bits for smooth, uniformly rounded edges. A lower depth setting produces a rounded corner with a decorative bead.



ltem #	A. Overall Dia.	B. Cutting Edge Length	C. Shank Dia.	D. Overall Length	E. Bearing Dia.	F. Radius
85289M	5/8"	5/16"	1/4"	1-7/8"	1/2"	1/16"
85290M	3/4"	3/8"	1/4"	2"	1/2"	1/8"
85588M	3/4"	3/8"	1/2"	2-5/16"	1/2"	1/8"
85616M	13/16"	5/16"	1/4"	1-29/32"	1/2"	5/32"
85587M	5/8"	5/16"	1/2"	2-1/4"	1/2"	1/16"
85293M	7/8"	1/2"	1/4"	2"	1/2"	3/16"
85294M*	1"	1/2"	1/4"	2"	1/2"	1/4"
84405M*	1"	1/2"	1/2"	2-7/16"	1/2"	1/4"
85295M*	1-1/8"	1/2"	1/4"	2-1/16"	1/2"	5/16"
85296M*	1-1/4"	5/8"	1/4"	2-3/16"	1/2"	3/8"
85594M*	1-1/4"	5/8"	1/2"	2-9/16"	1/2"	3/8"
85297M*	1-1/2"	11/16"	1/4"	2-1/4"	1/2"	1/2"
85595M	1-1/2"	3/4"	1/2"	2-5/8"	1/2"	1/2"
85596M*	1-3/4"	7/8"	1/2"	2-7/8"	1/2"	5/8"
85434M*	2"	1"	1/2"	2-15/16"	1/2"	3/4"
85432M*	2-1/4"	1-1/4"	1/2"	3-1/16"	1/2"	7/8"
85433M*	2-1/2"	1-1/4"	1/2"	3-1/4"	1/2"	1"

*Control-cut bit

CARBIDE-TIPPED WAVY EDGE BIT

Micrograin bit has a unique pattern to create soft, rounded corners.



ltem #	Overall Diameter	Edge Length	Shank	Overall Length	Bearing Diameter	Radius
85606M	1-1/4"	11/16"	1/4"	2-1/4"	1/2"	5/32"



CARBIDE-TIPPED OGEE AND BEAD BIT

Classic architectural molding micrograin bit for making furniture and cabinet molding, door and window casing and other millwork.

Recommended for use with a router table



Item #	A. Overall Dia.	B. Cutting Edge Length	Shank	D. Overall Length	E. Bearing Dia.	F. Large Radius	
84621M	1"	1-11/16"	1/2"	3-1/4"	1/2"	3/8"	1/8"

CARBIDE-TIPPED REVERSE CURVE OGEE AND BEAD BIT

Classic architectural molding micrograin bit for making furniture and cabinet molding, door and window casing and other millwork.

Recommended for use with a router table



Item #	Overall	B. Cutting Edge Length	Shank		E. Bearing Dia.		G. Small Radius
84620M	7/8"	1-1/2"	1/2"	3-3/8"	1/2"	5/16"	5/32"

CARBIDE-TIPPED PLUNGE ROUNDOVER BIT

Micrograin control-cut bit for special decorative grooving and edging.



item #	A. Overall Dia.		C. Shank Dia.		E. Tip Dia.	F. Radius
85478M	3/8"	5/16"	1/4"	1-15/16"	1/8"	1/8"

CARBIDE-TIPPED ROMAN OGEE BITS

Micrograin control-cut bits for decorative edging and period furniture.



ltem #	A. Overall Diameter	B. Cutting Edge Length	Shank		E. Bearing Diameter	F. Radius
85270M	1"	5/8"	1/4"	2-1/8"	3/8"	5/32"
85591M	1"	5/8"	1/2"	2-1/2"	1/2"	5/32"
85271M	1-3/8"	3/4"	1/4"	2-1/4"	3/8"	1/4"
85592M	1-3/8"	7/8"	1/2"	2-5/8"	3/8"	1/4"

CARBIDE-TIPPED TABLE EDGE BIT

Creates a wide profile for attractive edging and curve for tables or handrails.

Recommended for use with a router table



Item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Bearing Diameter
84515M	2-3/4"	5/8"	1/2"	3"	1/2"

CARBIDE-TIPPED CHAIR MAT EDGE BIT

Micrograin control-cut bits cut out and edge form chair mats and other items fabricated from softer plastic, such as vinyl and acrylic, in a single operation. The bit is designed to help minimize edge cracking in such materials and, it's also suitable for use with 1/4" and thinner wood and plywood.



CARBIDE-TIPPED MULTI-FORM BIT

The micrograin bit achieves many profiles and architectural designs. With a simple adjustment to the cutter height and fence position, 50 molding patterns are available.

Recommended for use with a router table



ltem #	A. Overall Diameter		C. Shank Diameter		E. Bearing Diameter
85700M	2-1/4"	1-7/8"	1/2"	4-1/8"	1/2"

TRIMMING/CUTOUT ROUTER BITS



SMOOTH CONTOUR



Bosch Innovation \equiv

Provides a smooth contour edge on laminate surfaces. Small radius eliminates the need to file the edge, saving time and possible damage to the work surface.



85287

1/4"

Invented for life

1-1/2"

BOSCH

1/4"

1/4"

CARBIDE-TIPPED TOP BEARING STRAIGHT TRIM BITS

Micrograin bits with top-mounted ball bearing ride against template for pattern routing.

- ▶ Replacement collar 3600231500
- Replacement set screw 3603401506



Item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Bearing Diameter
85680M	1/2"	1"	1/4"	2-1/2"	1/2"
85672M	1/2"	1-1/4"	1/4"	2-3/4"	1/2"
85681M	5/8"	1"	1/4"	2-1/2"	5/8"
85682M	3/4"	1"	1/4"	2-1/2"	3/4"
85671M	1-1/8"	1-1/2"	1/2"	3-1/2"	1-1/8"

CARBIDE-TIPPED TOP BEARING DADO CLEAN OUT BIT

Short 1/4" cutting edge for dado clean out.



Ite	em #	A. Overall Diameter	B. Cutting Edge Length		D. Overall Length	
85	674M	1/2"	1/4"	1/4"	1-5/8"	1/2"

SMOOTH EDGE LAMINATE TRIM BIT

Micrograin carbide tips provide an extra-fine finish with maximum sharpness and edge retention. Smooth contour bit routes laminate edges flush and rounded in a single pass. The slight radius produces a smooth edge which eliminates filing, saving the user time, hassle and possible damage to work.



		Edge Length				г. Radius
85316M*	1/2"	3/8"	1/4"	2"	3/8"	1/16

CARBIDE-TIPPED DOUBLE-FLUTE FLUSH AND BEVEL LAMINATE TRIM BITS

Micrograin bits ideal for fast, smooth, accurate trim cuts with a shielded, compact ball-bearing pilot.



ltem #	A. Overall Dia.	B. Cutting Edge Length	C. Shank Dia.	D. Overall Length	E. Bearing Dia.	Angle		
84501M	1/4"	1"	1/4"	2-9/16"	1/4"	Flush		
85269M	3/8"	1/2"	1/4"	2-1/8"	3/8"	Flush		
85268M	3/8"	1"	1/4"	2-5/8"	3/8"	Flush		
85437M	11/16"	3/8"	1/4"	2-5/64"	1/2"	Flush or 22°		
85267M	1/2"	5/8"	1/4"	2-1/4"	1/2"	Flush		
85441M	1/2"	1"	1/2"	3-1/4"	1/2"	Flush		
85442M	1/2"	2"	1/2"	4-3/8"	1/2"	Flush		
85266M	1/2"	1"	1/4"	2-1/2"	1/2"	Flush		
84500M	3/4"	5/8"	1/2"	2-3/4"	3/4"	Flush		
Carbide-Tippe	d–Shear	Angle						
85269SM	3/8"	1/2"	1/4"	2"	3/8"	_		
85268SM	3/8"	1"	1/4"	2"	3/8"	-		
85266SM	1/2"	1"	1/4"	2"	1/2"	-		
RBS020XW		Shear angle laminate trim set includes (1)85269SM, (1)85268SM and (1)85266SM						

CARBIDE-TIPPED DOUBLE-FLUTE TEMPLATE TRIM BIT

Micrograin bit provides smooth cuts for laminate trimming, cutouts and pattern cutting. Comes with two ball bearings. Use two ball bearings to widen the bearing surface and reduce template wear. Extra ball bearing 2610906500



CARBIDE-TIPPED TRIPLE-FLUTE TEMPLATE TRIM BIT

Micrograin bit for laminate trimming and trim cuts on heavier work when cutting with a template. Can be used with two ball bearings to widen the bearing surface and reduce template wear.

▶ Extra ball bearing 2610906500

ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Bearing Diameter
85602M	1/2"	1-1/2"	1/2"	4-3/8"	1/2"

CARBIDE-TIPPED DOUBLE-FLUTE FLUSH AND BEVEL LAMINATE TRIM ASSEMBLIES

Micrograin bits ideal for fast, accurate trim cuts.

▶ Shank replacement arbor 82808



ltem #	A. Overall Dia.	B. Cutting Edge Length	C. Shank Dia.		E. Bearing Dia.	Angle
85431M	3/4"	3/8"	1/4"	2"	5/8"	10°
85430M	5/8"	3/8"	1/4"	2"	5/8"	Flush

CARBIDE-TIPPED TRIPLE-FLUTE FLUSH AND BEVEL LAMINATE TRIM ASSEMBLIES

Micrograin bits for extra smooth production trimming. Assembly includes an arbor, replaceable three-wing cutter and ball bearing.

Replacement arbor 82808



ltem #	A. Overall Dia.	B. Cutting Edge Length	Shank	D. Overall Length	E. Bearing Dia.	Angle	Fits
85420M	7/8"	3/8"	1/4"	2"	5/8"	22°	-
85511M*	7/8"	3/8"	1/4"	-	-	22°	85420M

*Replacement cutters

CARBIDE-TIPPED FOUR-FLUTE FLUSH AND BEVEL LAMINATE TRIM ASSEMBLIES

Micrograin bits for ultra-smooth finish trimming. Ball bearing is equipped with a glue shield and individual assembly components are replaceable.



ltem #	A. Overall Dia.	B. Cutting Edge Length	C. Shank Dia.	D. Overall Length	E. Bearing Dia.	Angle
85414M	7/8"	5/16"	1/4"	2-1/4"	7/8"	Flush
85415M	1"	5/16"	1/4"	2-1/4"	7/8"	15°
85417M*	7/8"	5/16"	5/16"	-	-	Flush

*Replacement cutter

CARBIDE-TIPPED TRIPLE-FLUTE FLUSH LAMINATE TRIM BITS

Micrograin bit provides chatter-free production trimming with an extra-smooth, flush trim cut. Compact ball-bearing assembly is equipped with a glue shield.



gle	ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter		E. Bearing Diameter
)	85216M	1/2"	1"	1/4"	2-1/2"	1/2"
sh	85439M	1/2"	1"	1/2"	3-1/4"	1/2"

CARBIDE-TIPPED OVERHANG CUTOFF BITS

Micrograin bits for rough sizing of plastic laminates prior to gluing, without scribing or sawing. Bit leaves a slight overhang and is ideal for tops with irregular shapes.

					and the	
ltem #	A. Overall Dia.	B. Cutting Edge Length	C. Shank Dia.	D. Overall Length	E. Bearing Dia.	Overhang
85217M*	3/8"	1/2"	1/4"	2-7/16"	3/4"	3/16"
85210M**	1/2"	1"	1/4"	2-11/16"	5/8"	1/16"

*Single flute **Double flute

CARBIDE-TIPPED HELICAL LAMINATE TRIM BIT

Provides extra smooth production trimming.



ltem #	A. Overall Dia.	B. Cutting Edge Length	C. Shank Dia.	D. Overall Length	E. Bearing Dia.	Angle
85452M	3/4"	5/8"	1/4"	2-1/4"	3/4"	Flush



SINGLE-FLUTE PILOT PANEL BITS WITH DRILL-THROUGH POINT

For window and door cutouts in abrasive insulation materials, plywood and paneling.

- Drill-through pilot for guiding on template or framing after panel has been mounted
- The concave grind offers a faster cut over the straight grind pilot panel bits
- Shear angle provides improved cut quality, speed and extended life



ltem #	A. Cut Diameter	B. Flute Length	C. Shank Diameter	D. Overall Length	Qty.
Carbide-Tippe	d–Straight	Flute			
85244	1/4"	3/4"	1/4"	2-9/16"	1
85244B50	1/4"	3/4"	1/4"	2-9/16"	50
85245	3/8"	1"	3/8"	3"	1
85245B50	3/8"	1"	3/8"	3"	50
85246	1/2"	1-3/16"	1/2"	3-1/2"	1
85246B50	1/2"	1-3/16"	1/2"	3-1/2"	50
85407M	1/2"	2"	1/2"	4-3/4"	1
Carbide-Tippe	d–Concave	Flute			
85244M	1/4"	3/4"	1/4"	2-1/2"	1
85244MB50	1/4"	3/4"	1/4"	2-1/2"	50
85245M	3/8"	1"	3/8"	3-5/32"	1
85245MB50	3/8"	1"	3/8"	3-5/32"	50
85246M	1/2"	1-3/16"	1/2"	3-1/2"	1
85246MB50	1/2"	1-3/16"	1/2"	3-1/2"	50
Carbide-Tippe	d–Shear Ar	ngle			
85245SB50	3/8"	1"	3/8"	2-5/8"	50
High-Speed St	teel				
85146	1/4"	3/4"	1/4"	2-5/8"	1
85146B50	1/4"	3/4"	1/4"	2-5/8"	50
85147	3/8"	7/8"	3/8"	3"	1
85147B50	3/8"	7/8"	3/8"	3"	50
85188	1/2"	1-1/8"	1/2"	3-5/8"	1
85188B50	1/2"	1-1/8"	1/2"	3-5/8"	50

TWO FLUTES PILOT PANEL BITS WITH DRILL-THROUGH POINT

Two flutes deliver smooth cuts and even feed rates without chatter.

	t -			6
ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
85428M	3/8"	1"	3/8"	3-5/32"
85429M	1/2"	1-3/16"	1/2"	3-1/2"

PILOT PANEL DOWN SPIRAL BITS

High-speed steel bit for cutting aluminum sheets, wall panels, plywood, chip boards, insulation sheeting and other synthetic boards.

- Pushes chips down while cutting to eliminate chip build-up and clogging
- Eliminates chipping and upward tearing of material
- Eliminates vibration and extends bit life



Item #	A. Cut Diameter	B. Flute Length	C. Shank Diameter	D. Overall Length
85183	1/4"	5/8"	1/4"	2-3/4"
85184	3/8"	3/4"	3/8"	3-1/8"
85185	1/2"	2-1/8"	1/2"	4-1/2"
85187	1/2"	1-1/4"	1/2"	3-13/16"

SURFACE FORMING ROUTER BITS



CARBIDE-TIPPED CORE BOX BITS

Micrograin bits for cutting rounded grooves used in a variety of applications, including doors and columns.



item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Radius
85444M	1/4"	1/4"	1/4"	1-5/8"	1/8"
85445M	3/8"	1/4"	1/4"	1-1/2"	3/16"
85446M	1/2"	3/8"	1/4"	1-1/2"	1/4"
85448M	3/4"	7/16"	1/4"	1-9/16"	3/8"

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CARBIDE-TIPPED DISH CARVING BIT

Micrograin bits for removing large amounts of wood in making trays, coasters, raised-letter signs, etc.



CARBIDE-TIPPED EXTENDED ROUND NOSE BITS

Deep-cut, round nose bits for cutting rounded grooves used in a variety of applications, including doors and columns.



item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Radius
85449M	1/2"	1-1/4"	1/2"	2-7/8"	1/4"
85451M*	1"	1-1/4"	1/2"	2-3/4"	1/2"

*Control-cut bit

SOLID CARBIDE VEINING BIT

Provincial design veining bits are intended for recessed design veining in fine cabinet surfaces and used extensively for door-front grooving.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	Radius
85283	1/4"	25/64"	1/4"	1-1/2"	1/8"

CARBIDE-TIPPED V-GROOVE BITS

Micrograin bits ideal for door-front grooving, lettering and sign work. Shear angle provides improved cut quality, speed and extended life.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Bevel
84300M	3/8"	7/16"	1/4"	1-5/8"	1/4" (90°)
84303M	5/8"	1/2"	1/2"	2"	5/16" (90°)
84306M	3/4"	5/8"	1/2"	2-1/8"	3/8" (90°)
85219M	9/16"	5/8"	1/4"	1-3/4"	3/8" (90°)
84309M	1"	5/8"	1/2"	2-1/4"	1/2" (90°)
85220M	1-1/4"	1"	1/4"	2-3/16"	7/8" (90°)

SOLID CARBIDE V-GROOVE BIT

Excellent for door-front grooving and scoring panel design in wood. Produces simulated paneling for walls, doors and furniture.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	Bevel
85284M	1/4"	3/8"	1/4"	1-1/2"	41°

CARBIDE-TIPPED CLASSICAL GROOVE BIT

Micrograin bits are used for beautiful, decorative grooving, which adds a quality accent to any project. Also recommended for edge forming with a router guide.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter		E. Radius
85468M	3/4"	1/2"	1/4"	2-1/16"	9/64"

CABINETRY/JOINERY ROUTER BITS



CARBIDE-TIPPED RAISED-PANEL GROOVE BIT

Use a raised-panel bit for cutting wide, shallow grooves in one pass for a raised-panel effect.



item #		B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	Angle
85480M	1-1/8"	1/2"	1/2"	2-3/4"	30°



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CARBIDE-TIPPED OGEE VERTICAL RAISED PANEL BIT

Micrograin bit used to create beautiful shadow lines for cabinet doors.

Recommended for use with a router table. Minimum recommended panel thickness is 3/4"



ltem #	Överall Diameter	Cutting Edge Length	Shank Diameter		
85712M	1-3/16"	1-5/8"	1/2"	3-1/8"	7/16"

CARBIDE-TIPPED COVE VERTICAL PANEL-RAISER BIT

Micrograin bit with a long, sloping radius (1/4"–2-1/2") for creating beautiful panels.

- Recommended for use with a router table
- Minimum recommended panel thickness is 3/4"





CARBIDE-TIPPED TRADITIONAL RAISED PANEL BITS

Micrograin control-cut bit used to create clean, simple lines to accentuate a surface.

- Recommended for use with a router table
- Minimum recommended panel thickness is 3/4"



ltem #	A. Overall Dia.	B. Cutting Edge Length	Shank	D. Overall Length	E. Bearing Dia.		Cutting Width
85583M	1-5/8"	1/2"	1/2"	2-3/8"	1/2"	25°	9/16"
85637M	2-3/4"	5/8"	1/2"	2-17/32"	1/2"	26°	1-1/8"
85639M	3-3/8"	1/2"	1/2"	2-13/16"	1/2"	15°	1-7/16"

CARBIDE-TIPPED BEADING STILE AND RAIL BITS

Micrograin bits with shear-angle geometry, super sharp cutting edges and close-tolerance manufacturing to ensure consistently smooth, tight-fitting joints.

- Recommended for use with a router table. Designed for 3/4" wood with a maximum wood thickness of 7/8"
- ▶ 85621M is a control-cut bit

CARBIDE-TIPPED OGEE RAISED PANEL BITS

Micrograin bits produce raised-panel cuts along straight- and curved-panel edges.

- These bits are not for use in hand-held routers. Use with a router table only
- Minimum recommended panel thickness is 3/4"



ltem #	A. Overall Dia.	B. Cutting Edge Length	Shank	D. Overall Length	E. Bearing Dia.	F. Radius	Cutting Width
85638N	2-5/8"	5/8"	1/2"	2-1/2"	1/2"	3/4"	1-1/16"
85640N	3-3/8"	9/16"	1/2"	2-29/32"	1/2"	7/8"	1-7/16"

CARBIDE-TIPPED COVE RAISED PANEL BIT

Micrograin control-cut bit used to create clean, simple lines to accentuate a surface.

- ► Recommended for use with a router table
- ► Minimum recommended panel thickness is 3/4"



	Overall	B. Cutting Edge Length	Shank	D. Overall Length	E. Bearing Dia.	F. Radius	Cutting Width
85641M	3-3/8"	1/2"	1/2"	2-7/8"	1/2"	1-9/16"	1-7/16"



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Decorative Cut Depth	F. Kerf	G. Bearing Diameter	R. Radius	
85621M	1-5/8"	3/4"	1/2"	2-15/16"	1/2"	1/4"	7/8"(22mm)	1/4"	
85620M	POM Beading stile and rail set includes 85621M and 85622M assemblies								

ROUTERS, SANDERS AND PLANERS ROUTER BITS

CARBIDE-TIPPED OGEE STILE AND RAIL BITS

Micrograin bits with shear-angle geometry, super sharp cutting edges and close-tolerance manufacturing to ensure consistently smooth, tight-fitting joints.

- ▶ These bits are not for use in hand-held routers. Use with a router table only. Designed for 3/4" wood with a maximum wood thickness of 7/8
- ▶ Both 85626M and 85627M assemblies are reversible. Either can be used to make both stile and rail cuts by order on the arbor. This requires one workpiece to be cut face up and the other workpiece face down



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Decorative Cut Depth	F. Kerf	G. Bearing Diameter	R. Radius
85626M	1-5/8"	41/64"	1/2"	3"	25/64"	1/4"	7/8" (22mm)	3/16"
85627M	1-5/8"	13/16"	1/2"	3"	5/16"	1/4"	7/8" (22mm)	3/16"
85625M	Ogee stile a	Ogee stile and rail set includes 85626M and 85627M assemblies						

rail set includes 85626M and 85627M a

CARBIDE-TIPPED WEDGE TONGUE BIT

- Micrograin control-cut bit for making tongue-style wedge cuts.
- Recommended for use with a router table



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
84509M	1-1/4"	1-1/4"	1/2"	2-3/4"

CARBIDE-TIPPED WEDGE GROOVE BIT

Micrograin control-cut bit for making groove-style wedge cuts.

Recommended for use with a router table



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
84510M	1-1/4"	1-1/4"	1/2"	2-3/4"

CARBIDE-TIPPED REVERSIBLE **GLUE-JOINT BIT**

Micrograin control-cut bit used for making glue-ups and strong joints in door panels, tabletops and more.

Recommended for use with a router table



ltem #	A.	B.	C.	D.
	Overall	Cutting Edge	Shank	Overall
	Diameter	Length	Diameter	Length
84505M	1-7/8"	1-3/32"	1/2"	2-5/8"

CARBIDE-TIPPED TONGUE AND **GROOVE BITS**

Micrograin bits designed to cut tongue and grooves on 1/2" through 3/4" thick material. To cut the tongue, use the complete assembly to cut the groove by removing one slotting cutter.

- Recommended for use with a router table
- ▶ For 1/4" replacement arbor assembly use 84626
- ▶ 84623M replacement cutter is 85610M; arbor is 84626
- 84624M replacement cutter is 85610M



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	E. Cutting Width
84623M	1-7/8"	1/4"	1/4"	2-27/32"	1/2"
84624M	1-7/8"	1/4"	1/2"	3"	1/2"

CARBIDE-TIPPED LOCK MITER BIT

Micrograin control-cut bit for making right-angle joints and glue joints.

Recommended for use with a router table



item #	A.	B.	C.	D.
	Overall	Cutting Edge	Shank	Overall
	Diameter	Length	Diameter	Length
84508M	2-11/16"	1-3/16"	1/2"	2-5/8"



	BOSCH	295
<u> </u>	Invented for life	

CARBIDE-TIPPED DRAWER LOCK JOINT BIT

Micrograin control-cut bit for constructing durable drawer joints. Recommended for use with a router table



ltem #	A.	B.	C.	D.
	Overall	Cutting Edge	Shank	Overall
	Diameter	Length	Diameter	Length
84512M	1"	1/2"	1/2"	1-5/16"

CARBIDE-TIPPED DOVETAIL BITS

Micrograin bits for making dovetail joints.



ltem #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length	Degree
84702M	3/8"	3/8"	3/8"	2"	9°
84709M	1/2"	1/2"	1/2"	2-5/16"	14°
85240M	17/32"	1/2"	1/4"	1-7/8"	15°

CARBIDE-TIPPED RABBETING BITS

Micrograin control-cut bits for making rabbeting cuts without the use of a router guide.

▶ To increase the width of rabbet by 1/16" for 85218M and 85590M, purchase 3/8" diameter bearing 3600900501 and dust shield 3600120507



ltem #	RW Rabbet Width	A. Overall Dia.	B. Cutting Edge Length	C. Shank Dia.	D. Overall Length	E. Bearing Dia.
85218M	3/8"	1-1/4"	1/2"	1/4"	2"	1/2"
85590M	3/8"	1-1/4"	1/2"	1/2"	2-3/8"	1/2"
85614M	1/2"	1-3/8"	1/2"	1/4"	2"	3/8"
85615M	1/2"	1-3/8"	1/2"	1/2"	2-3/8"	3/8"

CARBIDE-TIPPED DOORLIP BIT

Micrograin bit achieves a popular shaper-quality, door-lip cut with a router.

Recommended for use with a router table



CARBIDE-TIPPED FINGER PULL BIT

Micrograin control-cut bit creates easy-open door or drawer edges that eliminate metal pulls and enhance the hardwood effect. Recommended for use with a router table



item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	D. Overall Length
84540M	1-3/4"	13/16"	1/2"	2-5/16"

CARBIDE-TIPPED FLUSH TRIM **V-GROOVE BIT**

Micrograin bits used to flush-face frame to cabinet side while at the same time cutting a V-groove down cabinet joint. Also used for creating a decorative V-groove cut.



ltem #	A. Overall Diameter		Shank	D. Overall Length		Bearing Diameter
85647M	5/8"	1"	1/2"	3"	90°	1/2"

KEYHOLE BITS

For plunge and slots cut plus route mounting slots in picture frames and plaques.

▶ 85608M is a carbide-tipped bit

▶ 85078 is a high-speed steel bit



ltem #	A1. Large Diameter	A2. Small Diameter	B. Cutting Edge	C. Shank Diameter	D. Overall Length
85078	3/8"	3/16"	3/16"	1/4"	1-7/8"
85608M	3/8"	3/16"	7/16"	1/4"	1-9/16"

ROUTER

Item #

SLOTTING/ARBOR CUTTERS



ARBORS FOR SLOTTING CUTTERS

For use with two-wing and three-wing slotting cutters.

82811			82808		Por
82810	-		92813	-	
	Arbor	Bearing	Shank	For Use	Used on

ltem #	Arbor Dia.	Bearing Dia.	Length	Shank Dia.	For Use With	Used on Part No.
82811	5/16"	7/8"	3"	1/2"	Three-wing slotting cutters	All
92813C	5/16"	-	2"	1/4"	Three-wing slotting cutters	All
82808	1/4"	5/8"	1-29/32"	1/4"	Two-wing slotting cutters	85505M, 85506M, 85507M, 85508M
82810	5/16"	7/8"	2-5/8"	1/4"	Two-wing slotting cutters	85517M, 85520M, 92837

ROUTER BIT COMPONENTS

NON-MARRING BEARINGS

Non-marring, high-precision bearings are specially engineered and fitted with sleeves to prevent scratching on all surfaces. Use with piloted router bits including laminate trim and edge-forming bits.



Item #	Inside Diameter	Outside Diameter
NMB004	3/16"	1/2"
NMB005	1/4"	5/8"
NMB006	1/4"	3/4"

NON-MARRING BEARING SET

Item # # of Pieces Includes

NMB300 3 (1) NMB004, (1) NMB005, (1) NMB006

TWO-WING SLOTTING CUTTER

Micrograin control-cut bits used for making slots for T-molding and weatherstripping.



ltem #	A. Overall Diameter	B. Cutting Edge Length		Depth of Cut
85505M	1-3/16"	1/4"	1/4"	9/32"

THREE-WING SLOTTING CUTTERS

Micrograin bits used for making slots for T-molding and weatherstripping.



item #	A. Overall Diameter	B. Cutting Edge Length	C. Shank Diameter	Depth of Cut
85526M	1-7/8"	1/16"	5/16" (bore)	1/2"
85527M	1-7/8"	5/64"	5/16" (bore)	1/2"
85528M	1-7/8"	3/32"	5/16" (bore)	1/2"
85529M	1-7/8"	1/8"	5/16" (bore)	1/2"
85530M*	1-7/8"	5/32"	5/16" (bore)	1/2"
85609M	1-7/8"	3/16"	5/16" (bore)	1/2"
85610M	1-7/8"	1/4"	5/16" (bore)	1/2"

*85530M is used for biscuit joint cutting

BEARING ENLARGERS

Use Bosch bearing enlargers for changing profiles, widths and rabbeting depths of ball bearing-piloted router bits with 3/16" O.D. pilots.

Item #	Inside Diameter	Outside Diameter
BE006	3/16"	3/4"
BE007	3/16"	7/8"
BE008	3/16"	1"
BE009	3/16"	1-1/8"

BEARING ENLARGER SET

Item # # of Pieces Includes

BE400 4 (1) BE006, (1) BE007, (1) BE008, (1) BE009

ROUTER BIT SETS

ltem #	# of Pieces	Includes	Case Type
RBS010	10	Straight/mortising bits: (1)85460M, (1)85265M, (1)85249M; surface forming bits: (1)85444M, (1)85219M; cabinetry/joinery bit: (1)84709M; edge forming bits: (1)85594M, (1)85592M, (1)85597M; trimming/cutout bit: (1)85441M	Wood base with clear plastic top
RBS003	3	Cabinetry/joinery bits: (1)85626M, (1)85627M, (1)85640M	Wood base with clear plastic top
RBS006	6	Trimming/cutout bit: (1)85268M; straight/mortising bits: (1)85613M, (1)85227M; edge forming bits: (1)85294M, (1)85298M; cabinetry/joinery bit: (1)84703M	
RBS004	4	Edge forming bits: (1)85294M, (1)85298M; trimming/cutout bit: (1)85268M; straight/mortising bit: (1)85613M plus bonus 3/8" bearing (when used on 85294M will make a beading bit)	Wood base with clear plastic top



RANDOM ORBITAL SANDERS/POLISHERS

RANDOM ORBIT SANDER/POLISHER

ROS65VC

PAD DAMPENING SYSTEM Helps prevent swirl marks

MULTIPLE ERGONOMIC SOFT-GRIP POSITIONS Reduces hand fatigue

VARIABLE-SPEED DIAL Allows matching of speed and power to workpiece and task for best performance

HIGH-PERFORMANCE SOFT MICROCELLULAR HOOK-AND-LOOP BACKING PAD Conforms to many contours

ACCEPTS TWO PAD SIZES

6" backing pads (6-hole)
5" backing pads

(8-hole)

TWO DUST COLLECTION SYSTEMS

- Microfilter dust canister with integrated paper filter and screw-off cap
- Vacuum hose connection with airflow control

OUT-OF-THE-BOX CONNECTIVITY TO MOST VACUUM HOSES

- ▶ Bosch hoses
- ▶ 1-1/4" and 1-1/2" hoses
- ▶ European 35mm hoses



VIE VIBRATION CONTROL

VIBRATION CONTROL™

Exclusive Bosch suspension system, using eight heavy-duty foam blocks, minimizes vibration for superior handling and maximum comfort.

5" RANDOM ORBIT SANDER/POLISHER

ROS65VC-5



- ► Vibration Control™—Exclusive Bosch suspension system minimizes vibration for superior handling and maximum comfort
- 3.3 Amp Rating—Among the highest in its class
- Two Dust Collection Systems Microfilter dust canister with integrated paper filter and screw-off cap or vacuum hose connection with airflow control
- Accepts 5" or 6" sanding pads

INCLUDES

Soft 5" Pad **RS038** 5" Sanding Disc Tubular Dust Canister **2605411234** Vacuum Hose Adapter **VAC024** Pad Wrench **1907950006** Removable Front Handle **2602026175**

Specifications	
Rating	120V
Amperage	3.3
No Load OPM	5,500-12,000
Eccentric Offset	5/64" (2mm)
Disc Size	5"
Length	16-1/8"
Width	5"
Height	6.9"
Weight	5.3 lbs.

Optional dust collection attachments available on pages 302 and 320.

6" RANDOM ORBIT SANDER/POLISHER

ROS65VC-6





Same features as ROS65VC-5 above.

INCLUDES

Soft 6" Pad **RS6045** 6" Sanding Disc Tubular Dust Canister **2605411234** Vacuum Hose Adapter **VAC024** Pad Wrench **1907950006** Removable Front Handle **2602026175**

Specifications	
Rating	120V
Amperage	3.3
No Load OPM	5,500-12,000
Eccentric Offset	5/64" (2mm)
Disc Size	6"
Length	14-1/4"
Width	6"
Height	6.9"
Weight	5.3 lbs.

Optional dust collection attachments available on pages 302 and 320.

ROUTERS, SANDERS AND PLANERS SANDERS/POLISHERS





5" SINGLE-SPEED PALM RANDOM ORBIT SANDER/POLISHER **ROS10**



- Multipurpose sander with pad that both orbits and rotates, delivering a well-blended, ultra-smooth surface finish with fast removal rate
- ► Comfortable Soft-Grip Top and Body-Multiple grip positions to prevent hand fatigue
- Integral Pad Dampening System— Helps prevent swirl marks
- Bosch Microfilter Dust Canister with Integrated Paper Filter-Optimal system for filtering fine dust

INCLUDES

Soft Backing Pad RS034 Microfilter Dust Canister 2609199179 Vacuum Hose Adapter for 1-1/4", 1-1/2" and Bosch Vacuum Hoses VAC002 Sanding Disc

Specifications	
Rating	120V
Amperage	2.5
No Load OPM	12,000
Eccentric Offset	3/64" (1.25mm)
Disc Size	5" (125mm)
Length	9"
Width	5"
Height	6"
Weight	3.5 lbs.

Optional dust collection attachments available on pages 302 and 320.

5" PALM RANDOM ORBIT SANDER/POLISHER KIT

ROS20VSC





Same features as ROS10 above.

Variable-Speed Dial—Allows match of speed to workpiece and task

INCLUDES

Soft Backing Pad RS034 Microfilter Dust Canister 2609199179 Vacuum Hose Adapter for 1-1/4", 1-1/2" and Bosch Vacuum Hoses VAC002 Sanding Disc Carrying Bag

Specifications	
Rating	120V
Amperage	2.5
No Load OPM	7,500-12,000
Eccentric Offset	3/64" (1.25mm)
Disc Size	5" (125mm)
Length	9"
Width	5"
Height	6"
Weight	3.5 lbs.

Optional dust collection attachments available on pages 302 and 320.

5" PALM RANDOM ORBIT SANDER/POLISHER KIT **ROS20VSK**



Same features as ROS10 above.

▶ Variable-Speed Dial-Allows match of speed to workpiece and task

INCLUDES

Soft Backing Pad RS034 Microfilter Dust Canister 2609199179 Vacuum Hose Adapter for 1-1/4", 1-1/2" and Bosch Vacuum Hoses VAC002 Sanding Disc Carrying Case

Specifications	
Rating	120V
Amperage	2.5
No Load OPM	7,500-12,000
Eccentric Offset	3/64" (1.25mm)
Disc Size	5" (125mm)
Length	9"
Width	5"
Height	6"
Weight	3.5 lbs.
Treight	0.0 105.

Optional dust collection attachments available on pages 302 and 320.

300 **BOSCHTOOLS.COM** 877-BOSCH-99

ROUTERS, SANDERS AND PLANERS SANDERS/POLISHERS

5" RANDOM ORBIT SANDER/POLISHER

3725DEVS



- Multipurpose sander with pad that both orbits and rotates, delivering a well-blended, ultra-smooth surface finish with fast removal rate
- Integral Pad Dampening System— Helps prevent swirl marks
- Rugged Die-Cast Aluminum Gear Housing with Dual-Bearing Pad Mount-Long-life design eliminates wobble and vibration
- Bosch Microfilter Dust Canister with Integrated Paper Filter—Optimal system for filtering fine dust

INCLUDES

Soft Backing Pad **RS031** 5mm Hex Pad Wrench **1907950006** Microfilter Dust Canister **RS026** Sanding Disc Removable Front Handle **2602026069** Vacuum Hose Adapters **RS006** and **VAC002**

6" RANDOM ORBIT SANDER/POLISHER

3727DEVS





Same features as 3725DEVS above.

INCLUDES

Soft Backing Pad **RS6045** 5mm Hex Pad Wrench **1907950006** Microfilter Dust Canister **RS026** Sanding Disc Removable Front Handle **2602026069** Vacuum Hose Adapters **RS006** and **VAC002**

Specifications	
Rating	120V
Amperage	3.3
No Load OPM	4,500-12,000
Eccentric Offset	3/32" (2.5mm)
Disc Size	5" (125mm)
Length	12"
Width	5"
Height	5.25"
Weight	5.1 lbs.

Optional dust collection attachments available on pages 302 and 320.

Specifications	
Rating	120V
Amperage	3.3
No Load OPM	4,500-12,000
Eccentric Offset	5/64" (2.0mm)
Disc Size	6" (150mm)
Length	12"
Width	6"
Height	5.25"
Weight	5.2 lbs.

Optional dust collection attachments available on pages 302 and 320.

6" DUAL-MODE RANDOM ORBIT SANDER/POLISHER

1250DEVS





- Multipurpose Sander with Two Sanding Modes: Random-orbit mode for normal stock removal or fine finishing and turbo eccentric-orbit mode for aggressive stock removal at five times random orbit sander removal rate
- Integral Pad Dampening System— Helps prevent swirl marks
- Rugged Die-Cast Aluminum Gear Housing with Dual-Bearing Pad Mount-Long-life design eliminates wobble and vibration
- Built-In Dust Port—Passive dust collection system. Vacuum cleaner and hose required. Accepts Bosch VAC025 and VAC009 vacuum hoses or VAC002 hose adapter

INCLUDES

Soft Backing Pad **RS6045** Dust Tube **2601328072** 5mm Hex Pad Wrench **1907950006** Ambidextrous Auxiliary Handle **2602025067** Sanding Disc Vacuum Hose Adapter **VAC002**

Specifications	
Rating	120V
Amperage	6.5
No Load OPM	3,100-6,650
No Load RPM (in Turbo Mode)	270-600
Eccentric Offset	3/32" (2.5mm)
Disc Size	6" (150mm)
Sanding Plate Size	6"
Orbit Diameter	3/16"
Length	12"
Width	6"
Height	6"
Weight	5.3 lbs.

Optional dust collection attachment available on page 320.



RANDOM ORBIT SANDER/POLISHER DUST COLLECTION ATTACHMENTS

MICROFILTER DUST CANISTERS

- ▶ The optimal on-tool system for collecting fine dust
- Integrated paper filter traps particles as small as a 1/2 micron in diameter
- Easy to empty and clean









Item #

RS006

HOSE ADAPTER

VAC002 or VAC024

2609199179

2605411234

RS026

20001001.0	2000 1120 1 110020
Item #	Description
2609199179	Fits models ROS20VS and ROS10
2605411234	Fits models ROS65VC-5 and ROS65VC-6
RS026	Fits models 3107DVS, 3725DVS, 3727DVS, 3725DEVS, 3725DEVS, 3727DEVS

Description Fits models 1295D, 1295DH, 1295DP, 1295DVS, 3107DVS, 3725DVS, 3727DVS, 3725DEVS, 3727DEVS

▶ Use with Bosch vacuum hoses or Bosch vacuum hose adapters

SANDING DISCS AND ACCESSORIES

SANDING COLOR-CODING GUIDE



PREMIUM RESIN-BONDED ALUMINUM OXIDE

► Long-lasting performance

Best for sanding wood, wood composites and other materials

GRIT GUIDE

Grit	Description
40	Heavy sanding and stripping
60, 80	Moderate sanding and smoothing
100, 120	Light sanding and cleaning
180	Fine sanding/before first coat
240	Very fine sanding/before finish coat
320	Sanding between finish coats

ROUTERS, SANDERS AND PLANERS SANDER/POLISHER ACCESSORIES



STEARATE COATING OVER **DOUBLE RESIN-BONDED ALUMINUM OXIDE**

- Resists clogging for fast/efficient sanding
- Best for sanding painted, finished or soft surfaces

PSA (SELF-ADHESIVE) SANDING DISCS



Item #	Description	Dia.	Grit	Quantity
RSP060	PSA general-purpose sanding disc, 8 holes	5"	60	25
RSP080	PSA general-purpose sanding disc, 8 holes	5"	80	25
RSP120	PSA general-purpose sanding disc, 8 holes	5"	120	25
RSP240	PSA general-purpose sanding disc, 8 holes	5"	240	25

ABRASIVE SANDING DISCS*



Bosch abrasive sanding discs are made from aluminum oxide for aggressive cutting. The .030" premium fiber withstands heavy-duty use and the arbor hole slots let the disc lie flatter. Used for metal surface finishing, weld blending and rust removal.

Item #	Diameter	Grit	Max. RPM	Quantity
T4220	4-1/2"	24	13,000	25
T4228	4-1/2"	36	13,000	25
T4223	4-1/2"	50	13,000	25
T4224	4-1/2"	60	13,000	25
T4225	4-1/2"	80	13,000	25
T4226	4-1/2"	100	13,000	25
T4227	4-1/2"	120	13,000	25
T4230	5"	24	11,900	25
T4238	5"	36	11,900	25
T4240	7"	24	8,500	25
T4248	7"	36	8,500	25

*For use with small and large angle grinders See pages 42–50 for angle grinders



Perfect for multipurpose sanding projects and hardwoods, such as oak and maple, or building boards like plywood. This industrialstrength paper provides users with the highest-quality aluminum oxide grit and resin-bonding agent.

- Superior performance and long life
- Bosch sanding discs are cleanly pre-punched with six or eight holes for uniform dust extraction through the pad without creating unwanted swirl marks or scratches on the work surface
- ► Available in 5" or 6" discs with hook-and-loop backing

Item #	Description	Dia.	Grit	Quantity
SR5R000	Hook and loop, 8 holes	5"	60-120-240	6
SR5R040	Hook and loop, 8 holes	5"	40	5
SR5R042	Hook and loop, 8 holes	5"	40	25
SR5R045	Hook and loop, 8 holes	5"	40	50
SR5R060	Hook and loop, 8 holes	5"	60	5
SR5R062	Hook and loop, 8 holes	5"	60	25
SR5R065	Hook and loop, 8 holes	5"	60	50
SR5R080	Hook and loop, 8 holes	5"	80	5
SR5R082	Hook and loop, 8 holes	5"	80	25
SR5R085	Hook and loop, 8 holes	5"	80	50
SR5R105	Hook and loop, 8 holes	5"	100	50
SR5R120	Hook and loop, 8 holes	5"	120	5
SR5R122	Hook and loop, 8 holes	5"	120	25
SR5R125	Hook and loop, 8 holes	5"	120	50
SR5R180	Hook and loop, 8 holes	5"	180	5
SR5R182	Hook and loop, 8 holes	5"	180	25
SR5R185	Hook and loop, 8 holes	5"	180	50
SR5R240	Hook and loop, 8 holes	5"	240	5
SR5R242	Hook and loop, 8 holes	5"	240	25
SR5R245	Hook and loop, 8 holes	5"	240	50
SR5R320	Hook and loop, 8 holes	5"	320	5
SR5R322	Hook and loop, 8 holes	5"	320	25
SR5R325	Hook and loop, 8 holes	5"	320	50
SR6R000	Hook and loop, 6 holes	6"	60-120-240	6
SR6R040	Hook and loop, 6 holes	6"	40	5
SR6R042	Hook and loop, 6 holes	6"	40	25
SR6R060	Hook and loop, 6 holes	6"	60	5
SR6R062	Hook and loop, 6 holes	6"	60	25
SR6R080	Hook and loop, 6 holes	6"	80	5
SR6R082	Hook and loop, 6 holes	6"	80	25
SR6R102	Hook and loop, 6 holes	6"	100	25
SR6R120	Hook and loop, 6 holes	6"	120	5
SR6R122	Hook and loop, 6 holes	6"	120	25
SR6R180	Hook and loop, 6 holes	6"	180	5
SR6R182	Hook and loop, 6 holes	6"	180	25
SR6R240	Hook and loop, 6 holes	6"	240	5
SR6R242	Hook and loop, 6 holes	6"	240	25
SR6R320	Hook and loop, 6 holes	6"	320	5
SR6R322	Hook and loop, 6 holes	6"	320	25





BACKING PAD GUIDE

Firmness	Application
Extra Soft	Ideal for curved or contoured surfaces
Soft	Ideal for general-purpose sanding and polishing
Hard	Ideal for flat surfaces and fast removal

BACKING PADS FOR OSCILLATORS AND DETAIL SANDER



BACKING PADS FOR RANDOM ORBIT SANDERS

For use with abrasive discs and polishing bonnets on random orbit sanders. The flexible rubber pad allows flat or contour sanding without gouging.



5", eight-hole pads for models ROS10 and ROS20VS

Item #	Description
RS033	Extra soft, hook and loop
RS034	Soft, hook and loop
RS035	Hard, hook and loop
RS036	Soft, PSA (self-adhesive) sanding disc

5", eight-hole pads for models 1295DP, 1295D, 1295DH, 1295DVS, 3107DVS, 3725DVS and 3725DEVS

Item #	Description
RS030	Extra soft, hook and loop
RS031	Soft, hook and loop
RS032	Hard, hook and loop
RSP019	Medium, PSA (self-adhesive) sanding disc

5", eight-hole pad for model ROS65VC

Item #

RS038

Description Soft, hook and loop

6", six-hole pads for models 1250DEVS, 3727DVS, 3727DEVS and ROS65VC

Item #	Description	
RS6044	Extra soft, hook and loop	
RS6045	Soft, hook and loop	
RS6046	Hard, hook and loop	



Pad for models	MX25E,	MX30E,	MXH180	and	PS50

Item #	Description
SDP001	Soft, hook and loop



Pad for models GOP12V-28, GOP18V-28, GOP40-30 and GOP55-36

ltem #	Description
OSL350SD	Soft, hook and loop



Pads for 1294DVS Detail Sander (All are hook and loop)

Item #	Description	
2608000174	Soft flat regular pad	
2608000198	Hard ovular narrow extension plate	
2608000199Hard flat narrow extension plate		
2608000200	Hard flat narrow extension plate	

POLISHING BONNETS AND DISCS

Polishing and buffing accessories, including bonnets, buffing pads and applicator pads, are available in a variety of sizes, pile heights and materials for professional use.



5"

1

RS014

Buffing pad

DETAIL SANDING SHEETS AND PAD FOR CORNER/DETAIL SANDERS AND OSCILLATING MULTI-TOOLS

DETAIL SANDING SHEETS FOR WOOD





Perfect for multipurpose sanding projects and hardwoods, such as oak and maple, or building boards like plywood. This industrialstrength paper provides users with the highest-quality aluminum oxide grit and resin-bonding agent.

- ▶ Premium resin-bonded aluminum oxide open coat
- ▶ Front-side punching enhances dust control
- Allows access to corners and other areas that are difficult to sand
- Triangles also fit all Bosch oscillating tools and similar oscillating tools

Item #	Description	Grit	Quantity
SDTR000	Assorted grits, hook and loop, triangle, 6 holes	60-120-240	6
SDTR040	Hook and loop, triangle, 6 holes	40	5
SDTR060	Hook and loop, triangle, 6 holes	60	5
SDTR080	Hook and loop, triangle, 6 holes	80	5
SDTR120	Hook and loop, triangle, 6 holes	120	5
SDTR180	Hook and loop, triangle, 6 holes	180	5
SDTR240	Hook and loop, triangle, 6 holes	240	5

SURFACE CONDITIONING ABRASIVE TRIANGLE PAD



Fits Bosch 1294VS detail sander, oscillating tools and similar sanders and oscillating tools.

Item #	Description	Quantity
CS101	Coarse for rust, corrosion and finish removal or scuffing	1

Bosch Starlock® oscillating tools are available on pages 240-242.



1/4 AND 1/2 SHEET ORBITAL FINISHING SANDERS

1/4-SHEET ORBITAL FINISHING SANDER WITH SHEETLOC™

GSS20-40





- Precision-Machined Metal Sanding Plate-For even sanding and durability
- Traditional Clamping Design-Dependable sandpaper grip (pad also accepts stick-on paper)
- ▶ Ergonomic Soft-Grip Top-Provides stable handling and extended comfort
- Microfilter Dust Canister With Screw-Off Cap-Optimal system for collecting fine dust and easy emptying

INCLUDES

Paper Punchplate 2610920650 Sandpaper Sheet Microfilter Dust Canister 2609199882 1/4-Sheet Sanding Pad 2609170288

Specifications	
Rating	120V
Amperage	2.0
No Load OPM	12,000
Sanding Plate Size	4-1/2"×4"
Paper Size	4-1/2"×5-1/2" (Std. 1/4 sheet)
Stick-On (PSA) Sandpaper Size	4-1/2"×4-1/2" (Std. 1/4 sheet)
Orbit Diameter	1/16" (1.6mm)
Length	9.8"
Width	4-1/2"
Height	5.6"
Weight	2.5 lbs.

Optional dust collection attachments available below and on page 320.

1/2-SHEET ORBITAL FINISHING SANDER WITH SHEETLOC™ SUPREME

OS50VC

ROUTERS, SANDERS AND PLANERS ORBITAL SANDERS AND ATTACHMENTS





- Bosch-Exclusive Vibration Control™ Suspension System-Minimizes vibration for superior handling and maximum comfort
- ▶ SheetLoc[™] Supreme Sandpaper Attachment System-Pulls regular sandpaper flat and tight Also accepts "stick-on" paper for
- versatility
- Two Dust Collection Systems-Microfilter Dust Canister with integrated paper filter and screw-off cap or vacuum hose connection with airflow control

INCLUDES

Paper Punchplate 2608190017 Sanding Sheet 1/2-Sheet Sanding Pad 2600009026 Tubular Dust Canister 2605411234 Vacuum Hose Adapter VAC024 Removable Front Handle 2602026175

Specifications	
Rating	120V
Amperage	3.4
No Load OPM	8,000-11,000
Paper Size	4-1/2"×11" (Std. 1/2 sheet)
Pad Size	4-1/2"×9" (Std. 1/2 sheet)
Orbit Diameter	3/32" (2.4mm)
Length	17"
Width	4-1/2"
Height	8"
Weight	6.0 lbs.

Optional dust collection attachments available below and on page 320.

DUST COLLECTION ATTACHMENTS

MICROFILTER DUST CANISTERS





- The optimal on-tool system for collecting fine dust
- Integrated paper filter traps particles as small as
- a 1/2 micron in diameter
- Easy to empty and clean

ltem #	Description
RS024	Fits model 1297D
2605411234	Fits model OS50VC
2609199882	Fits model GSS20-40

HOSE ADAPTER



Use with Bosch vacuum hoses or Bosch vacuum hose adapters VAC002 or VAC024

Item #	Description
RS006	Fits model 1293D, 1297D
 RS006	Fits model 1293D, 1297D

SANDING SHEETS

SANDING SHEETS FOR WOOD





Perfect for multipurpose sanding projects and hardwoods, such as oak and maple, or building boards like plywood.

- Premium resin-bonded aluminum oxide open coat
- Ideal for orbital sanders and other applications including hand sanding
- ▶ 4-1/2"×5-1/2" sheets fit Bosch and other 1/4 sheet sanders

Item #	Size	Grit	Quantity	Bulk Item #	Bulk Quantity
SS4R000	4-1/2"×5-1/2"	60-120-180	6	-	-
SS4R060	4-1/2"×5-1/2"	60	5	-	-
SS4R062	4-1/2"×5-1/2"	60	25	-	-
SS4R080	4-1/2"×5-1/2"	80	5	-	-
SS4R082	4-1/2"×5-1/2"	80	25	-	-
SS4R120	4-1/2"×5-1/2"	120	5	-	-
SS4R122	4-1/2"×5-1/2"	120	25	-	-
SS4R180	4-1/2"×5-1/2"	180	5	-	-
SS4R182	4-1/2"×5-1/2"	180	25	-	-
SS1R060	9"×11"	60	5	SS1R065	50*
SS1R080	9"×11"	80	5	SS1R085	50*
SS1R120	9"×11"	120	5	SS1R125	50*
SS1R180	9"×11"	180	5	SS1R185	50*

*Bulk sheets are individually UPC barcoded

BELT SANDER ATTACHMENTS

SANDING STAND

- Turns your portable belt sander into a stationary sander
- Professional accessory eliminates makeshift solutions
- Clamps sander in horizontal or vertical position
- Use only in conjunction with sanding fence 2607001079 (sold separately)



Item #

Description

1608030024

Fits model 1274DVS

SANDING FENCE

- Use with sanding stand to shape stock held against belt
- Fences can be mounted alongside belt or across sander
- Use without stand to guide sander on edges

Item # 2607001079

Description Fits model 1274DVS

SANDING BELTS





- Designed for superior performance on wood, metal, plastic, fiberglass and other materials
- Open-coat aluminum oxide abrasive resists loading for high removal rates and a great finish
- Double-resin bonding and x-weight backings provide durability and longer belt life
- Anti-static backing for highest removal and consistent finish

ltem #	Size	Grit	Quantity
SCBR000	1-1/2"×12"	Assorted	3
SCBR041			10
SCBR061	1-1/2"×12"	60	10
SCBR081	1-1/2"×12"	80	10
SCBR121	1-1/2"×12"	120	10
SCBR180	1-1/2"×12"	180	3
SCBR240	1-1/2"×12"	240	3
SB3R000	3"×18"	Assorted	3
SB3R040	3"×18"	40	3
SB3R041	3"×18"	40	10
SB3R060	3"×18"	60	3
SB3R061	3"×18"	60	10
SB3R080	3"×18"	80	3
SB3R081	3"×18"	80	10
SB3R100	3"×18"	100	3
SB3R101	3"×18"	100	10
SB3R120	3"×18"	120	3
SB3R121	3"×18"	120	10
SB4R000	3"×21"	Assorted	3
SB4R040	3"×21"	40	3
SB4R041	3"×21"	40	10
SB4R060	3"×21"	60	3
SB4R060	3"×21"	60	10
SB4R080	3"×21"	80	3
SB4R080	3"×21"	80	10
SB4R001	3"×21"	100	3
SB4R100	3"×21"	100	10
SB4R101	3 ×21 3"×21"	120	3
SB4R120	3 ×21 3"×21"	120	10
SB4R121 SB5R000	3"×21" 3"×24"		3
		Assorted	
SB5R040	3"×24"	40	3
SB5R041	3"×24"	40	10
SB5R060	3"×24"	60	3
SB5R061	3"×24"	60	10
SB5R080	3"×24"	80	3
SB5R081	3"×24"	80	10
SB5R100	3"×24"	100	3
SB5R101	3"×24"	100	10
SB5R120	3"×24"	120	3
SB5R121	3"×24"	120	10
SB6R040	4"×24"	40	3
SB6R041	4"×24"	40	10
SB6R060	4"×24"	60	3
SB6R061	4"×24"	60	10
SB6R080	4"×24"	80	3
SB6R081	4"×24"	80	10
SB6R100	4"×24"	100	3
SB6R101	4"×24"	100	10
SB6R120	4"×24"	120	3
SB6R121	4"×24"	120	10

ROUTERS, SANDERS AND PLANERS SANDING ACCESSORIES







3-1/4" PLANER **PL1632**



Cordless option available on pages 107 and 129.

- Dual-mount guide fence with protective shield for steady planing of door edges with plastic overshoe to prevent marring of door face
- First-ever power planer to have ambidextrous lock-off release button to help avoid accidental starts, plus a lock-on button for extended operation
- Aluminum front and rear shoes precisionmachined together after assembly to ensure accuracy
- Electronically counterbalanced, single-blade system automatically positions blade at ideal cutting angle and eliminates uneven planing caused by misaligned blades

INCLUDES

(1) Woodrazor® Blade **PA1202** Edge Guide Fence with Plastic Overshoe Shavings Bag **2605411035** Blade Wrench **1907950003**

Specifications	
Rating	120V
Amperage	6.5
No Load RPM	16,500
Planing Depth	0"-1/16" (1.6mm)
Rabbeting Depth	0"-5/16"
Maximum Planing Width	0"-3-1/4"
Shoe Length	11-1/8"
Cord Length	10 ft.
Weight	6.7 lbs.
Weight	0.7 103.

Optional dust collection attachments available on page 320.

3-1/4" PLANER KIT PL2632K



 Dual-mount guide fence with protective shield for steady planing of door edges with plastic overshoe to prevent marring

- of door face
 First-ever power planer to have ambidextrous lock-off release button to help avoid accidental starts, plus a lock-on button for extended operation
- Versatile two-blade system can be converted for use with large high-speed steel blades (optional accessories required)
- Ejection control allows shavings to be directed left or right

INCLUDES

(2) Woodrazor® Blades **PA1202** Edge Guide Fence with Plastic Overshoe 3° Plastic Overshoe **PA1209** Shavings Bag **2605411035** Blade Wrench **2607950025** Carrying Case

120V
6.5
16,500
0"-2/32" (2.6mm)
0"-5/16"
0"-3-1/4"
11-1/8"
10 ft.
6.3 lbs.

Optional dust collection attachments available on page 320.

ROUTERS, SANDERS AND PLANERS PLANERS

PLANER ACCESSORIES AND ATTACHMENTS

WOODRAZOR® MICROGRAIN CARBIDE PLANER BLADES (2)

- ▶ Toughest, most durable planer blade available
- ▶ Lasts up to 30% longer than standard tungsten carbide blades
- ▶ 10% sharper than standard carbide blades
- ► Double edged, reversible
- Made of micrograin tungsten carbide

GUIDE FENCE

- Ensures consistent planing through entire workpiece
- Protective shield covers ► section of blade not in use
- Mounts on either side of tool



tem #	Description

PA1202 Fits Bosch and most major brand planer models

Item # PA1207

Description Fits 3365, 1594, 53514, 53518, PLH181 and PL1682

HIGH-SPEED STEEL BLADES WITH RETAINERS (2)

- Factory leveled for immediate installation on planer
- Can be resharpened
- Bosch PA1206 blade-leveling fixture is required for reinstallation after resharpening



HIGH-SPEED STEEL BLADE LEVELING FIXTURE

Required for installation of new and resharpened PA1205 and PA1204 high-speed steel blades



Item # PA1204

Description

For use with the Bosch PL2632 and 1594 planers

Description Item # For use with the Bosch PL2632 and 1594 planers PA1206 with PA1204 and PA1205 high-speed steel blades

HIGH-SPEED STEEL BLADES (2)

- ▶ Can be resharpened
- High-speed steel blade retainers required (PA1204)
- Bosch PA1206 blade-leveling fixture is required for installation and reinstallation after resharpening

3° BEVEL FENCE

marring of workpiece

 Allows easy 3° bevels of door edges ► No-mar plastic design prevents

▶ Fits on dual-mount fence included

Description

with PL1632 and PL2632K

OVERSHOE



and many competitor models

RABBETING DEPTH STOPS FOR PLANERS



Description Item

2607000073 Fits models 3365, 53514, 53518 and PLH181 1608132006 Fits model 1594, PL1682, PL1632 and PL2632

SHAVINGS BAG

Extra-large shavings bag keeps work area clean



Item #

Description 2605411035

Fits 3365, 1594, 53514, 53518, PLH181, PL1682,







Item # Description

2610906281 For use with Bosch planers

Item #

PA1209



Description For use with the Bosch PL2632 and 1594 planers

NEW

3° overshoe for dual-mount planer fence



OSCH

FOAM RUBBER CUTTER

FOAM RUBBER CUTTER

1575A



- Heavy duty for fast production cutting of all densities of foam rubber and flexible plastic foams
- ► Versatile-Will cut all types of carpeting
- Quick toolless blade change
- Long, paddle-type switch and slim motor housing are easy to grip

INCLUDES

Tool body/motor unit only. Order blades, guides and footplate separately

Specifications	
Rating	120V AC
Amperage	3.2
No Load Strokes/Min	3,200
Available Blade Lengths	3", 5", 8" or 12"
Length	9.75"
Weight	3.3 lbs.

FOAM RUBBER CUTTER ATTACHMENTS AND ACCESSORIES



Item #	Size	Blade Pair	Guide
2607018013	3"	Blade pair	—
2608135023	3"	-	Guide
2607018010	5"	Blade pair	-
2608135020	5"	-	Guide
2607018011	8"	Blade pair	-
2608135021	8"	-	Guide
2607018012	12"	Blade pair	-
2608135022	12"	-	Guide
2608000908	Fits all sizes	Footplate	-

HEAT GUN

HEAT GUN

SPECIALTY TOOLS AND ACCESSORIES



(1, 1)

- Powerful Blower-Provides high-volume air needed for industrial applications
- Air Intake Regulator—Adjusts the temperature to requirements of the job
- Cool Air Setting—Allows heating element to cool down
- Integral Adjustable Stand—Allows stationary use with multi-position holder

This tool is not available in Canada.

120V AC
14.3
750-1,000° F
23 C.F.M.
8"
3.5 lbs.

HEAT GUN ATTACHMENTS

Description

Reflector



Reflector

Item #

HG040

▶ Fits 1944LCDK and 1943LCD

	2	2	
5	1		

Small Reflector





Large Reflector



Heat Concentrator

Item #	Description
3609390500	Small Reflector
3609390501	Large Reflector
3609390502	Heat Concentrator